

## STEEL STEAMER OF MOTORSHIP.

Received at London Office - 1 OCT 1925

State if Report has been sent on the Freeboard of the Vessel *Yes*State if Report is sent on the Machinery of the Vessel *Yes*Date of completion of report *29.9.25* Port of *GLASGOW* No. *45020*  
Survey held at *GLASGOW* Date First Survey *10.4.24* Last Survey *24<sup>th</sup> September 1925*On the (State if Machinery fitted *At and* *TWIN SCREW STEEL STEAMER "LANDOVERY CASTLE"* No. *45020*  
(if Single, Twin or Triple Screw)State Type (Full scantling, Complete Superstructure with or without Tonnage Openings) *Complete Superstructure without tonnage opening* State Type of Erection: *Bridge and funnel*TONNAGE under Tonnage Deck *6785.63* CLASS *\*100A.1.* State if with freeboard as condition of Class *Yes* Built at *Scotstoun, Glasgow*Do. of space or spaces between Tonnage Dk. and Upper Dk. *2153.52* Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) *L 470.0* Launched *4<sup>th</sup> July 1925* Yard No. *606*Total *8939.15* Breadth (greatest moulded) *B 61.5* Builders *Messrs. Barclay, Curle & Co. Ld.*Gross Tonnage *10608.90* Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) *D 42.5* Owners *Union Castle Mail Steamship Co. Ld.*Register Tonnage *6501.48* 1st Longitudinal Number (L x D) = *19740* Managers (Where necessary to be entered in Reg. Book.)REGISTERED DIMENSIONS. FEET. 2nd Numeral L x (B + D) = *48645* ResidenceLength *471.1* Framing Depth "d" at middle of length. See Sec. 3 (1d) *21.64* Port of Registry *LONDON*Breadth *61.7* Proportions—Depth to Length—Uppermost continuous deck to top of keel *11.06* If surveyed while building, afloat, or in dry dockDepth *40.7 39.0* Do. Long Bridge to top of keel *9.22* Building afloat and in dry dock

