

Lloyd's Register of Shipping.

Order: 14835.

(Report on Vessel No. 16921

Port Hamburg

No. 2251.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. Rombacher Hüttenwerke of Bochum for the Vessel No. 95, being built by Messrs. Deutsche Werft A.G. of Hamburg have been inspected by me as set forth below and found to be, so far as can be seen, 2 Propeller brackets sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's

No. 68/67.

J.L.23.10.25.

Düsseldorf 24th October 1925.

	1 propeller bracket STEEL FRAME 68	1 propeller bracket STEEL FRAME 67	STEM.
Material*	Annealed Siemens	Martin Cast Steel	
How made†	cast	cast	
Dimensions			
Progress on Inspection	rough turned	rough turned	
Date when Inspected	23.10.25.	23.10.25.	
CASTINGS.	.798	.798	
Tests on Standard Test Pieces.	3"	3"	
Tensile Test—			
Tons per square inch	27,7	28,5	28,7
Extension per cent. ...	26,3	29,0	35,6
Cold Bending Test—			
Angle before fracture	120 degr. good	120 degr. good	
Drop Test—			
Height from ground ...	7 feet	7 feet	
Hammering Test—			
If made according to Rules and found satisfactory ...	satisfactory	satisfactory	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

2m.2.22. T.

† State if annealed.