

JOHN G. KINCAID & CO., LTD.,
ENGINEERS. GREENOCK.

DETAILS.

SHEET NO. 4

DATE 31-3-36

ENGS. NO. **K 99** REPEAT FOR **K 100**

NO. 1936

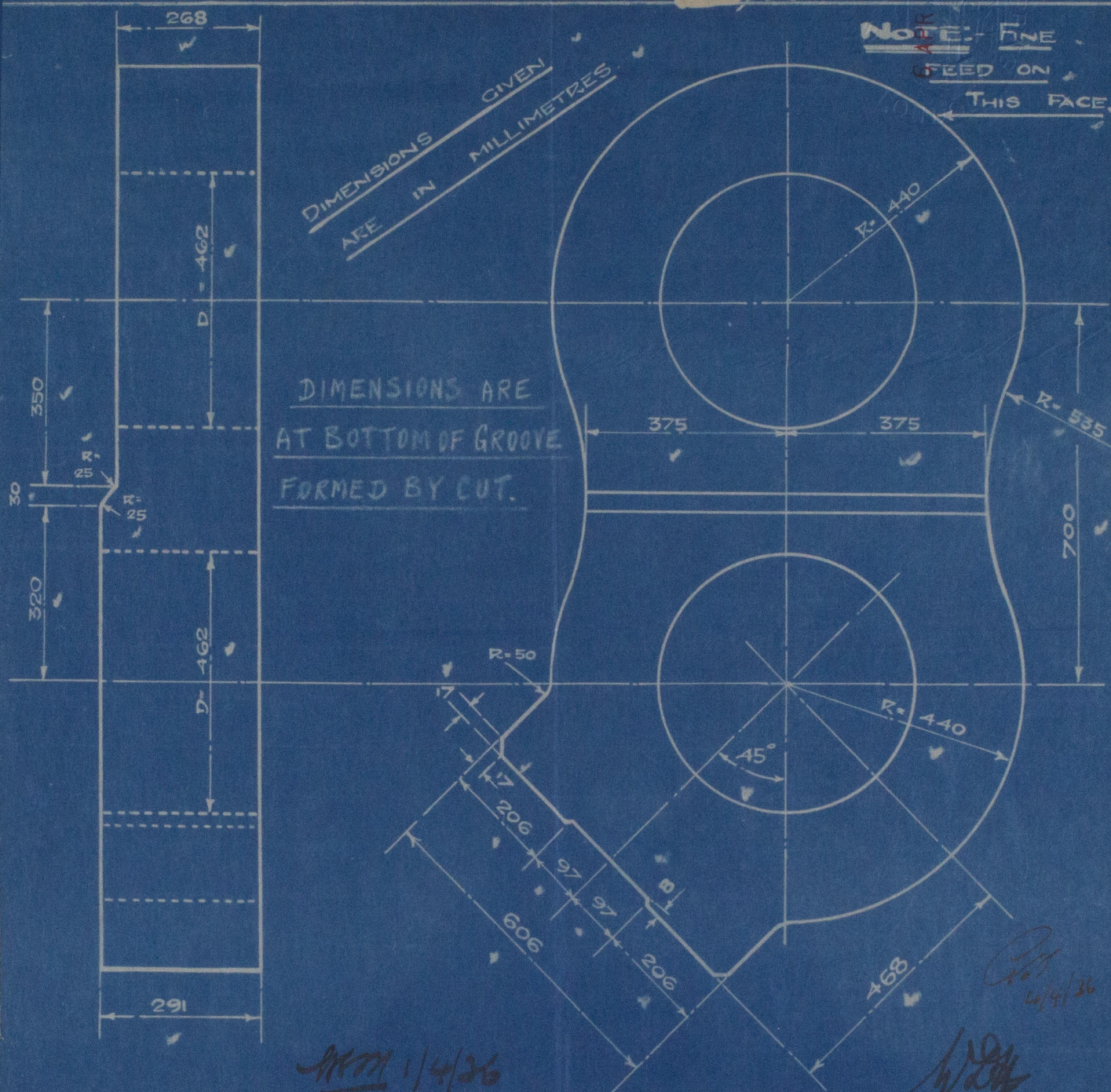
NOTE: FINE

FEED ON

THIS FACE.

DIMENSIONS GIVEN
ARE IN MILLIMETRES.

DIMENSIONS ARE
AT BOTTOM OF GROOVE
FORMED BY CUT.



CRANK WEBS. 4-OFF AS SHOWN.

MATERIAL:- ROLLED INGOT SLABS.

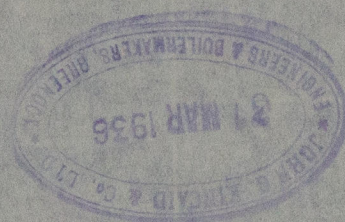
SIEMENS - MARTIN STEEL.

(EXCEPT WHERE OTHERWISE INDICATED)

TO BE ROUGH MACHINED AND HOLES DRILLED TO DIMENSIONS
GIVEN. FORGINGS TO BE 28,32 TONS/TENSILE.

**TO PASS LLOYDS REQUIREMENTS SURVEY
AND TESTS AT MAKERS WORKS.**

WH/38-0102



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