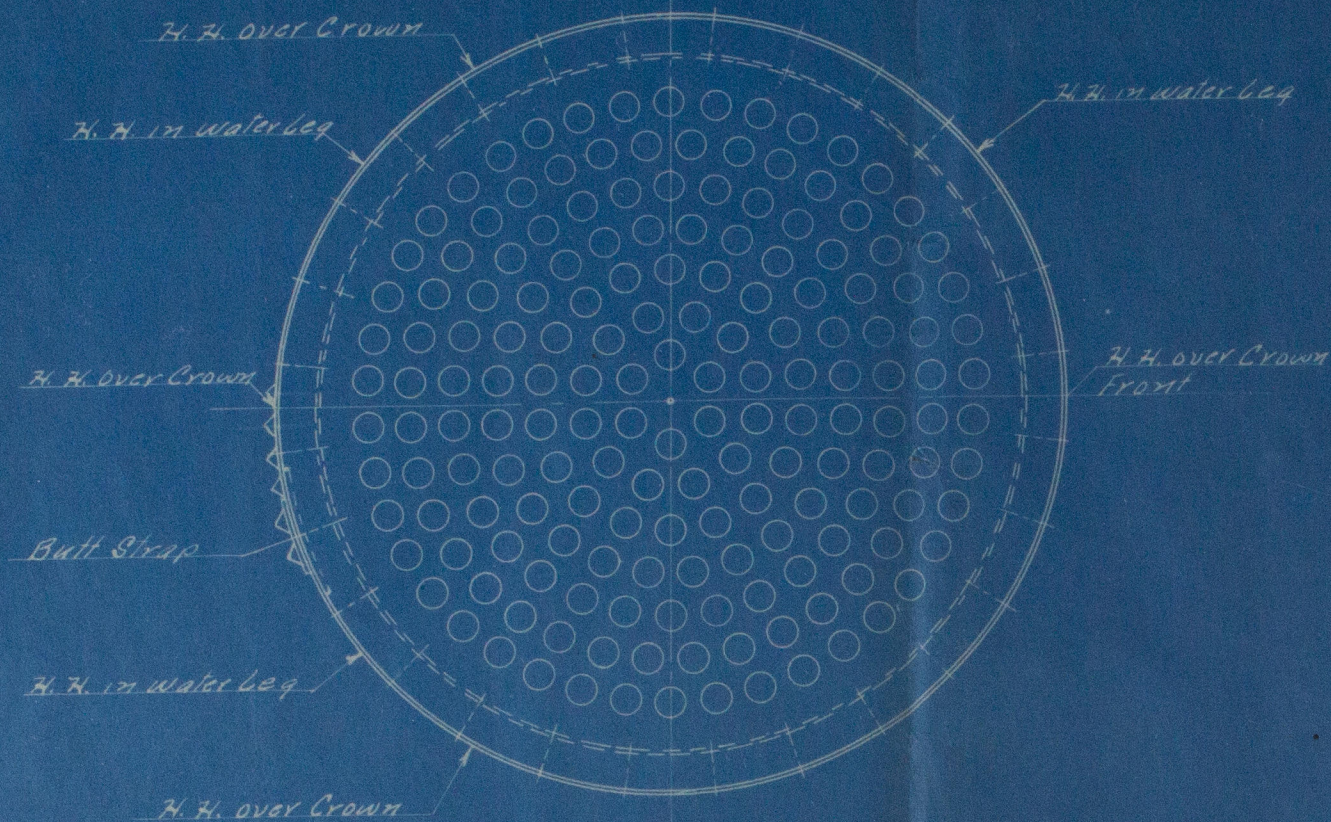


REMAIN
approved Plan of Dalley Boilers
installed in the Grays Harbour
Wharfship Cpr, Barquentines

"FOREST PRIDE" (27)

"FOREST DREAM" (28)

"FOREST FRIEND" (29)



Vertical Tubular Marine Boiler
54" dia. x 108" high

125" W.P. according to "Lloyds" Requirements
For

New Hull Nos 27-28-29-30.

Builders & Owners:

