

REPORT ON MACHINERY.

Port of *Sunderland*

Received at London Office

THUR. 4 DEC 1902

No. in Survey held at *Sunderland* Date, first Survey *9th Sept.* Last Survey *18th Nov. 1902*
 Reg. Book. on the *Screw Steamer "Carisbrook"* (Number of Visits *21*)
 Master — *Barton* Built at *Sunderland* By whom built *J. Blumer & Co* Tons { Gross *2784*
 Engines made at *Sunderland* By whom made *J. Dickinson & Sons Ltd* when made *1902*
 Boilers made at *Sunderland* By whom made *J. Dickinson & Sons Ltd* when made *1902*
 Registered Horse Power Owners *Whitby S.S. Co Ltd* Port belonging to *Whitby*
 Nom. Horse Power as per Section 28 *263* Is Refrigerating Machinery fitted *no* Is Electric Light fitted *no*

ENGINES, &c.—Description of Engines *Triple Expansion* No. of Cylinders *3* No. of Cranks *3*
 Dia. of Cylinders *23 - 28.62* Length of Stroke *42* Revs. per minute *70* Dia. of Screw shaft as per rule *12.70* as fitted *12.3/4* Lgth. of stern bush *51"*
 Dia. of Tunnel shaft as per rule *11.031* as fitted *11/8"* Dia. of Crank shaft journals as per rule *11.578* as fitted *11.578* Dia. of Crank pin *11.578* Size of Crank webs *patent* Dia. of thrust shaft under collars *11.978* Dia. of screw *16'-0"* Pitch of screw *16'-0"* No. of blades *4* State whether moveable *no* Total surface *71.47 ft*
 No. of Feed pumps *2* Diameter of ditto *3 3/4"* Stroke *21"* Can one be overhauled while the other is at work *yes*
 No. of Bilge pumps *2* Diameter of ditto *4 1/4"* Stroke *21"* Can one be overhauled while the other is at work *yes*
 No. of Donkey Engines *Two* Sizes of Pumps *Duplex feed 5 1/4 x 3 1/2 x 5* No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room *Ballast 8 x 9 x 10* In Holds, &c. *two of 3' each hold. Fore peak 2 1/2'*
Two 3" each wing. 3" Tunnel well
 No. of bilge injections *1* sizes *4* Connected to condenser, or to circulating pump *CP* Is a separate donkey suction fitted in Engine room & size *4 1/2" 4*
 Are all the bilge suction pipes fitted with roses *yes* Are the roses in Engine room always accessible *yes* Are the sluices on Engine room bulkheads always accessible
 Are all connections with the sea direct on the skin of the ship *yes* Are they Valves or Cocks *Both*
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *yes* Are the discharge pipes above or below the deep water line *above*
 Are they each fitted with a discharge valve always accessible on the plating of the vessel *yes* Are the blow off cocks fitted with a spigot and brass covering plate *yes*
 What pipes are carried through the bunkers *none* How are they protected *✓*
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times *yes*
 Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges *yes*
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock *ruvruel* Is the screw shaft tunnel watertight *yes*
 Is it fitted with a watertight door *yes* worked from *Top platform*

BOILERS, &c.—(Letter for record *S*) Total Heating Surface of Boilers *4118 1/2 ft* Is forced draft fitted *no*
 No. and Description of Boilers *Two S.E. G.L. Multitubular* Working Pressure *160 lb* Tested by hydraulic pressure to *320 lb*
 Date of test *8.11.02* Can each boiler be worked separately *yes* Area of fire grate in each boiler *55 1/2 ft* No. and Description of safety valves to each boiler *two direct spring* Area of each valve *8' 3"* Pressure to which they are adjusted *165 lb* Are they fitted with easing gear *yes*
 Smallest distance between boilers or uptakes and bunkers or woodwork *18"* Mean dia. of boilers *15'-0"* Length *10'-6"* Material of shell plates *Steel*
 Thickness *1 3/32* Range of tensile strength *28/32* Are they welded or flanged *no* Descrip. of riveting: cir. seams *J.R. Lap* long. seams *tri R. J.B.S*
 Diameter of rivet holes in long. seams *1 3/16"* Pitch of rivets *8 3/16"* Top of plates or width of butt straps *17 5/8"*
 Per centages of strength of longitudinal joint *91.7%* Working pressure of shell by rules *160 lb* Size of manhole in shell *16" x 12"*
 Size of compensating ring *8 3/8 x 1 3/32* No. and Description of Furnaces in each boiler *3 plain* Material *Steel* Outside diameter *3'-6"*
 Length of plain part *top 4'-1"* Thickness of plates *bottom 6 1/4"* Description of longitudinal joint *weld* No. of strengthening rings *none*
 Working pressure of furnace by the rules *162 lb* Combustion chamber plates: Material *Steel* Thickness: Sides *7/8"* Back *1/16"* Top *7/8"* Bottom *1 1/8"*
 Pitch of stays to ditto: Sides *9 1/8 x 9 1/8"* Back *10 x 9 1/2"* Top *9 1/8 x 9 1/2"* If stays are fitted with nuts or riveted heads *nuts* Working pressure by rules *162 lb*
 Material of stays *Steel* Diameter at smallest part *1.6* Area supported by each stay *10 x 9 1/2"* Working pressure by rules *164 lb* End plates in steam space:
 Material *Steel* Thickness *1 3/32* Pitch of stays *16 1/2 x 18 1/4"* How are stays secured *8.8 x 8.0* Working pressure by rules *166 lb* Material of stays *Steel*
 Diameter at smallest part *2.53* Area supported by each stay *18 1/4 x 16 1/2"* Working pressure by rules *164 lb* Material of Front plates at bottom *Steel*
 Thickness *3/4"* Material of Lower back plate *Steel* Thickness *1/16"* Greatest pitch of stays *10 x 9 1/2"* Working pressure of plate by rules *172 lb*
 Diameter of tubes *3 1/4"* Pitch of tubes *4 1/2"* Material of tube plates *Steel* Thickness: Front *1 3/16"* Back *3/4"* Mean pitch of stays *9"*
 Pitch across wide water spaces *15 1/4"* Working pressures by rules *195 lb* Girders to Chamber tops: Material *Steel* Depth and thickness of girder at centre *8 1/8 x 3 1/4 x (2)* Length as per rule *30 1/16* Distance apart *9 1/8"* Number and pitch of Stays in each *2 of 9 1/8" pitch*
 Working pressure by rules *161 lb* Superheater or Steam chest; how connected to boiler *none* Can the superheater be shut off and the boiler worked separately
 Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

