Reg. Book. (Supplement) 89702 on the ~~Single~~ Twin ~~Triple~~ ~~Quadruple~~ Screw vessel "BARFONN"

Number of Visits 68

No. 443 When

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For the information of Surveyors and the Committee only.

Received at ..... Office 19

Lloyd's Register of Shipping.

(Report on Vessel No. 8324 Port Gothenburg.)

No. 2344

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or~~ *Steel* ~~Forgings or~~ *Castings, manufactured by* Messrs. A.-B. Lindholmen-Motala *of* Motala Verkstad *for the Vessel No.* 443, *being built by* Messrs. A.-B. Götaverken *of* Gothenburg *have been inspected by me as set forth below and found to be, so far as can be seen,* sound and free from defects.

One lower part of stern frame, 2 shaft brackets and 2 boss castings.

Mark on ~~Forgings or~~ *Castings.*

Lloyd's No. 8638-42 VB 19.8.30

Gothenburg, 26th August, 1930.

V. Bulow

	Lower part of STERN FRAME.	1 shaft bracket. ~~RUDDER FRAME~~	1 shaft bracket. ~~STERN~~
Material*	S.M.Steel.	S.M.Steel.	S.M.Steel.
How made	Cast	Cast	Cast
Annealed	Yes	Yes	Yes
Dimensions	As per plan.		
Progress on Inspection ...	Unmachined.	Unmachined.	Unmachined.
Date when Inspected	19.8.30	19.8.30	19.8.30
CASTINGS. Tests on Standard Test Pieces.	No.8638	No.8639	No.8640
Tensile Test— Tons per square inch ...	49.2	48.0	46.7
Extension per cent.	24.0	28.0	32.0
Cold Bending Test— Angle before fracture ...	150° good.	145° good.	160° good.
Drop Test— Height from ground	2 3/4 metres	2½ metres.	2½ metres.
Hammering Test— If made according to Rules and found satisfactory ...	Good.	Good.	Good.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

TO BE CONTINUED.

Fee (if any chargeable) £ — : :

To be paid at GOTHENBURG.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3,28. T.

W1123-0250

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W1123-0263

diameter 450 mm 358 " 197 " 377-39.3 kg/mm² Working pressure

Seamless, lap welded or riveted longitudinal joint Seamless Material S.M. Steel Range of tensile strength As per Rules

7.28.29.