

Do. of space or spaces
between Tonnage Dk.
and Upper Dk. } 1905
2705

Length from fore part of stem to after part of stern }
past on summer L.W.L. See Sec. 3 (1a) } L 441.79
Breadth (greatest moulded) R 60.00

Launched 31st March, 1926
Builders Deutsche Werft

pt. 6.

For the information of Surveyors and the Committee only.

Received at Office 19

Lloyd's Register of Shipping.

(Report on Vessel No. 16921 Port Hamburg)

No. 655 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Messrs. Skoda Works, Ltd.
of Pilsen C. S. R. for the Vessel No. 95, being built
by Messrs. Deutsche Werft of Hamburg
have been inspected by me as set forth below and found to be, so far as can
be seen, sound and free from defects.

1 Rudder Stem, 1 Shaft, 5 Rudder Arms.
8 Coupling bolts 5 " pintles

Mark on Forgings or Castings.

Lloyd's

No. 189

C.B.B. 4.12.25

Prague 9th December 1925

C. I. Hughes.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	B. M. C. S. Steel		
How made + ...	Forged Annealed		
Dimensions ...	φ 334 mm		
Progress on Inspection ...	Finished condition		
Date when Inspected ...	4. 12. 1925		
CASTINGS.	Rudder Stem	Rudder Shaft	Rudder Arms
Tests on Standard Test Pieces.	No 1 - 2 - 3 - 4 - 5		
Tensile Test—	47.3	47.9	57.6 - 45.4 - 46.0 - 47.0 - 47.3
Tens per square inch $\frac{mf}{m}$	30.9	29.0	25.0 - 34.9 - 31.6 - 30.9 - 34.2
Extension per cent. ...	180°	180°	All 180° satisfactory.
Id Bending Test—			
Angle before fracture			
Pop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

8 Coupling Bolts } 51.0 - 29.0 Elong. 180°
5 Rudder Pintles }

Fee (if any chargeable) £

To be paid at

Prague.

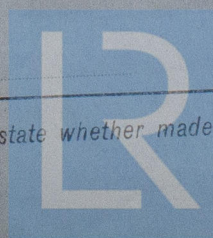
If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

20. T.

+ State if annealed

breadth and thickness at
margin plate.....

Spacing



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Foundation

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