

For the information of Surveyors and the Committee only.

Received at

2-JUN-1925

Office,

19

Lloyd's Register of Shipping.

Order: 162140.

(Report on Machinery, No. 36459 Port

Suez.)

No. 2198. ENGINE FORGINGS ~~OR CASTINGS~~

I have to report that the ~~XXXXXX~~ Steel Forgings ~~XXXXXX~~ as herein described, manufactured by Messrs. Gutehoffnungshütte A.G. of Sterkrade for the Engines No. being constructed by of for the Ship No. 1285 being built by Messrs. Charles Holmes of Hall. have been inspected by me as set forth below, and found to be, so far as can be seen, 3 Connecting rods, 1 Journal, 2 Pins, 1 Thrust shaft and 1 Propeller shaft sound and free from surface defects.—

Forgings or Castings.

Lloyd's

Düsseldorf 24th April 1925.

No. 1211/1215/1216/1213/1214/1212.

Q.23.4.25.

H. Guast
Surveyor to Lloyd's Register

	XXXXXXXXXX		1 journal		STRAIGHT SHAFTING.		1 thrust shaft	
	1 connect. rod		& 2 pins		2 connect. rods & 1		PROPELLER SHAFT.	
	1211	1215	1216	1212	1213	1214		
	Annealed	Siemens	Martin	Ingot	Steel			
Be ...	forged	forged	forged	forged	forged			
ons ...	114 mm ø	191 mm ø	114 mm ø	191mm ø	211mm ø			
on { tion }	rough turned	rough turned	rough turned	rough turned	rough turned			
Standard Pieces.	.798 3"	.798 3"	.798 3"	.798 3"	.798 3"			
Test— square inch	28,5	28,3	28,1	30,9				
on per cent	33,3	36,—	32,—	30,7				
nding Test— before fracture	180 degr. good	180 degr. good	180 degr. good	180 degr. good				
en Inspected	23.4.25.	23.4.25.	23.4.25.	23.4.25.				

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

(if any chargeable) £
To be paid at Düsseldorf.

Iron, state whether scrap or puddled iron. If of steel, state whether made on the Open Hearth process.

er of Safety Valve

Pressure to which each is adjusted

Is Easing