

	PLATING.						PER RULE OR AS APPROVED.		EDGES. <i>Ordinary or Jogged? Ordinary</i>			RIVETING.							
STRAKES.	AS IN SHIP.								Single or Double.	Breadth of Lap.	RIVETS.		Double or Treble and for what Length.	RIVETS.		STRAPS.		IF LAPPED.	
	AMIDSHIP.		FORWARD.		AFT.		AMIDSHIP.				Diam.	Space cr. aft.		Diam.	Space cr. aft.	Breadth.	Thick- ness.	Breadth.	For what Length.
	Inches.	Thickness.	Thickness.	Thickness.	Inches.	Thickness.	Inches.	Thickness.			Inches.	Inches.		Inches.	Inches.	Inches.	Inches.	Inches.	Inches.
FLAT PLATE KEEL..... (1 Bar Keel, plate Riveting.)	✓72	✓1.16	✓.80	✓.80	.50	1.16	Double	6¾	1½	4½	Double Sheer	1¼	5	24	✓76	full			
GARBOARD OF A Strake	✓	.60	.58	.58		.80	"	6	1	4	Double R.	1	4		14	full			
State actual thickness in way of Double Bottom.		✓.80	.52	.54		.80	"	"	"	"	"	"	"	"	"	"			
C "		✓.80	.52	.54		.80	"	"	"	"	"	"	"	"	"	"			
D "		✓.80	.52	.54		.80	"	"	"	"	"	"	"	"	"	"			
E "		✓.80	.52	.56		.80	"	"	"	"	"	"	"	"	"	"			
F "		✓74	.48	.58		.74	"	*	"	"	"	"	"	"	"	"			
G "		✓74	.48	.50		.74	"	*	"	"	"	"	"	"	"	"			
H "		✓74	.48	.48		.74	"	*	"	"	"	"	"	"	"	"			
J "		✓74	.48	.48		.74	"	"	"	"	"	"	"	"	"	"			
K "		✓76	.48	.48		.76	"	"	"	"	"	"	"	"	"	"			
L "Upper thin	59	✓76	.48	.48	66	.76	"	"	"	"	"	"	"	"	"	"			
M "Bridge thin	59½	✓76				.76	"	"	"	"	"	"	"	"	"	"			
N "	59½	✓.82			55	.82	"	"	"	"	"	"	"	"	"	"			
O "																			
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THICKNESS OF SHEER STRAKE CLEAR OF LONG BRIDGE)	✓1.18				1.18	Double	6¾	1½	4½	Double Sheer	1¼	5	22½	full					
DO. OF STRAKE BELOW	✓1.00				1.00						do	1½	4½	20	d				
DOUBLE OF FLAT PLATE KEEL																			
" Sheerstrakes) at end of bridge																			
Length and thickness. }																			
POOP SIDES				42 6 40			Double	6 3/4	1 1/2	4 1/2	Double	7 1/8	3 1/8	9 x 6		full			
SHORT BRIDGE SIDES							Double	6 3/4	1 1/2	4 1/2	Double	7 1/8	3 1/8	9 x 6		full			
FORECASTLE SIDES				46 6 44			Double	6 3/4	1 1/2	4 1/2	Double	7 1/8	3 1/8	9 x 6		full			

* Where a long bridge is fitted the thickness of Upper Deck Sheerstrake and Strake below should also be stated clear of same.

