

Slip to

COPY.

Lloyd's Register of Shipping.



Port of Dusseldorf.

14th May 1929.

This is to Certify that

Max Kellner

the undersigned Surveyor to this Society did at the request of Messrs. Gronemeyer & Banck of Brackwede test and examined at their works on the 19th April, 2nd and 10th May 1929 ten Fat Separators of 2000 mm length of shell and 2000 mm inside diameter, with Steam Dome, but without fittings and mountings, under the shop number 428 B - 435 B and 484 B - 485 B to the order of Messrs. A/S. Ornen of Sandefjord, Norway and destined for the vessel "Ole Wegger" ex "San Lorenzo".

These ten Fat Separators were built under Special Survey and in accordance with the approved plan and Society's letter of 28th March 1929. They were examined throughout after completion; the construction and workmanship were satisfactory.

The Fat Separators on completion were subjected to a hydraulic pressure of 86 lbs.p.sq.inch. on the 2nd and 10th May 1929 in the presence of the undersigned and were found tight and satisfactory in every respect at that pressure. Working pressure not to exceed 43 lbs.p.sq.inch.

For identification the Fat Separators have been stamped above the manhole as follows:

No. 39-42, 44, 46.	No. 43 & 45	No. 71 & 72
LLOYDS TEST	LLOYDS TEST	LLOYDS TEST
86 lbs.	86 lbs.	86 lbs.
W.P. 43 lbs.	W.P. 43 lbs.	W.P. 43 lbs.
M-K 2.5.29.	M+K 10.5.29.	M+K 10.5.29.

Surveyor to Lloyd's Register

This Certificate is issued upon the terms of the Rules and Regulations of the Society, which provide that:—

"While the Committee use their best endeavours to ensure that the functions of the Society are properly executed, it is to be understood that neither the Committee nor the Society are under any circumstances whatever to be held responsible for any inaccuracy in any report or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the Society, or for any error of judgment, default, or negligence of the Surveyors, or other Officers or Agents of the Society."

total capacity _____ tons. FPT _____ tons; APT _____ tons; MT _____ feet _____ tons.

N.B.—All alterations in the existing records should be underlined.

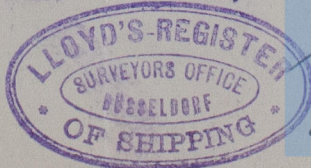
If the Vessel has Water Ballast Tanks, state whether the manhole covers have been removed, and the insides

CHARACTER.
for Special Survey.
Date of last Survey and of
Special Surveys.

2nd sheet.

Results of tests.