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
<b>FRAMES, Spacing amidships</b>	<i>33</i>	<i>✓</i>	<b>Bracket Floors, Frame</b>	<i>B.A. 8 1/2 3 1/2 38</i>	
" " from 1/2 length to Collision bulkhead	<i>27</i>	<i>✓</i>	" " Reversed Frame	<i>B.A. 8 3 1/2 38</i>	
" " in peaks	<i>24</i>	<i>✓</i>	" " Vertical Struts	<i>B.A. 8 3 1/2 38</i>	
<b>SIDE FRAMING.</b>			<b>Centre Girder, depth and thickness amidships</b>	<i>47 1/2 64</i>	
Frame Amidships, Angle, <i>E</i> or <i>F</i>	<i>9 3 1/2 47</i>	<i>✓</i>	" " top Angles <i>Double</i>	<i>3 1/2 3 1/2 58</i>	
" " Extends up to <i>Upper and bridge deck alternately</i>			" " bottom Angles <i>Double</i>	<i>5 5 68</i>	
Reversed Frame Amidships, Angle	<i>9 4 45</i>	<i>✓</i>	<b>Side Girders, No. each side and thickness</b>	<i>2 46 52</i>	
" " Extends up to <i>3<sup>rd</sup> Deck</i>			<b>Margin Plate depth (excl. of flange) and thickness</b>	<i>43 58</i>	
Depth of Framing Girder	<i>12 1/4</i>	<i>✓</i>	" " Vertical Angle to Tank side	<i>6 6 50</i>	
Frames in Uppermost Continuous 'tween Decks, Angle, <i>E</i> or <i>F</i>	<i>9 3 1/2 47</i>	<i>✓</i>	" " Bracket abaft 1/2 len. from stem	<i>6 3 1/2 58</i>	
" " Second 'tween Decks, Angle, <i>E</i> or <i>F</i>	<i>9 3 1/2 47</i>	<i>✓</i>	" " Vertical Angle to Tank side	<i>6 3 1/2 58</i>	
" " Third " " " "	<i>9 3 1/2 47</i>	<i>✓</i>	" " Bracket forward 1/2 len. from stem <i>Double</i>	<i>6 3 1/2 58</i>	
Framing in Peaks, Angle or <i>F</i>	<i>9 3 1/2 44</i>	<i>✓</i>	" " Gussets, spacing and scantling abaft 1/2 len. from stem	<i>Every frame 46</i>	
Diameter and Spacing of Rivets through Shell Plating <i>Amidships</i>	<i>7/8 5 1/4</i>	<i>✓</i>	" " Gussets, spacing and scantling forward 1/2 len. from stem	<i>Continuous plate 46</i>	
State if Frame Joggled	<i>Yes</i>	<i>✓</i>	<b>Tank Side Brackets, height above base line at toe of Frame and thickness</b>	<i>76 50</i>	
<b>FRAMING ARRANGEMENTS</b> (Sec. 7), state system and particulars	<i>Beams and girders 3<sup>rd</sup> to frame 181. bulk to frame 181.</i>	<i>✓</i>	<b>INNER BOTTOM PLATING.</b>		
<b>STRENGTHENING OF BOTTOM FOR WARD.</b> State Particulars <i>frames enabled</i>	<i>Flange on every frame. 3 1/2 3 1/2 50 3 in transverse Sec plan.</i>	<i>✓</i>	Breadth and thickness of Middle Line Strake	<i>57 58</i>	
<b>DOUBLE BOTTOM.</b>			Thickness of remainder in Holds	<i>44 50</i>	
Floors, Depth and thickness at mid-line in Holds	<i>✓</i>	<i>✓</i>	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	<i>Yes</i>	
Height of Brackets at side above base line at toe of frame	<i>✓</i>	<i>✓</i>	<b>BEAMS.</b>		
Middle Line Keelson, on Floors, Angles, <i>E</i> or <i>F</i>	<i>✓</i>	<i>✓</i>	Uppermost Continuous Deck, amidships in Wells, Angle, <i>E</i> or <i>F</i>	<i>8 3 1/2 42</i>	
" " Through Plate or Intercostal Plate	<i>✓</i>	<i>✓</i>	" " in way of Bridge, Angle, <i>E</i> or <i>F</i>	<i>8 3 1/2 42</i>	
" " Foundation Plate on Floors	<i>✓</i>	<i>✓</i>	" " <i>Double</i> <i>2 1/2 2 1/2 58</i>	<i>2 1/2 2 1/2 58</i>	
" " Flat Plate Keel Angles	<i>✓</i>	<i>✓</i>	Spacing	<i>33</i>	
Side Keelsons, No. each side	<i>✓</i>	<i>✓</i>	<b>Second Deck, amidships, Angle, <i>E</i> or <i>F</i></b>	<i>9 3 1/2 34</i>	
" " thickness of Intercostal Plate	<i>✓</i>	<i>✓</i>	Spacing	<i>33</i>	
" " Angles	<i>✓</i>	<i>✓</i>	<b>Third Deck, amidships, Angle, <i>E</i> or <i>F</i></b>	<i>9 3 1/2 34</i>	
<b>DOUBLE BOTTOM.</b>			Spacing	<i>33</i>	
Solid Floors, thickness and spacing	<i>46 99</i>	<i>✓</i>	<b>Fourth Deck, amidships, Angle, <i>E</i> or <i>F</i></b>	<i>10 3 1/2 45</i>	
" " Are Frame and Reversed Frame joggled?	<i>Yes</i>	<i>✓</i>	Spacing	<i>33 and 54</i>	
Bracket Floors, breadth and thickness at middle line	<i>35 1/2 46 5 1/4</i>	<i>✓</i>	<b>Poop Deck, Angle, <i>E</i> or <i>F</i></b>	<i>✓</i>	
" " breadth and thickness at margin plate	<i>35 1/2 46 5 1/4</i>	<i>✓</i>	Spacing	<i>✓</i>	
			<b>Bridge Deck, Angle, <i>E</i> or <i>F</i></b>	<i>8 3 1/2 42</i>	
			Spacing	<i>33</i>	
			<b>Forecastle Deck, Angle, <i>E</i> or <i>F</i></b>	<i>11 3 1/2 42</i>	
			Spacing	<i>48 and 54</i>	