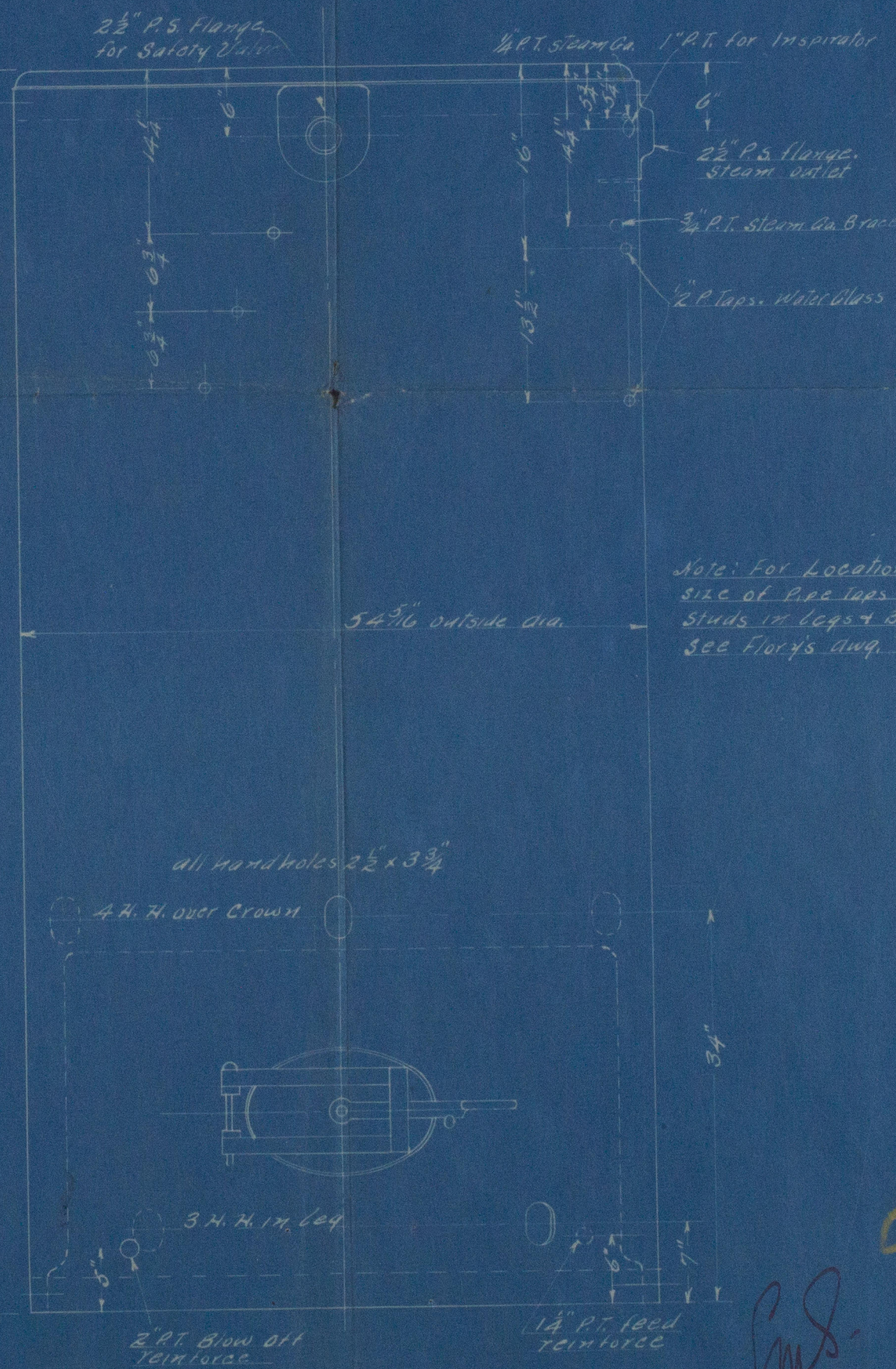
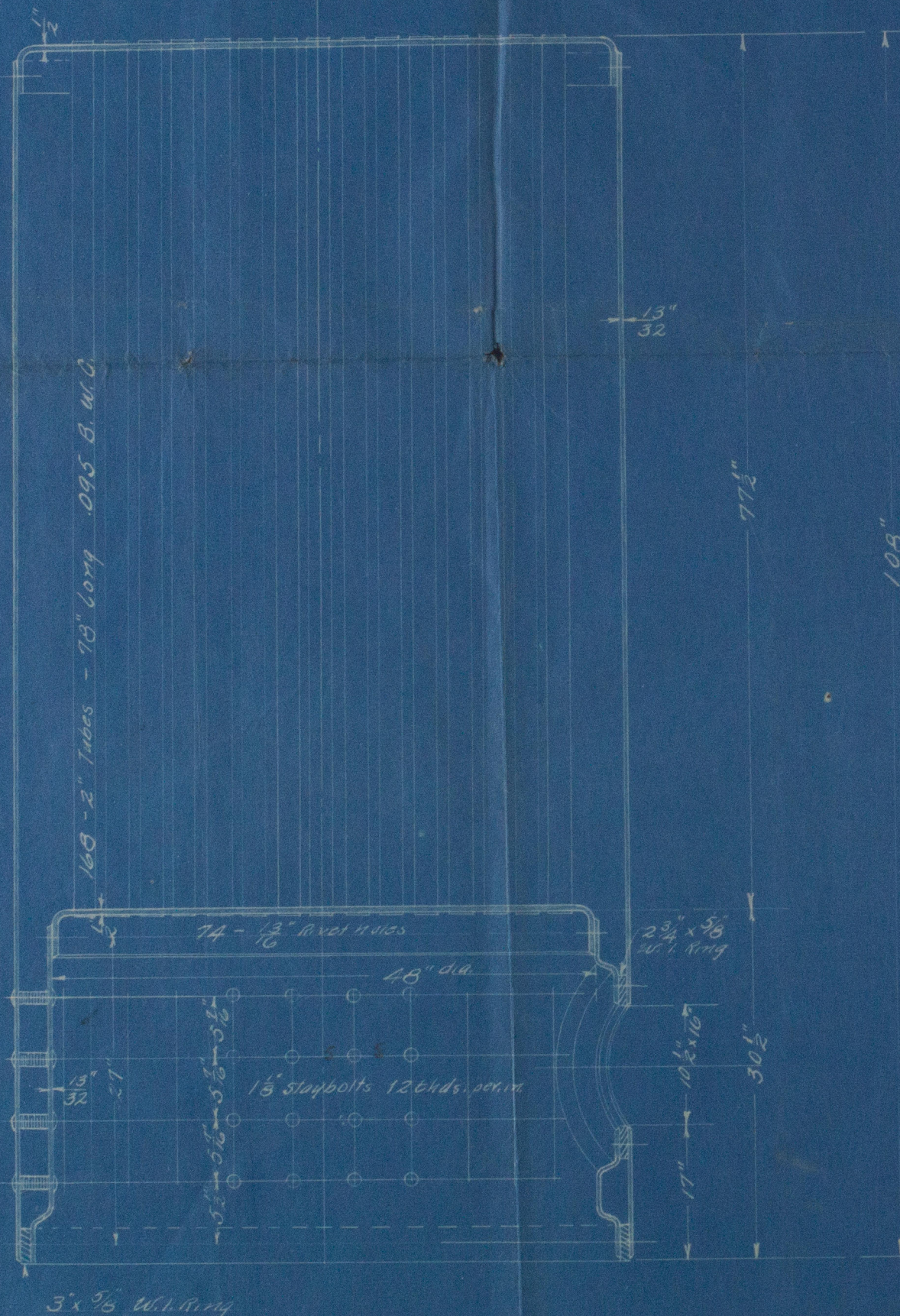
The Grays Harbor Motor Ship Corporation
Aberdeen, Washington

