

[illegible]

RIVETING.

Correspondence.

State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with this case)

M. 18.1.05. E. 17.1.05. M. 6.12.04

Workmanship.

Are the butts of plating planed or otherwise fitted?

PLANED AND DISPLANED

Is the riveted work properly closed?

Yes

Are the liners between the frames and plates solid single pieces?

Yes

Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other?

Yes

Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces?

Yes

Do any rivets break into or through the seams or butts of plating?

A FEW

Are the butts of Plating, Stringers, &c., properly shifted and strapped?

Yes

Have all the upper and weather decks been tested as required by the Rules (Sec. 23, par. 24)?

Yes

State results of tests

SATISFACTORY

Have all the gutterways been tested as required by the Rules (Sec. 23, par. 25)?

Yes

State results of tests

SATISFACTORY

General Remarks (State quality of workmanship, &c.)

THIS VESSEL HAS BEEN BUILT IN ACCORDANCE WITH THE APPROVED PLANS. THE SECRETARY'S LETTER DATED AS STATED ABOVE AND OTHERWISE IN ACCORDANCE WITH THE RULES FOR THE CONTEMPLATED CLASS. THE MATERIALS AND WORKMANSHIP ARE GOOD

The Surveyor should state the Number of Report and Name of any Sister Vessel.

✓

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop

31.4 ft., R.Q.D. or Break

✓

ft., Bridge Dk.

104.6 ft., F'castle

30.72 ft.

(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

✓

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book)

10x12 IRON PLATE, 2 TNS 8x12 DEEP FARMING T WED FRAMES. SIDE PLATE

Official No.

✓

; Signal Letters

✓

How are the surfaces preserved from oxidation? Inside

PORTLAND CEMENT & PAINT

Outside

PAINT

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors

Where fitted.

*Length.

Water Capacity.

Where fitted.

*Length.

Water Capacity.

Double bottom, aft,

Feet.

Tons.

Feet.

Tons.

Double bottom, under Engines and Boilers,

✓

Fore peak tank,

✓

Double bottom, if under Engines only,

22.92

87

After peak tank,

✓

Double bottom, if under Boilers only,

✓

Midship deep tank,

✓

Double bottom, forward,

150.00

474

Other tanks, if fitted,

✓

(If necessary, furnish further information by sketch.)

✓

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules

Yes

Order for Special Survey No.

4541

Date

3.12.04.

No.

434

in builder's yard.

DATES OF SURVEYS held while building

1905:—Apr. 28, May, 2, 9, 10, 23, 24, 25, 29, 30, 31, June, 1, 8, 15, 20, July, 2, 4, 10, 11, 19, 24, 25, 28, Aug. 4, 10, 14, 16, 17, 21, 24, 27, 31, Sept 10, 21, 22, 25, 26, 28, 29, Oct 2, 4, 11, 18

Total No. of Visits

41

The amount of Entry Fee.....£

5 : 0 : 0

Special Survey Fee ...£

17 : 10 : 0

Travelling Expenses, if any £

:

Fees applied for,

4.10.185

Received by me,

6/10/185

Certificate to be sent to

Punderland

State whether the Vessel has been built under Special Survey

Yes

I am of opinion this Vessel should be Classed

+ 100-A-1 "Steel" L.A.S.C.P.

Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute

Character assigned

FRI. 6 OCT 1905

100A1

Lloyds ASD W + Lm 61003

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W1115-0011 1/2

Workmanship. Are the butts of plating planed or otherwise fitted? PLANED AND OVERLAPPED

Is the riveted work properly closed? *Yes*

Are the liners between the frames and plates solid single pieces? Yes

to plate, &c., conform well to each other? Yes Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? Yes Do any rivets break into or through the seams or butts of plating? A few

Are the butts of Plating, Stringers, &c., properly shifted and strapped? *Yes*

Have all the upper and weather decks been tested as required by the Rules (Sec. 23, par. 24)? *Yes*

Have all the gutterways been tested as required by the Rules (Sec. 23, par. 25)? Yes

General Remarks (State quality of workmanship, &c.) *THIS VESSEL HAS BEEN BUILT IN ACCORDANCE WITH THE APPROVED PLANS. THE SECRETARY'S LETTERS DATED AS STATED ABOVE AND OTHERWISE IN ACCORDANCE WITH THE RULES FOR THE CONTEMPLATED CLASS. THE MATERIALS AND WORKMANSHIP ARE GOOD*

The Surveyor should state the Number of Report and Name of any Sister Vessel

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 34/4 ft., R.Q.D. or Break ☒ ft., Bridge Dk. 104/6 ft., F' castle 30/7 1/2 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☒

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *1dx (or 14N or 5L), 2Tps 8ms deep framing & new frames. 3dx. 96L*

| | | | | |
|--|--------|-------------------------|---------|-------|
| How are the surfaces preserved from oxidation? | Inside | PORTLAND CEMENT & PAINT | Outside | PAINT |
|--|--------|-------------------------|---------|-------|

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors.

| Where fitted. | *Length. | Water Capacity. | Where fitted. | *Length. | Water Capacity. |
|---|----------|-----------------|--|----------|-----------------|
| | Feet. | Tons. | | Feet. | Tons. |
| Double bottom, aft, | 114.58 | 337 | Fore peak tank, | ✓ | ✓ |
| Double bottom, under Engines and Boilers, | ✓ | ✓ | After peak tank, | ✓ | 170 |
| Double bottom, if under Engines only, | 22.92 | 81 | Midship deep tank, | ✓ | ✓ |
| Double bottom, if under Boilers only, | ✓ | ✓ | Other tanks, if fitted, | ✓ | ✓ |
| Double bottom, forward, | 150.00 | 474 | (If necessary, furnish further information by sketch.) | | |
| | | 892 | State whether the above have been tested as required by the Rules. | Yes | |

| | | | |
|--|---------------------------------------|--|----------------------------------|
| Order for Special Survey No. <u>45H1</u> | Days of Survey held while building | <u>905</u> - <u>April 28, May, 2, 9, 10, 23, 24, 25, 29, 30, 31, June, 2, 8, 15, 20, July 2, 4, 10, 11, 19,</u> <u>24, 25, 28, Aug, 4, 10, 14, 16, 17, 21, 24, 27, 30, Sept 10, 21, 22, 25, 26, 28, 29, Oct 2, 3, 4</u> | Total No. of Visits <u>41</u> |
| Date <u>3-12-04</u> | | | |
| No. <u>434</u> in builder's yard. | | | |

The amount of Entry Fee £ 5 : 0 : 0
Special Survey Fee ... £ 17 : 10 : 0
Travelling Expenses, if any £ : :
Fees applied for, 4 10 185
Received by me, 5 10 185
Certificate to be sent to Sundland
State whether the Vessel has been built under Special Survey Yes
I am of opinion this Vessel should be Classed + 100 A.1 Spec L.A. & C.P.
With, or without Freeboard, as condition of Class
L. S. Deane
Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute
Character assigned

Lloyds asb + Lm6 1003

7/10/05