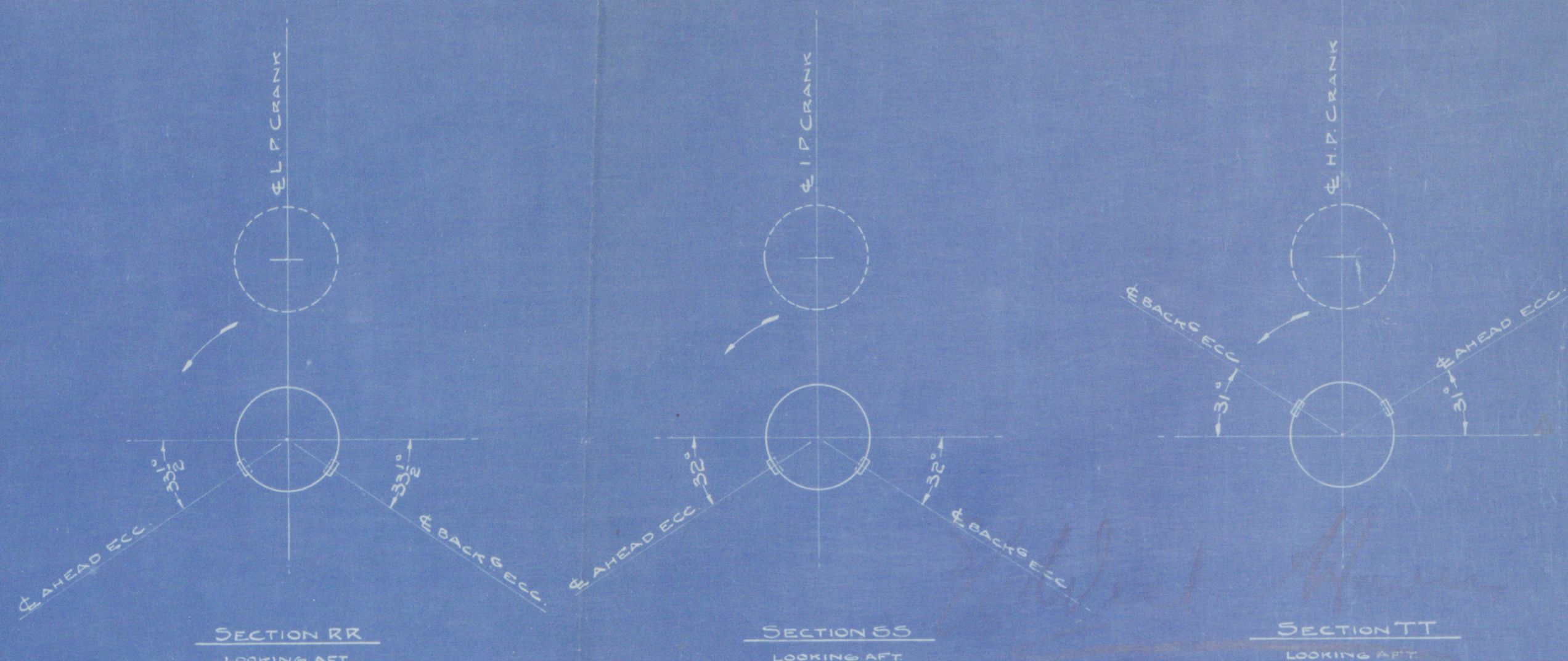
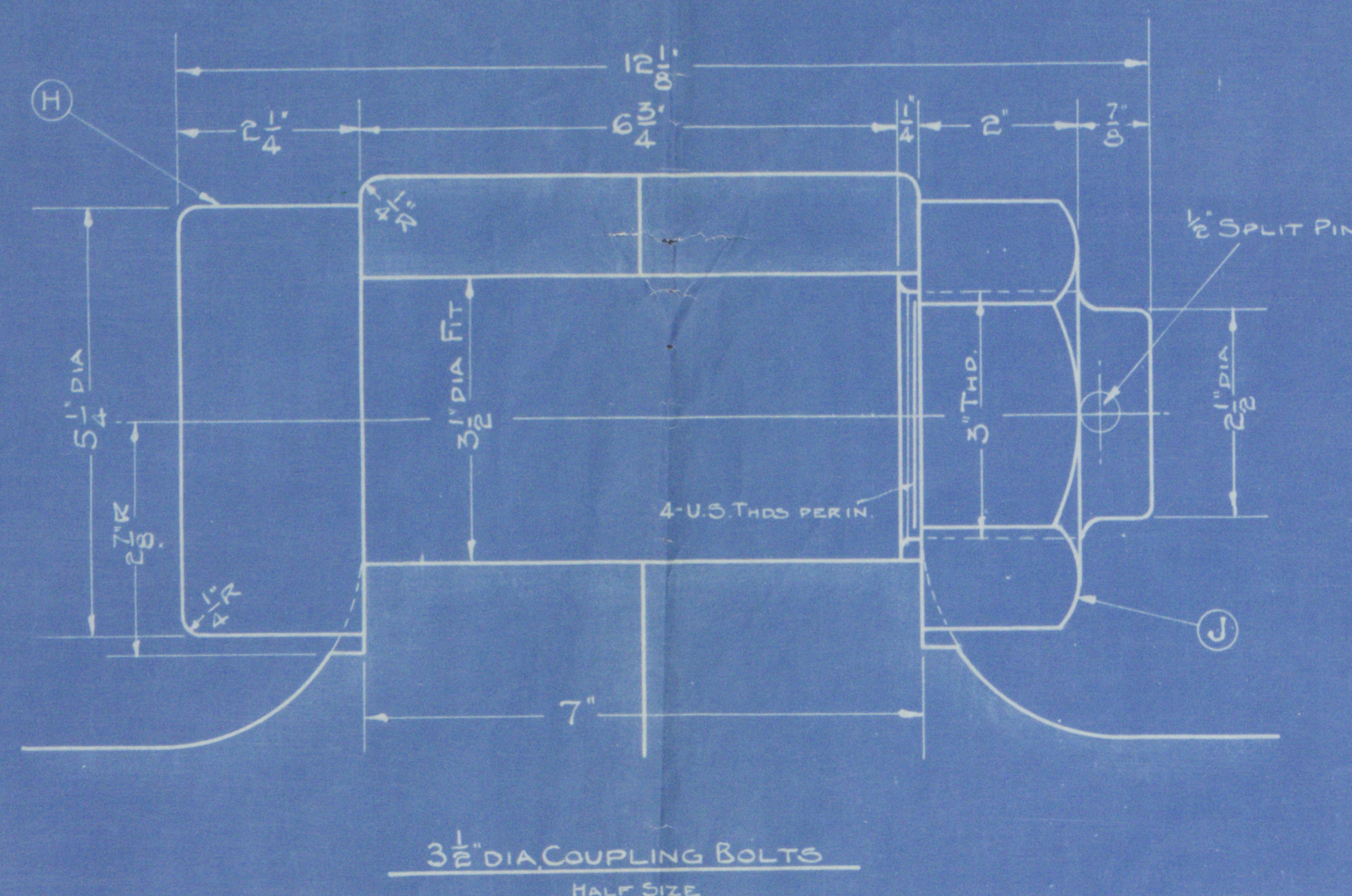