S. FLORY MFG CO
BANGOR PA

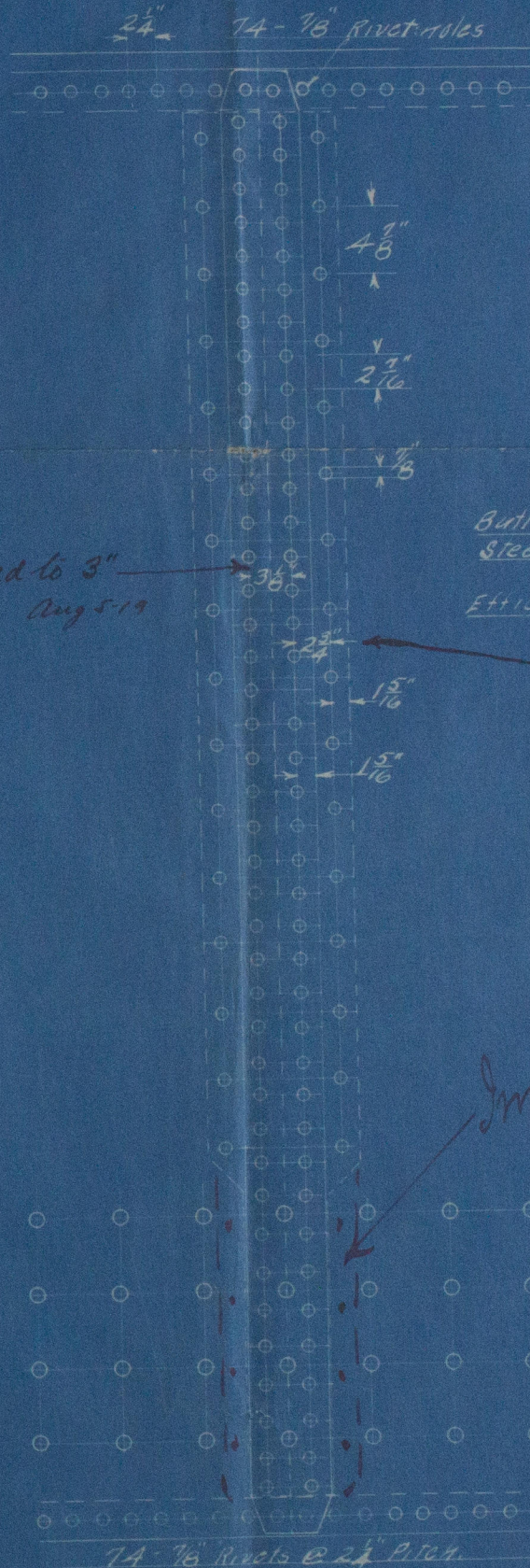
Steel Plate 60000" T.S. by

The Midvale Steel & Ordnance Co.
Coatesville Pa.

Tubes expanded & beaded at both ends



Note: all holes drilled and no part punched



Altered to 3"
Aug 5-19

Butt Straps 1/2"
Steel Rivets

Efficiency of Joint 82%

Altered to 2 5/8"
Aug 5-19

Note: For Location and
Size of P.T. Laps for
Studs in Legs & Braces
See Flory's dwg. "4199"

Inner hole straps
5/8" Expanded



Builders:
The International Boiler Works Co.
East Stroudsburg Pa.
July 22-19



Lloyd's Register
32-580