DONKEY BOILER— No. *one* Description *S.E. Cylindrical Multitubular, Two plane furnace*
Made at *Sunderland* By whom made *J. Dickinson & Sons Ltd* When made *3.11.02* Where fixed *on deck*
Working pressure *80* tested by hydraulic pressure to *160* No. of Certificate *2114* Fire grate area *19.17* Description of safety valves *direct Spring*
No. of safety valves *two* Area of each *7.05* Pressure to which they are adjusted *80 lb* If fitted with easing gear *yes* If steam from main boilers can enter the donkey boiler *no* Dia. of donkey boiler *9' 0"* Length *8' 6"* Material of shell plates *Steel* Thickness *19/32* Range of tensile strength *28/32* Descrip. of riveting long. seams *in Riv. Lap* Dia. of rivet holes *13/16* Whether punched or drilled *drilled* Pitch of rivets *3 1/16*
Lap of plating *5 1/16* Per centage of strength of joint *65%* Rivets *65%* Thickness of shell *End 4 1/4" main plates 6 1/4"* Radius of do. No. of Stays to do *2 1 1/8*
Dia. of stays. Diameter of furnace Top *2' 6"* Bottom *c* Length of furnace *5' 6"* Thickness of furnace plates *13/32* Description of joint *weld* Thickness of furnace *end* plates *1 1/2"* Stayed by *1 1/4 S.S. Riveted, 8 1/8 x 9 pitch* Working pressure of shell by rules *91 lb*
Working pressure of furnace by rules *88 lb* Diameter of *tubes* *3 1/4"* Thickness of *tubes* plates *7 1/4" - 8 1/16"* Thickness of *clay* water tubes *1/4"*

SPARE GEAR. State the articles supplied:— *Spare propeller. — Two 10th end bolts and nuts two bottom end bolts and nuts two main bearing bolts and nuts. Spare coupling bolts and nuts. Spare feed and life pump Valves, assorted iron bolts and nuts.*

The foregoing is a correct description,

J. Dickinson

Manufacturer.

Dates { During progress of work in shops - - }
of Survey { During erection on board vessel - - }
while building { Total No. of visits *21* }

Director 1902:— Sep. 9. 11. 17. Oct. 1. 7. 8. 9. 13. 14. 21. 27. 28. Nov. 1. 2. 5. 6. 7. 10. 11. 14. 18.

Is the approved plan of main boiler forwarded herewith *yes*

Machinery similar to *of Darwin* — *donkey* " " " " *no*

General Remarks (State quality of workmanship, opinions as to class, &c.)

Material of screw shaft *Wrot Iron* Is the screw shaft fitted with a continuous liner the whole length of the stern tube *yes*

Is the after end of the liner made water tight in the propeller boss *yes* If the liner is in more than one length are the joints burned

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *yes* If two liners are fitted, is the shaft lapped or protected between the liners *yes*

The machinery built under Special Survey the material and workmanship found good and efficient.

The main boilers and steam pipes tested under hydraulic pressure to 320 lb " and found sound and efficient in every respect at that pressure.

The Engines tried under steam at their working pressures, and found satisfactory.

In my opinion this vessel is worthy of the notification of R M C 11.02 to be made in the Register Book.

It is submitted that this vessel is eligible for THE RECORD — L M C 11.02

PH
4.12.02
4.12.02

The amount of Entry Fee.. £ *2* :
Special .. £ *33* :
Donkey Boiler Fee .. £ :
Travelling Expenses (if any) £ :
When applied for, *15.11.02*
When received, *17.11.02*

Leonard Hallcross.
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute

FRI. 5 DEC 1902

Assigned

MACHINERY CERTIFICATE
WRITTEN.



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Foundation