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# Lloyd's Register of Shipping,

71, Fenchurch Street. E.C. 3.

26th June, 1933.

Dear Sirs,

I am in receipt of your letter of the 22nd instant with its enclosure respecting the steamers "ACTON MANOR", "BROMPTON MANOR", "CHISWICK MANOR" and "EMSWORTH MANOR" the contents of which have been noted, and with regard thereto I have to request that you will inform the Laverton S.S. Co., that in the case of the "ACTON MANOR" the class of this vessel was expunged with a Red Line in July 1932. The vessel came under survey at Cardiff in March last for Special Survey No.3 with a view to reinstatement of class and to complete this inspection the bridge space clear of bunkers, plating in way of sidelights, deck casings, general equipment, hand pumps and watertight doors require to be examined and the boiler room tank to be tested. Repairs are required to the floors, girders and tank top under boilers bulkheads, deck and coamings in bridge space, ventilators, rigging etc. As regards the engines the piston rings and two valve spindles of the ballast pump require to be renewed, valve spindles of both Weirs Pumps to be renewed, piston rings of the after Weirs pump to be renewed, tank injection pipe and air pump suction pipe to be renewed, two bilge suction starboard side of the engine room and the main

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"ACTON MANOR" etc.

-2-

discharge pipe to be repaired, the cylinder casting of the windlass to be renewed and the crankshaft to be repaired. The auxiliary feed valve chest of the port boiler and the collision chock of the starboard boiler require to be renewed to complete the Boiler Survey.

As regards the "BROMPTON MANOR" no survey is due on the hull, but the Boiler Survey became due at the end of October last and requires to be held in its entirety.

The Special Survey No.3 of the "CHISWICK MANOR" became due at the end of April 1931 and has been partly held. To complete this inspection the bridge space clear of bunkers, boiler space under stokehold platform, plating in way of sidelights, deck casings, chain locker, general equipment, hand pump and watertight doors require to be examined, Nos. 1, 2 and the after D.B. tanks to be examined internally, the engine and boiler room tanks to be re-examined internally, the boiler room, fore peak and after peak tanks to be tested and the freeboard to be verified. The bottom and rudder, steering chains and fairleads, chain cables and windlass require to be re-examined. Repairs are required to the girders in the engine and boiler room tanks, bunker casings, framing, after peak bulkhead, decks, coamings etc.; and the outer plates, found fractured, require to be repaired by electric welding. To complete the machinery survey of this vessel the steering engine piston rods require to be



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"ACTON MAHOR" etc.

-3-

skinned up and rebushed, and the auxiliary feed valve chest, blow down valve chest and collision chock of the port boiler to be renewed.

To complete the 2nd Special Survey No.2 which became due at the end of May 1932 on the steamer "EMSWORTH MAHOR" the weather decks, hatchways, holds, machinery space (except tank top in engine and boiler room and in tunnel) plating under sidelights, ventilator coamings, casings, fore-castle and bridge spaces, scuppers, masts, spars, and rigging, windlass, watertight doors, equipment (except anchors and cables) and the boats require to be examined., and the freeboard to be verified. Repairs are required to the after peak tank, bunkers, tank top plating in engine and boiler space and D.B. tank under engines and boilers, and the tankside bracket angles in way of the after D.B. tank require to be renewed. To complete the machinery survey the pumping arrangements and electric installation require to be examined, the M.P. slide valve renewed, and the Boiler Survey requires to be held in its entirety. The class of this vessel is subject to the indented plating etc., on the starboard side being dealt with.

At the same time I think it well to remind



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"ACTON MAJOR" etc.,

-4-

you of the fees outstanding againstt the vessels of  
this fleet, and to request that you will draw the  
attention of the intending purchasers to this matter  
with a view to the early settlement of these  
accounts.

I am, Dear Sirs,

Yours faithfully,

Clerk to the  
Classification Committee.

The Surveyors,

CARDIFF.



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W1121-0159 1/4