EQUIPMENT No. 46478										LETTER 47										ANCHORS.										TONNAGE U.DK. OR PLATING No. FOR TRAWLERS									
Number of Certificate.		Anchors.		WEIGHT, EX STOCK			WEIGHT OF STOCK			TEST, PER CERTIFICATE			WEIGHT REQUIRED BY TABLE 31.			Description of Anchor.			Makers.			Where and when tested and Superintendent.																	
				Cwts. qrs. lbs.			Cwts. qrs. lbs.			Tons. cwt. qrs. lbs.			Cwts. qrs. lbs.																										
72007		1st Bower		82 2 9			Stockless			60 0 0			✓ 81 1 0			Hall Stockless			H. Hingley Thom			Retherton 9-10-14 Green																	
72012		2nd "		81 3 3			do			59 10 0			✓ 81 1 0			do			do			do do do																	
72011		3rd "		79 3 3			do			58 10 0			✓ 69 2 0			do			do			do do do																	
		4th "		✓																																			
		Collective weight		244 0 15									232 0 0																										
72013		Stream		23 3 20			6 2 4			23 17 2			23 2 0			Rogers			H. Hingley Thom			Retherton 9-10-14 Green																	
72015		Kedge		11 0 8			2 3 18			13 0 0			11 0 0			do			do			do do do																	
CHAIN CABLES.																																							
Number of Certificate.		Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE			Length and Size per Table 31.		Description.		Makers of Cables.		Where and when tested, and Superintendent.		Material.		Length and Size supplied.		Breaking Test of Steel Wire		Length and Size per Table 31.																
		Fathoms. Ins.		Tons. Cwts. qrs. lbs.		Cwts. qrs. lbs.			Fathoms. Ins.										Fathoms. Ins.		Tons. Cwts. qrs. lbs.		Fathoms. Ins.																
57080		150 3 2		112 1/2		157 1/2			473-0-18			940-0-0		300 2 1/2		Steel		H. Hingley Thom		Retherton 8-10-14 Green		130 6		180 6															
57088		150 2 1/2		112 1/2		157 1/2			472-2-22									do		do 9-10-14 do		100 7 1/4		22															
Iron Stream Chain or Steel Wire		120 5 1/2		80		Extra flexible Steel wire			120 5 1/2			Steel wire		Bullivant 86-27-6-14				Towline Manila (2)		100 8		(2) 100 8																	
Boats 4 ton lifeboats 2 Steering Gear, Steam Harrier Steering Gear, Hand Reeling Tackle																																							
Pumps, Number 2 No. 3 down 1 No. 4 Diameter of Barrel 5 1/2 State whether they are in efficient working order Yes																																							
Windlass is Steam by Clark Chapman Capstan																																							
Engine Room Skylights.—How constructed? Steel What arrangements for deadlights in bad weather? Steel Hops 1 Bunkers																																							
Coal Bunker Openings.—How constructed? Steel How are lids secured? Battened Height above deck? 2' 6"																																							
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. 5 freeing ports 33x13 1/4 Scuppers 22 side in 4 cells 5 ea side in freeing ports																																							
Ceiling in Holds, thickness and material over timber only 2 1/2 wro Cargo Battens, thickness and material. 2 1/2 wro.																																							
Cargo Hatchways.—How formed? Steel plate and angles Hatches, If strong and efficient? Yes																																							
State number No. 1 Hatch (Forward) 24' 9" x 16' No. 2 Hatch 30' x 18' No. 3 Hatch 24' x 16' No. 4 Hatch 14' 4" x 16'																																							
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch 10 1-3 x 6 2 inch and 3 beam No. 2 x 5, 3 inch x 4 beam																																							
No. 4, 1 web and 2 beams No. of Breasthooks 8 No. of Crutches deep floor																																							
Bulwarks, height above deck and description Steel 4 1/2' high Main Rail, material and size Steel 6 x 3 1/4 built angle																																							
The foregoing is a correct description of the vessel and its equipment. J. M. Stevenson																																							
Builder's Signature (three only) J. M. Stevenson Secretary Surveyor's Signature J. M. Stevenson Surveyor to Lloyd's Register of British and Foreign Shipping.																																							
Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)																																							
7/22-7-13, 24-9-13, 13-10-13, 17-10-13, 10-10-13, 23-10-13, 31-10-13, 5-11-13, 13-11-13, 1-1-14, E. 26-2-14, 13-5-14, P.M.C. 14-10-14																																							
Workmanship. Are the butts of plating planed or otherwise fitted? planed																																							
Is the riveted work properly closed? Yes																																							
Are the liners between the frames and plates solid single pieces? Yes when fitted Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? Yes Do any rivets break into or through the seams or butts of the plating? a few																																							
Are the butts of Plating, Stringers, &c., properly shifted and strapped? Yes																																							
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? Yes State results of tests Satisfactory																																							
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? Yes State results of tests Satisfactory																																							
General Remarks (State quality of workmanship, &c.) Workmanship Good.																																							
This vessel has been built in accordance with the approved plans																																							
The Secretary's letter of the above date and in conformity with the Rules for the class contemplated																																							
The Nos. 1-2-3-8-9 section of the double bottom as regards riveting and water pressure tests have been prepared for the carriage of oil fuel but none of the other requirements of section 49 of the Rules have been carried out.																																							
The Surveyor should state the Number of Report and Name of any Sister Vessel.																																							
The amount of Entry Fee £ 5 : 0 : 0 Fees applied for, 5-2-19/5																																							
Special Survey Fee.... £ 214 : 9 : 0 Received by me, 11-2-19/5																																							
Travelling Expenses, if any £ : : 11-2-19/5																																							
State whether the Vessel has been built under Special Survey. Yes																																							
I am of opinion this Vessel should be Classed 100 RI																																							
With, or without Freeboard, as condition of Class Without																																							
Committee's Minute TUE. FEB. 23. 1915																																							
Character assigned 100 RI																																							
Lloyd's Register of British and Foreign Shipping.																																							

