



| CRANKSHAFT MACHINED ALL OVER | | | | | | |
|---------------------------------|-----------------------------|----------|-------------------------|---------------------|-------------------|------|
| NEW STANDARD LIMITS TO BE USED. | | | | | | |
| NO OF PER ENG | DESCRIPTION | PATT. NO | MATERIAL | WEIGHT IN KGS | REMARKS | SHOP |
| — | CRANKSHAFT (FORD PART) | 33551 | BIEMER MARTIN STEEL | 326.54 | BUILT UP FROM | |
| — | (AFT PART) | K1941 | — | — | PARTS AS ORDERED | |
| 8 | CRANK WEB FOR CYLS 2,3,6,7. | 33045 | " | 22.40 | | |
| 8 | " " " " 1,4,5,8 | 33429 | " | 23.25 | | |
| 8 | " " " " " " | 33505 | " | 14.45 | SEE | |
| 6 | " " " " " " | 33506 | " | 15.70 | NOTE | |
| 1 | COUPLING END (FORD) | 33507 | " | 170.4 | REGARDING | |
| 1 | " " (AFT) | K1940 | " | — | SHRINKING | |
| 1 | " " (CENTRE WITH KEYWAY) | 33509 | " | 21.20 | | |
| 1 | " " (" " WITHOUT " " | 33510 | " | 21.20 | | |
| 12 | COUPLING BOLT (CENTRE) | 33430 | FORGED STEEL | 14.3 | 28 - 32 TONS | |
| 12 | COUPLING BOLT (AFT) | K1998 | FORGED STEEL | — | — | |
| 24 | COUPLING BOLT NUT | 32754 | WROT IRON | 3.8 | — | |
| 32 | STUD FOR BALANCE WEIGHT | 33553 | STEEL BAR | 8.3 | 28 - 32 TONS | |
| 32 | NUT | 33554 | WROT IRON | 3 | — | |
| 2 | FEATHER AT CENTRE COUPLING | 33431 | KEY STEEL | 3.5 | — | |
| 4 | 5/8" CSK SCREW | CS33 | STEEL BAR | — | STD DRG. NO 25163 | |
| 32 | DOUBLE PIN | 33869 | SPECIAL CARBON STEEL | 8 | — 25123 | |
| 4 | 1" GAS PLUG | 40798 | STEEL BAR | 0.2 | — | |
| 33 | COVER FOR OIL HOLE | 31488 | STEEL PLATE | 5 | STD DRG. NO 23107 | |
| 132 | 1/2" SET SCREWS | — | STEEL BAR | — | — | |
| 132 | " " " " " " | — | STEEL | — | STD DRG. NO 23107 | |

8 of section 4th M. E. 1500 M. in
Purman South

THIS DRAWING SHOWS A
PROPRIETARY DESIGN
WHICH MUST NOT BE USED
EXCEPT WITH THE
EXPRESSED PERMISSION OF
JOHN G. KINCAID & CO. L^{TD}
GREENOCK.

JOHN G. KINCAID & Co. L^{TD}.
(DRAWING OFFICE)
8 MAR 1930
ENGINEERS & BOILERMAKERS.
GREENOCK.

K62-3-4 and K67

K62-4 Lifts from M/S. 8/9/50
K63-4 ~~Revised~~ Dodge and 8/12/50

S.A. 8.1500.

CRANKSHAFT (BALANCED DESIGN)

8/11/50
11/3/50

CRANKSHAFT (BALANCED DESIGN)

DRC.N. 701

W1140-0113

W1140-0113

Crane Scaff

John & Kincaid Eng^s 1162.3.4.7.

Littlejohn 78.849-50 Greenock Dyke 1164 1/2

JOHN G. KINCAID & CO. LTD.

(DRAWING OFFICE)

8 MAR 1930

ENGINEERS & BOILERMAKERS.
GREENOCK.

K.63. M.V. "British Rescue".

Ask. 1st Entry Report 116 19303.

K.67. M.V. "British Energy".

Ask. 1st Entry Report 116 19324.

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