## PILLARS AND DECKS.

	INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.
<b>PILLARS, No. of Rows.....</b>	2		✓	Stringer Plate, breadth and thickness in way of Bridge .....	75	39	✓
„ in 'tween Decks, Size and Spacing.....	3 3/8	66	✓	Thickness of Plating abreast Deck openings in way of Wells .....	42		✓
„ „ „ „ „	3 3/4	66	✓	Thickness of Plating abreast Deck openings in way of Bridge .....	36		✓
„ in Holds { Bunker	6	66	✓	If Sheathed, material and thickness .....	1 1/2	Composition	✓
„ „ { aft	5	66	✓				
„ „ { fore	5 1/2	54	✓	<b>Third Deck.</b>			
„ „ { widely spaced pillars at hatch ends fore	19 x 70 to 14 x 56		✓	Stringer Plate, breadth and thickness.....	51	46-36	✓
<b>Centre Line Bulkhead.</b>				If Plated, state thickness.....	30-36		← Reverse
Stiffeners and Spacing.....			✓	<b>Fourth Deck. fore end only.</b>			
Plating, thickness of .....			✓	Stringer Plate, breadth and thickness.....	51 x 34-39 x 34		✓
<b>STRINGERS AND DECKS.</b>				If Plated, state thickness .....	25-30		← Reverse
<b>Uppermost Continuous Deck.</b>				<b>Poop Deck.</b>			
Stringer Plate, breadth and thickness in Wells	82	64	✓	Stringer Plate, breadth and thickness .....			✓
„ „ „ „ in way of Bridge	82	44	✓	Plating, Sheathing, material and thickness ...			✓
„ Angle in Wells .....	6	6	69	<b>Bridge Deck.</b>			
Thickness of Plating abreast Deck openings in way of Wells .....	42-45		← Reverse	Stringer Plate, breadth and thickness.....	67	50	✓
Thickness of Plating abreast Deck openings in way of Bridge .....	42		✓	Plating, Sheathing, material and thickness ...	43	5 x 2 1/2 Tank.	✓
If Sheathed, material and thickness .....	5 x 3 Where exposed. 1 1/2" Composition in Accom.		✓	<b>Forecastle Deck.</b>			
<b>Second Deck.</b>				Stringer Plate, breadth and thickness.....	75	36	✓
Stringer Plate, breadth and thickness in Wells...	75	45	✓	Plating, Sheathing, material and thickness ...	36	5 x 3 Tank	✓