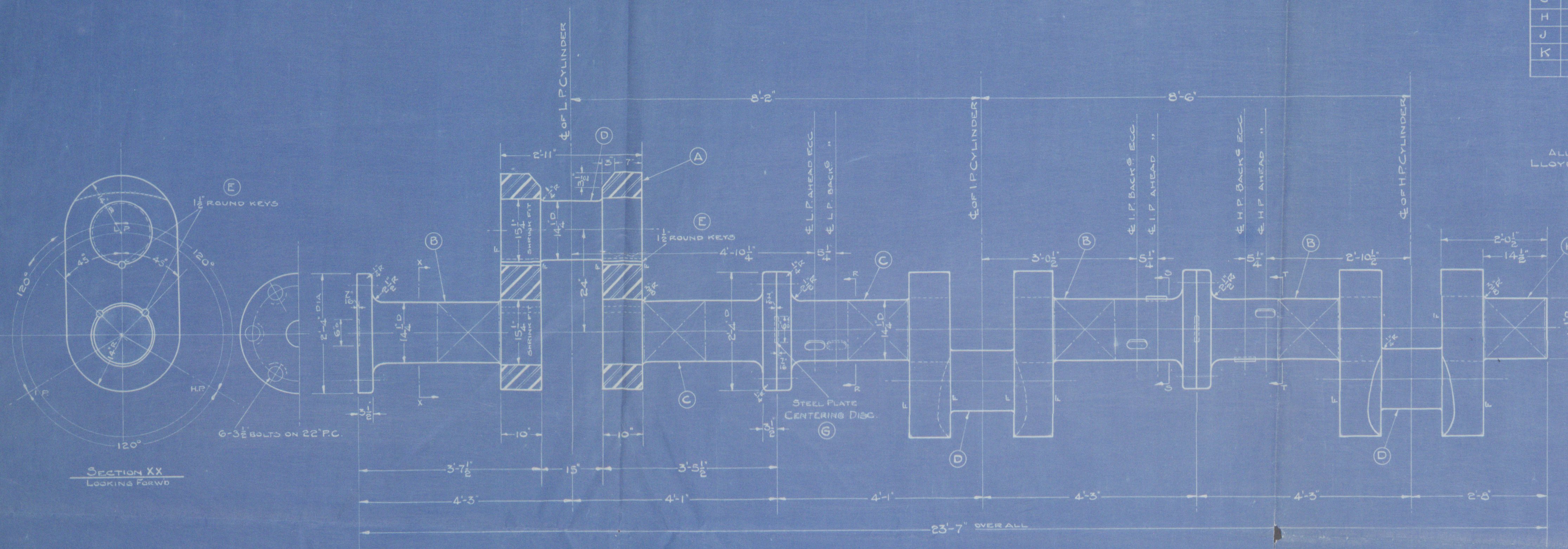


LIST OF PARTS FOR ONE ENGINE					
MARK	NO	PAT.	NAME	MATERIAL	WEIGHT
A	6		WEBS	FORG STEEL	
B	3		LONG ENDS	" "	
C	2		SHORT "	" "	
D	3		PINS	" "	
E	18		ROUND KEYS - 1 1/2"	" "	
F			ECC. "	" "	
G	2		CENTERING DISCS	" "	
H	18		BOLTS - 3 1/2"	" "	
J	18		NUTS	" "	
K	1		FORD END	" "	

ALL MATERIAL MUST MEET REQUIREMENTS OF LLOYD'S RULES



APPROVED
 OCT 8 1917
 NEW YORK
 ALL ECCENTRIC KEYS TO BE 2"x1"
 For DETAILS OF CRANK SHAFT FORGINGS SEE DWG #831

Now named *Empire Leopard*
 Sea Rep No 555

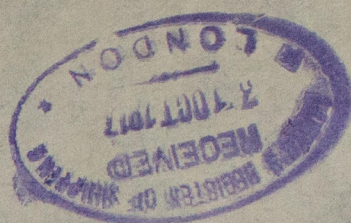
SKINNER AND EDDY CORPORATION
 SEATTLE, WASH.
 HULLS 10-14-15
 TRIPLE EXP. ENG. 25"x42"x72"
 4-8"

CRANKSHAFT DETAILS

SCALE 3/4" = 1 Ft. DATE FEB. 20, 1917

DRAWN BY A.J.H. TRACED BY A.J.H. CHECKED BY G.S. C.H. OR NAVAL ARCHT.

ITEM No. DRAWING No. 8330



1400-8211M

London

10-14-15
and 16/17
of the
Harris



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