

89/02 on the Twin Screw vessel

BARFONN

No. 443 When
1947
1948 When
1818
1819 When
ing to STA
s Electric Li

6. For the information of Surveyors and the Committee only.
Received at _____ Office _____ 19

Lloyd's Register of Shipping

(Report on Vessel No. 8324 Port Gothenburg)

No. 2425 SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~XXXXX~~ Steel Forgings ~~XX~~
~~XXXXXX~~, manufactured by Messrs. A.-B. Lindholmen-Motala
of Motala Verkstad for the Vessel No. 443, being built
by Messrs. A.-B. Götaverken of Gothenburg
have been inspected by me as set forth below and found to be, so far as can
be seen, sound and free from defects.

Report on Forgings ~~XXXXXX~~

Lloyd's No. 6562 EM 1.12.30	Lloyd's No. 6563 EM 8.12.30	Gothenburg, 9th December, 1930, <i>E. Magnusson</i>	
	One RUDDER HEAD. STERN FRAME	One MAIN PIECE OF RUDDER FRAME	5 RUDDER ARMS & 3 PINTLES
	S.M. Steel	S.M. Steel	S.M. Steel
	Forged	Forged	Forged
	Yes	Yes	Yes
	Diam. 358-355 mm.	Diam. 354 - 265 mm.	As per plan.
	Rough turned and finished.		
	6.11 & 1.12.30	6.11 & 8.12.30	8.10 & 8.12.30
	No. 6562	No. 6563	
	47.0	46.4	48.0 & 48.0
	34.0	34.0	30.0 & 32.0
	180° good.	180° good.	180° good.
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	If made according to Rules and found satisfactory ...		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ -- :
To be paid at GOTHENBURG.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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Lloyd's Register
Foundation
W1123-0252
W1123-0263
Seamless, lap welded or riveted longitudinal joint
Material St. Steel
Range of tensile strength 377-39.3 kg/cm²
Working pressure 450 mm
diameter 358
thickness 19
by Ru
Actual