## SHELL PLATING.

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. State if joggled? <i>No.</i>			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.	
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.		
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.		
FLAT PLATE KEEL .....	56	90	80	80	✓	D. R.	1	3.6	4	1	4"	Lapped	
„ DBLG. (if any)	✓	✓	✓	✓		✓	✓		✓	✓	✓	✓	
BOTTOM PLATING, No. of Strakes ...	76 78½	69	69	53	✓	D. R.	7/8	3.3	4-3	7/8	3½-5½	Lapped.	
BILGE PLATING, No. of Strakes ...	61	69	53	53	✓	D. R.	7/8	3.3	4-3	7/8	3½-5½	Do.	
SIDE PLATING, No. of Strakes ...	68	67	49	49	✓	D. R.	7/8	3.3	3.	7/8	3½	Do	
UPPER DECK, Sheer-strake in Well .....	63 63	78 1.17 at breaks.	49	49	✓	D. R.	7/8	3.3	4-3	7/8	3½-5½	Do	
UPPER DECK, Sheer-strake in Bridge ...	63	67			✓	D. R.	7/8	3.3	4	7/8	3½	Do	
STRAKE BELOW Sheer-strake in Wells .....	49½	72	49		✓	D. R.	7/8	3.3	4-3	7/8	3½-5½	Do.	
STRAKE BELOW Sheer-strake in Bridge ...	52	67	49	49	✓	D. R.	7/8	3.3	3	7/8	3½	Do.	
POOP SIDE PLATING .....	✓	✓	✓	✓	✓								
BRIDGE SIDE PLATING ...	✓	62 including .03 Compen for Side-lights.			✓	D. R.	7/8	3	4	7/8	3½	Lapped	
FORECASTLE SIDE PLATING	✓	✓	44	✓	✓	S. R.	7/8	3	2	¾	2½	Do.	

## WATERTIGHT BULKHEADS.

**Total No. of W.T. BULKHEADS in Vessel—**

Extending to Upper Deck (Sec. 3 c).....8

Deck next below.

As per Rule.

			Plating Thickness.	STIFFENERS.			
				VERTICAL.		HORIZONTAL.	
				Scantlings.	Spacing.	Scantlings	Spacing.
Upper							
MIDSHIP BULKHEAD, Tween decks. ✓			26	5 x 3 x 34	30"	✓	✓
Second " ✓			31	6 x 3 x 30	30"	✓	✓
Third. " ✓			35	7 x 3 x 35	30"	✓	✓
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FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
<b>KEEL, Bar</b> .....	✓	✓	✓	✓
<b>STEM</b> <i>Roll'd Bar</i> .....		<i>11" x 2 1/4" D. Colville.</i>		
<b>STERN FRAME</b> { Propeller Post .....				
{ Rudder " .....	<i>Cast Steel.</i>		<i>W. Boardman &amp; Co.</i>	
<b>RUDDER—A x D</b> .....	<i>729</i>			
<b>Speed of Vessel</b> .....	<i>13.5 K.</i>			
<b>RUDDER</b> mainpiece at head ...	<i>Forging</i>	<i>12 11/16</i>	<i>Dennistown Forge Co.</i>	
" " heel ✓	<i>Forging</i>	<i>9 7/16</i>		
" how constructed .....	<i>Keyed arms.</i>			
" <del>double</del> or single plate .....	<i>Single plate 1.13.</i>			
" coupling, vertical or .....				
" <u>horizontal</u> .....	<i>Vertical</i>			

## STEEL.

Manufacturer's name or trade mark of the Steel used in the construction of the

Vessel (state process of manufacture) *David Colville & Son L<sup>td</sup>.*

Steel Co. of Scotland. Siemens Martin Open hearth process.

Has the Steel been tested as required by the Rules? yes



EQUIPMENT No. 52511.												LETTER ft	ANCHORS.		
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.			
87383	1st Bower ...	91	3	21	Stockless.			64	0	0	0	90	Hall's Stockless	H. Hingley & Son.	Netherton 25/2/25 D. J. Green
87378	2nd „ ...	90	3	20	Do.			63	12	2	0	90	do.	Do.	Do 25/2/25 Do.
87379	3rd „ ...	91	1	10	Do.			64	0	0	0	90	do.	Do.	Do 25/2/25 Do.
	Collective weight	274	0	28								257 270			
87332	Stream .....	26	3	7	7	0	0	26	5	2	14	26-2-0	Iron Stock.	Do.	Do. 29/1/25 Do.

CHAIN CABLES.												HAWSERS AND WARPS.							
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.				Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.	Statio- tory.	Break- ing.	Supplied.	Per Rule.	Length.	Diam.	Length.	Cir.					Length.	Cir.			
76600	150	2 5/8	1209	169.5	521	1 25	520	150	2 5/8	Stud.	H. