

# REPORT of SURVEY for REPAIRS, &c.

19. When handed in at Local Office 26. 10. 1921 Port of MANCHESTER

No. in Survey held at MANCHESTER Date, First Survey 30-9-21 Last Survey 25-10-1921

Book. on the Wood, Iron or Steel SC. SR. MILLGATE ex FOLTOLIA Master

7611 TONNAGE:- Built at VEGESACK By whom BREMER VULKAN When 1905

GROSS 1824 Owners MANCHESTER SPANISH LINE LP Port belonging to MANCHESTER

UNDER DK. 1682 Owners' Address (HERBERT WATSON & CO. L<sup>rs</sup> MGRS)

NET 1111 (if not already recorded in Appendix to Register Book)

Surveyed Afloat or in Dry Dock? YES Name of Dock MCH. DRY DOCK Destined Voyage MED<sup>n</sup>

WB=CellDBorDBa feet; uE&B feet; f feet; f feet; f

total capacity tons. FPT tons; APT tons; MT feet tons.

N.B.—All alterations in the existing records should be underlined.

If the Vessel has Water Ballast Tanks, state whether the manhole covers have been removed, and the insides of the tanks examined. Also state the amount of deterioration (if any) found in the thicknesses of the floors, framing, girders, and of the inner bottom plating, especially in the boiler space.

Last Report, No. Port

Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported, the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

Society's Freeboard (if assigned) as painted on Ship and now verified 3 5/2 ins.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined?

Was a damage report made by anyone else? If so, by whom?

IRS, OR EXAMINATION AS PER RULE, FOR DAMAGE AND CLASSIFICATION.

COLLISION DAMAGE. STEM.

most placed in dry-dock, bottom and rudder cleaned, examined and coated.

upper stem bar, cropped and part renewed; lower stem bar faired in place.

stem plates renewed GI. P13. 2 stem plates cropped and part renewed FI. P15.

" " removed faired and refitted. HI. P15. 2 doubling plates removed, faired & refitted SI. P15.

" " faired in place KI. SI. P15.

frames on port side and 1 on starboard side faired in place.

peak stinger plate on port side faired in place.

shell lug renewed.

CON<sup>2</sup>

ARY OF DAMAGE REPAIRS:—

Renewed ... 9

Removed and Faired or Repaired ... 5

Faired or Repaired in place ... 13

NT CONDITION OF THE

Stringers ... GOOD

Inner Bottom Plating ...

State if Tanks have been examined inside ... YES

State if Tanks now tested ... YES

Bulkheads ... GOOD

Ceiling ...

Cement on ... (State which.)

Rudder ...

Steering gear and its connections ...

Windlass ...

Have Pumps now been examined and found efficient? ... YES

Have Sluice Valves now been examined and found efficient? ...

Have Watertight Doors now been examined and found efficient? ... YES

Dblng. Plates under Sounding Pipes ... GOOD

Engine Room Skylights ...

Coal Bunkers, Open'gs, Lids, &c. ...

Scuppers ...

Cargo Hatchways ...

Hatches ...

Planking of Wood Vessels ...

Caulking ditto ...

Treenails ditto ...

Breasthooks & Stemson ditto ...

Transoms, Pointers, & Crutches ditto ...

Timbers of Frame at openings ditto ...

Ditto ditto at other places ditto ...

Stringers, Clamps & Shelves ditto ...

Salting ditto ...

(State if examined.)

Copper, or Y.M. of Wood Vessels. (State if on felt.)

When put on, Month Year

Boats ... GOOD

Masts, Yards, &c. ...

Condition, how ascertained BY EXAMINATION

(State if wedges removed) YES

Sails ...

Equipment letter R

Anchors, No. of 3B. 15. 1K

Cables (State if now ranged) YES

" length 240 FMS. size 1 1/2

" Rule length 240 size 1 3/4

Hawser & Warps ... GOOD

Standing & Running Rigging ...

General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:—"to remain as now classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1, 15," or "to remain as classed and to have record of survey, 1, 15, and the notations of ss No. 1-15 and ptND15, &c."

This vessel is in good and efficient condition eligible in my opinion to be classed 10041 with the notation of S.S. MCH. N<sup>o</sup> 3-10-21

FREEBOARD £ 6 : - : -

Damage or Repair Fee (if any) £ 80 : 0 : 0

Expenses (if chargeable) £

Surveyor's Fee (if any) £

Fees applied for, 19

Received by me, 19

Surveyor to Lloyd's Register of Shipping.

Committee's Minute

Character Assigned

See Minute on T. report.

