



2. 42 "BUTCH"

Thrust shoes reinstalled; thrust screws and nuts renewed.

Tail shaft put in lathes and coupling faces.

All coupling bolts of shafting renewed.

H.P. slide valve machined and face with scouring screws renewed.

H.P. & L.P. piston rods skinned; neck & gland bushes renewed.

H.P. & L.P. valve spindles cut & new ends welded on.

H.P. eccentrics rods faced and refitted.

H.P. eccentrics and straps renewed.

H.P. & L.P. bottom end brasses reinstalled.

Feed pump ram renewed.

Bilge pump ram skinned; neck & gland bushes renewed.

Air circulating pump rods scored and skinned; neck & gland bushes renewed.

White metal ring fitted to circulating pump bracket.

One pump link bolt renewed, pump crosshead journals skinned; one half brass renewed & all link gear overhauled.

Feed pump valve & seating renewed.

Repairs for class only Condenser tested and found satisfactory.

Pumping arrangement overhauled and three lead suction pipes and one bilge suction valve renewed.

Main steam pipes annealed and tested with satisfactory results to water line.

The steering engine and donkey pumps skinned and found in good order.

M. Ma.