

REPORT ON BOILERS.

No. 34669

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Date of writing Report 1918 When handed in at Local Office 8/6/18 1918 Port of Glasgow
 No. in Survey held at Glasgow Date, First Survey 18th June 1917 Last Survey 14th March 1918
 Reg. Book. on the S.S. "War Briton" (Number of Visits 11) Gross 5191.
 Master Built at Greenock By whom built Greenock & Grangemouth When built 1918.
 Engines made at Greenock By whom made Lincaid & Co (No. 498) When made 1918.
 Boilers made at Glasgow By whom made D. Rowan & Co. (685) When made 1918.
 Registered Horse Power Owners Shipping Controller Port belonging to London

MULTITUBULAR BOILERS—MAIN, ~~AUXILIARY OR DONKEY~~.—Manufacturers of Steel David Colville Sons Ltd

(Letter for record S) Total Heating Surface of Boilers 7020 ft^2 Is forced draft fitted yes No. and Description of Boilers 3 Single ended Working Pressure 180 Tested by hydraulic pressure to 360 Date of test 12/3/18
 No. of Certificate 14101 Can each boiler be worked separately yes Area of fire grate in each boiler 63.3 ft^2 No. and Description of safety valves to each boiler 1 pair direct spring Area of each valve 9.62 in^2 Pressure to which they are adjusted 185 lb.
 Are they fitted with easing gear yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler —
 Smallest distance between boilers or uptakes and bunkers or woodwork 26 in Mean dia. of boilers 16 in Length 11 ft 6 in
 Material of shell plates Steel Thickness 1 $\frac{1}{4}$ in Range of tensile strength 28-38 Are the shell plates welded or flanged 220
 Descrip. of riveting: cir. seams lap double long. seams butt tube Diameter of rivet holes in long. seams 1 $\frac{5}{16}$ in Pitch of rivets 9-125
 Lap of plates or width of butt straps 19 $\frac{1}{2}$ in Per centages of strength of longitudinal joint rivets 85.3 plate 85.6 Working pressure of shell by rules 180 Size of manhole in shell 16 \times 12 in Size of compensating ring plate flanged No. and Description of Furnaces in each boiler 3 Deighton Material steel Outside diameter 50 $\frac{5}{16}$ in Length of plain part top bottom Thickness of plates crown 19 bottom 32
 Description of longitudinal joint weld No. of strengthening rings 202 Working pressure of furnace by the rules 202 Combustion chamber plates: Material steel Thickness: Sides 23/32 Back 11/16 Top 23/32 Bottom 23/32 Pitch of stays to ditto: Sides 9 $\frac{1}{4}$ \times 10 $\frac{5}{8}$ Back 10 \times 9
 Top 9 $\frac{1}{4}$ \times 10 $\frac{5}{8}$ If stays are fitted with nuts or riveted heads nuts Working pressure by rules 188 Material of stays steel Diameter at smallest part 2 $\frac{1}{2}$ in Area supported by each stay 97 in^2 Working pressure by rules 193 End plates in steam space: Material steel Thickness 1 $\frac{1}{32}$ in
 Pitch of stays 2 $\frac{3}{4}$ \times 20 $\frac{1}{2}$ How are stays secured 2 nuts Working pressure by rules 182 Material of stays steel Diameter at smallest part 8 $\frac{1}{4}$ in
 Area supported by each stay 445 in^2 Working pressure by rules 198 Material of Front plates at bottom steel Thickness 31/32 Material of Lower back plate steel Thickness 22/32 Greatest pitch of stays 13 $\frac{3}{8}$ in Working pressure of plate by rules 207 Diameter of tubes 3
 Pitch of tubes 4 $\frac{1}{2}$ \times 4 $\frac{1}{2}$ in Material of tube plates steel Thickness: Front 31/32 Back 3/4 Mean pitch of stays 10 $\frac{1}{2}$ in Pitch across wide water spaces 13 $\frac{3}{8}$ in Working pressures by rules 181 Girders to Chamber tops: Material steel Depth and thickness of girder at centre 11 \times 7 $\frac{1}{2}$ double Length as per rule 38 $\frac{9}{16}$ Distance apart 10 in Number and pitch of Stays in each (3) 9 $\frac{1}{4}$ in
 Working pressure by rules 189 Superheater or Steam chest: how connected to boiler none Can the superheater be shut off and the boiler worked separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

The foregoing is a correct description,

for David Rowan & Co. Manufacturer.

Dates of Survey During progress of work in shops 1917 June 18 Oct. 29 Nov. 20 29 Dec. 5. 6. 1918 Jan. 7 Feb. 12 Is the approved plan of boiler forwarded herewith
 while building During erection on board vessel 15. 20. 12. 14 Total No. of visits 11

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

These boilers have been built under special survey. The materials and workmanship are of good description. These boilers have now been efficiently tested on board the above named steamer.

Survey Fee ... £ 100 : When applied for, 191.
 Travelling Expenses (if any) £ attached : When received, 191.

James Jones
 A. M. McKeand
 Engineer Surveyor to Lloyd's Register of Shipping.