

Lloyd's Register of Shipping.

(Report on Vessel No. 8324 Port Gothenburg)No. 2372. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. A.-B. Lindholmen-Motala of Motala Verkstad for the Vessel No. 443, being built by Messrs. A.-B. Götaverken of Gothenburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Mark on ~~XXXXXX~~ Castings.

Lloyd's

No. 677

EB 9.9.30,

Gothenburg, 16th September, 1930.

E. Bernerius

	Upper part of STERN FRAME.	RUDDER FRAME.	STEM.
Material*	S.M. Steel		
How made	Cast		
If annealed	Yes		
Dimensions	As per plan		
Progress on Inspection ...	Cast		
Date when Inspected ...	9/9/30		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
<i>Kgs</i> Tens per square inch <i>apm</i> ...	48.3		
Extension per cent. ...	26.0		
Cold Bending Test—			
Angle before fracture ...	180° good.		
Drop Test—			
Height from ground ...	Good.		
Hammering Test—			
If made according to Rules and found satisfactory ...	Good.		

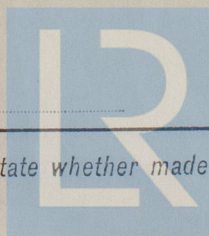
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ — :

To be paid at GOTHENBURG.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m,328. T.



© 2021

Lloyd's Register
Foundation

W1123-0263

diameter

450 mm
358 mm
197 mm