GENERAL REMARKS—(continued).

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WEB-FR
WEB-FR
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Write "Bridge Sheer Strake" and "Upper Deck Sheer Strake" opposite the corresponding letter.

Upper
Bridge

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SHORT
FORECA

Upper
String

Seco
String

FRAM
REVE

LOWE
Bowsp
Topma
Rigging
Sails

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 99 ft., R.Q.D. ft., Bridge 171 ft., Forecastle 78.5 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) Two decks steel Upper 42" decks part wood sheathed
Official No. 136347; Signal Letters State if Machinery is fitted aft No
How are the surfaces preserved from oxidation? Inside Portland cement paint Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors Cell. oth. Bot.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft, Including 240 tons fresh w.	140.75	530	Fore peak tank,		105
Double bottom, under Engines and Boilers, Fresh water	84	460	After peak tank,		25
Double bottom, if under Engines only,			Deep tank, aft, aft of Engine R. bulkhead	27	810
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward, Incl. 130 tons fresh w.	189.75	810	Other tanks, if fitted,		
Total capacity of double bottom		1800	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules. Yes

Order for Special Survey No. 584

Date 23-9-13

No. 336 in builder's yard.

DATES of Surveys held while building

1913 Sept. 5, 9, 11, 16, 19, 22, 25, 30. Oct. 6, 8, 10, 15, 20, 23, 27, 29. Nov. 5, 7, 13, 19, 24, 25. Dec. 3, 9, 11, 16, 22
1914 Jan. 7, 13, 15, 19, 27. Feb. 2, 4, 11, 16, 17, 18, 20, 23, 25. Mar. 4, 10, 12, 16, 20, 24, 25, 30. April. 2, 7, 8, 20, 30. May 5, 15
June 3, 10, 12, 18, 25, 30. July 7, 8, 9, 10, 20, 24, 28, 29. Aug. 3, 5, 6, 8, 10, 11, 13, 19, 21, 26, 31. Sept. 2, 4, 8, 10, 16, 21, 28
Oct. 1, 2, 5, 6, 8, 9, 14, 16, 22, 27, 31. Nov. 2, 4, 5, 9, 12, 16, 19, 20, 25. Dec. 1, 3, 4, 7, 8, 9, 14, 15, 23, 31
1915 Jan. 6, 7, 12, 18, 20, 25, 27, 28. Feb. 2, 3, 4, 5, 8

Total No. of Visits 131

Surveyor's Signature

Lloyd's Register
Foundation