

COPY.

DEUTSCHE WERFT KIEL AKTIENGESELLSCHAFT.

E. W. Harvey Esq.,
Chief Superintendent,
c/o Messrs. Furness Withy & Co. Ltd.,
Superintendent's Dept.,
Furness House,
Leadenhall Street, E.C. 3.

M.S. "PACIFIC GROVE" Delivery of spare parts.

Dear Sir,

Herewith we beg to inform you that we have forwarded the following spare parts to the address of Messrs. Fiat British Auxiliaries Ltd., Glasgow.

1. 1 complete compressor piston, three stage, with piston rings, screws and nuts,
2. 1 compressor casting st.b. complete with hand hole covers, screws and nuts.

The shipment is sailing from Hamburg per steamer due on February 11th 1930. The cases are marked as follows:-

to 1 D3390/1 gross weight 1.266 kg.

" 2 D3390/2 gross weight 2.610 kg.

With the shipment D3390/1 we have at the same time forwarded three cooling liners for our own account.

The bills of lading are sent by air mail to the address of

W. Sutton Esq.,
Messrs. Fiat British Auxiliaries Ltd.,
133 Helen Street,
Govan,
Glasgow

As to the forwarded compressor casing we beg to remark that

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DEUTSCHE WERKE KIEL.
To...E.W.Harvey Esq.,

that some blow holes were showing at the execution of the casting at the low pressure stage. As you will see from the enclosed drawing MVK 1218 we have in 3 places removed these by cast iron 5/8" threaded plugs of 20 mm. of length. The casing is not bored through in any case, as the thickness of the cylinder wall is 30mm. Besides we have welded the lower side of the feet of the compressor casing at several places of the bearing surface, as some blow holes had formed themselves here at the casting, which only showed at the machining.

After the pressure test the compressor casing has been surveyed by the representative of British Lloyds and has been taken over without objection.

For order's sake we notify you hereof and inform you in the mean time that we have sent copy of this letter to your Glasgow Office and to Messrs. The British Fiat Auxiliaries Co. Ltd.

Yours truly,

DEUTSCHE WERKE KIEL.
AKTIENGESELLSCHAFT.

(s).



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