	Sample No.	Charge No.	Tensile ten. kg.p.sq.mm.	Elongation in 200mm	Identification marks.	on
<u>Fat Separator No.39</u> <u>(shop No.428 B)</u>						
Dome shell plate	78	9710	44,5	28,0%	-----	
Main shell plate	81	9731	44,7	28,0%	-----	
Dome end plate	42	9465	38,0	31,0%	748 J.Q.26.2.29.	29.
Top end plate	31	9514	40,0	32,0%	718 J.Q.26.2.29.	29.
Bottom end plate	40	9514	40,3	26,0%	741 J.Q.26.2.29.	29.
<u>Fat Separator No.40</u> <u>(shop No.429 B)</u>						
Dome shell plate	79	9710	44,7	28,0%	-----	
Main shell plate	87	9731	44,6	27,0%	-----	
Dome end plate	41	9465	39,4	29,0%	745 J.Q.26.2.29.	29.
Top end plate	36	9514	38,8	30,0%	728 J.Q.26.2.29.	29.
Bottom end plate					727 J.Q.26.2.29.	29.
<u>Fat Separator No.41</u> <u>(shop No.430 B)</u>						
Dome shell plate	79	9710	44,7	28,0%	-----	
Main shell plate	85	9731	47,0	28,0%	-----	
Dome end plate	41	9465	39,4	29,0%	743 J.Q.26.2.29.	29.
Top end plate	37	9514	40,4	28,0%	731 J.Q.26.2.29.	29.
Bottom end plate	39	9514	40,3	27,0%	736 J.Q.26.2.29.	29.
<u>Fat Separator No.42</u> <u>(shop No.431 B)</u>						
Dome shell plate	80	9710	44,9	29,0%	-----	
Main shell plate	76	9731	45,4	26,0%	-----	
Dome end plate	61	9500	39,7	32,0%	752 J.Q.26.2.29.	29.
Top end plate	36	9514	38,8	30,0%	729 J.Q.26.2.29.	29.
Bottom end plate	31	9514	40,0	32,0%	717 J.Q.26.2.29.	29.
<u>Fat Separator No.43</u> <u>(shop No.432 B)</u>						
Dome shell plate	79	9710	44,7	28,0%	-----	
Main shell plate	88	9731	46,5	25,0%	-----	
Dome end plate	42	9465	38,0	31,0%	750 J.Q.26.2.29.	
Top end plate	38	9514	38,8	27,0%	733 J.Q.26.2.29.	
Bottom end plate	34	9514	40,1	27,0%	723 J.Q.26.2.29.	
<u>Fat Separator No.44</u> <u>(shop No.433 B)</u>						
Dome shell plate	78	9710	44,5	28,0%	-----	
Main shell plate	77	9731	46,3	28,0%	-----	
Dome end plate	42	9465	38,0	31,0%	746 J.Q.26.2.29.	
Top end plate	31	9514	40,0	32,0%	718 J.Q.26.2.29.	
Bottom end plate	32	9514	40,1	27,0%	719 J.Q.26.2.29.	



Lloyd's Register
Foundation
3rd sheet.

X.B.—All alterations on the existing records should be underlined.
If the Vessel has Water Ballast Tanks, state whether the manhole covers have been removed, and the insides

CHARACTER.
* for Special Survey.
Date of last Survey and of
Periodical Surveys.

3rd sheet.

Results of tests.

Sample No. Charge No. Tensile ten. Elongation Identification
kg.p.sq.mm. in 200mm marks.

Fat Separator No.45
(shop No.434 B)

Dome shell plate	78	9710	44,5	28,0%	-----
Main shell plate	84	9731	46,1	27,0%	-----
Dome end plate	41	9465	39,4	29,0%	742 J.Q.26.2.29.
Top end plate	37	9514	40,4	28,0%	732 J.Q.26.2.29.
ottom end plate	34	9514	40,1	27,0%	724 J.Q.26.2.29.

Fat Separator No.46
(shop No.435 B)

Dome shell plate	80	9710	44,9	29,0%	-----
Main shell plate	83	9731	46,3	28,0%	-----
Dome end plate	41	9465	39,4	29,0%	744 J.Q.26.2.29.
Top end plate	39	9514	40,3	27,0%	738 J.Q.26.2.29.
ottom end plate	34	9514	40,1	27,0%	725 J.Q.26.2.29.

Fat Separator No.71
(shop No.484 B)

Dome shell plate	80	9710	44,9	29,0%	-----
Main shell plate	82	9731	44,7	28,0%	-----
Dome end plate	42	9465	38,0	31,0%	747 J.Q.26.2.29.
Top end plate	38	9514	38,8	27,0%	734 J.Q.26.2.29.
ottom end plate	39	9514	40,3	27,0%	737 J.Q.26.2.29.

Fat Separator No.72
(shop No.485 B)

Dome shell plate	6	7	45,2	26,0%	-----
Mainshell plate	7	1	42,8	27,0%	-----
Dome end plate	3	9827	38,2	33,0%	765 J.Q.19.3.29.
Top end plate	2	9899	37,5	35,0%	762 J.Q.19.3.29.
	2		38,4	32,0%	
ottom end plate	1	9899	37,0	36,0%	755 J.Q.19.3.29.

Cold and temper bend tests satisfactory.



14/5.29.
Mark Kelsey
Surveyor to Lloyd's Register



© 2020
Lloyd's Register
Foundation

Muse own 20-01-19
decision