

89702 on the Twin Triple Quadruple Screw vessel

BARFONN

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 10

Lloyd's Register of Shipping

(Report on Vessel No. 8324 Port Gothenburg)

No. 2344 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel ~~Forgings~~ Castings, manufactured by Messrs. A.-B. Lindholmen-Motala of Motala Verkstad for the Vessel No. 443, being built by Messrs. A/B Götaverken of Gothenburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Mark on Forgings or Castings.

Lloyd's
No. 8638-42
VB 19.8.30

Gothenburg, 26th August, 1930.

V. Nilow

		One boss casting.	One boss casting.	V. Daulou
		STERN FRAME.	RUDDER FRAME.	STEM.
Material*	...	S.M.Steel.	S.M.Steel.	
How made	...	Cast	Cast	
If annealed	...	Yes	Yes	
Dimensions	...	A s p e r	p l a n .	
Progress on Inspection	...	Unmachined.	Unmachined.	
Date when Inspected	}	19.8.30	19.8.30	
CASTINGS.		No.8641	No.8642	
Tests on Standard Test Pieces.				
Tensile Test—		48.6	48.6	
Kgs per square mm		31.0	33.0	
Extension per cent. ...				
Cold Bending Test—		150° good.	160° good.	
Angle before fracture				
Drop Test—		3½ metres.	3½ metres.	
Height from ground ...				
Hammering Test—		Good.	Good.	
If made according to Rules and found satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ _____ :

To be paid at GOTHENBURG.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m, 3.28. T.

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W1123-0263

W1123-0251

receiver Yes
thickness
by Rule
Actual

Seamless, lap welded or riveted longitudinal joint Seamless Material St. Steel

Range of tensile strength 377-39.3 kg/cm² Working pressure