

JOHN G. KINCAID & CO., LTD.,
ENGINEERS, GREENOCK.

DETAILS.

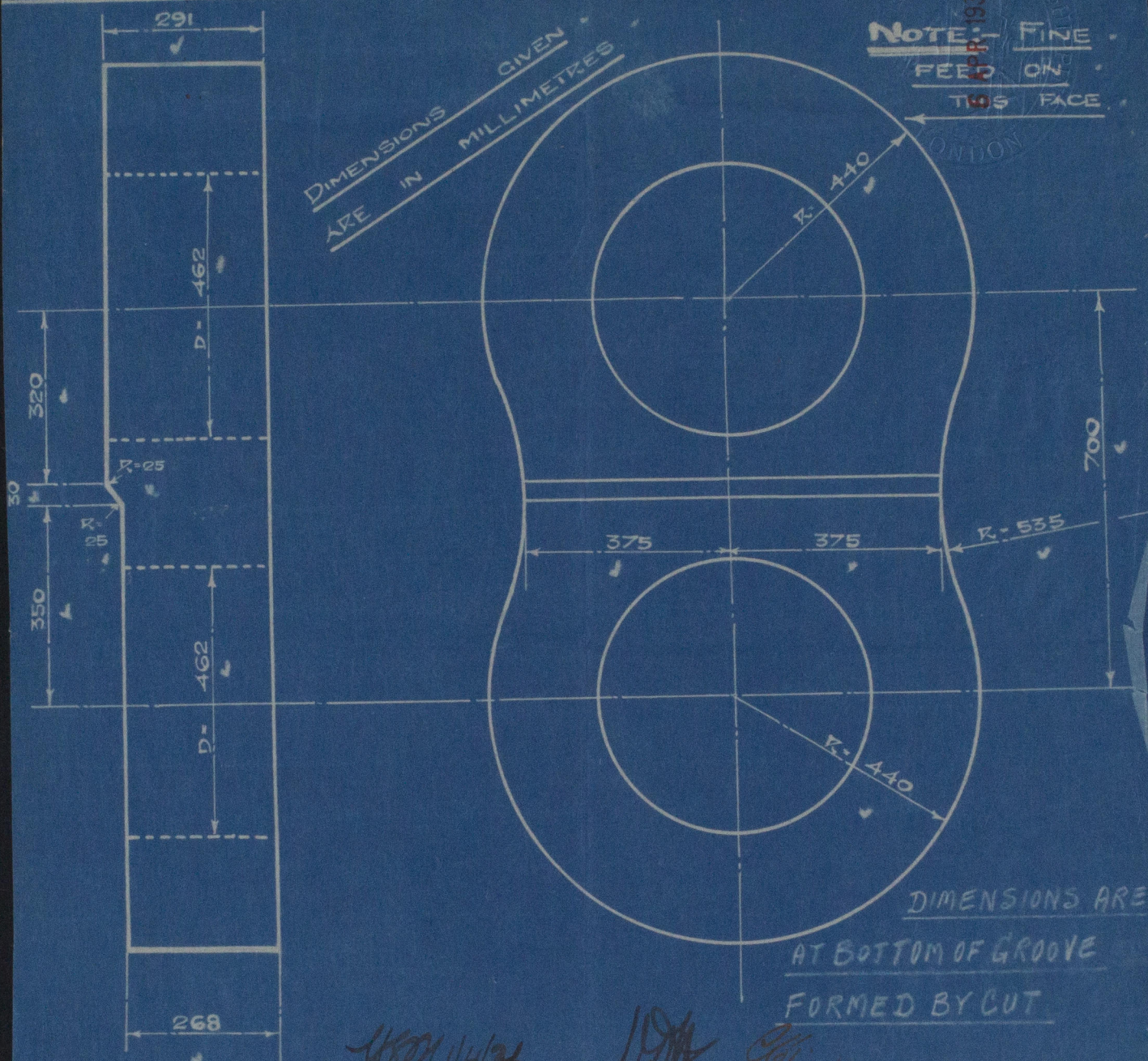
SHEET No 6

DATE 31-3-36

ENGS. NO. **K 99/A** REPEAT FOR **K 100/A** No.

DIMENSIONS GIVEN
ARE IN MILLIMETRES

NOTE: FINE
FEED ON
THIS FACE



DIMENSIONS ARE
AT BOTTOM OF GROOVE
FORMED BY CUT

CRANK WEBS. 8" OFF AS SHOWN.

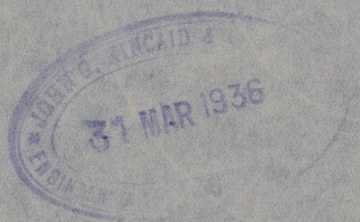
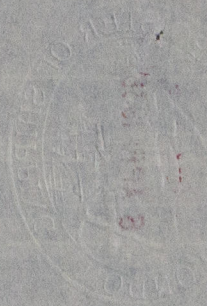
MATERIAL:- ROLLED INGOT SLABS.

SIEMENS-MARTIN STEEL.

(EXCEPT WHERE OTHERWISE INDICATED)
TO BE ROUGH MACHINED AND HOLES DRILLED TO DIMENSIONS
GIVEN. FORGINGS TO BE 28-32 TONS/TENSILE.

**TO PASS LLOYDS REQUIREMENTS SURVEY,
AND TESTS AT MAKERS WORKS.**

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