FRI. NOV. 4 1921

15

© 2020

W1108-0022 1/2

Register Foundation



S. S. MILLGATE

BARRAGE DAMAGE 22-8-18.

## STERN QUARTER

5 shell plates renewed K1-J1+2-H1+2 starboard  
 1 " " removed, faired and refitted J3 starboard  
 5 " " faired in place K2-H3+4 S. J1+H2 P.  
 1 upper deck plate faired in place  
 3 cant frames, 3 cant beams & 8 knees removed, faired and refitted  
 1 " " + 1 " " faired in place  
 Transom frame removed, faired and refitted  
 " floor faired in place. A. P. bulkhead frame faired in place.  
 minor indents to main framing in way of above, faired in place.

## DAMAGE cause not stated

4 shell plates faired in place. D3-E2+5-F5 port side  
 a number of hlgs keel bulb joints renewed port side.  
 Foremost length hlgs keel bulb, starboard side, cropped and part renewed.  
 2 tank top plates in N° 1 hold faired in place (1P+1S)  
 1 " " " " N° 3 " " " (starboard)  
 1 tunnel top plate - N° 4 " " " " "

When Anchors or Cables are supplied, the particulars are to be reported in the following form:—

## ANCHORS.

Number of Certificate.	Anchors.*	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 30 or 31.			Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.		
	1st Bower ...															
	2nd "															
	3rd "															
	Collective Weight.															
	Stream .....															
	Kedge.....															

\* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

## CHAIN CABLES.

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.				Length and size per Table 30 or 31.		Description.	Makers of Cables.	When and where tested and Superintendent.
	Length.	Diam.	Statutory.	Breaking.	Supplied.	Per Table 30 or 31.	Length.	Diam.	Length.	Diam.			
	Fathoms.	Inch.	Tons.	Tons.	Cwts. qrs. lbs.	Cwts. qrs. lbs.	Fathoms.	Inch.	Fathoms.	Inch.			
31125	30	1 3/4	55 1/2	77 1/2	46 2 2	46 1 6 1/2	30	1 3/4	30	1 3/4	STRO LINK	✓	30-10-20 C.H. S. C. PAUL
31128	45	"	"	"	73 1 7	69 1 23 1/2	45	"	"	"	✓		10-11-20 "
31190	15	"	"	"	23 2 16	23 0 17 1/2	15	"	"	"	✓		11-11-20 "

Iron Stream Chain  
or Steel Wire...

90 fathoms new chain cable now placed on board replacing 90 fms found worn.

Rpt. 9a.

Port of MANCHESTER.

Continuation of Report No. 4868 dated 26-10-21 on the

S. S. MILLGATE.

S. S. N° 3.

SEE ALSO MCH RPT N° 4858 + 9.

Vessel placed in dry dock, bottom and rudder cleaned examined and crated.  
 Anchors, cables, hawsers, boats, peaks, holds, tween decks, E+B space, under E+B space, plating under sidelights, bunkers, decks, masts, rigging, windlass, steering gear, chain locker, pumps, watertight doors, hatches and ventilators examined, found or placed in good order.  
 Shell plating drilled (amidships)  
 all ballast tanks examined internally and tested  
 bulging lifted throughout and afterwards relaid with part new.  
 Deckboard verified and new certificates issued.

Floors and intercostals in dry tank under boilers renewed  
 1 bottom shell plate in way of above, on starboard side, renewed.  
 Rudder lifted, adjusted and reshipped.  
 Some bottom chalking and joints renewed.  
 Chain locker centre division renewed.  
 1 fore peak bulkhead plate, in way of chain locker, renewed.  
 1 " " P+3 " wing " cropped & part renewed & bracket to stringer renewed.  
 1 stokehold bulkhead plate, in way of watertight door, renewed  
 4 bunker casing stiffeners, cropped and part renewed. P+5  
 5 " " " brackets renewed P+5  
 3 " " stays " "  
 1 coal shoot " plate renewed P+5  
 1 " " " centre plate cropped and part renewed.  
 2 air trunk " plates " " "  
 deck plating under galley renewed.  
 1 stokehold casing top plate doubled  
 steel screen round stokehold casing top renewed.  
 a number of wood hatch covers renewed also some else and spar ceiling.  
 Holds scaled and coated where necessary.  
 Shrouds of fore and main masts renewed.  
 minor repairs effected

Brackets fitted to bridge front bulkhead below the steel deckhouse sides  
 Two quarter pillars fitted below sides of deckhouse.

A. C.



© 2020

Lloyd's Register  
Foundation

W1108-0022/2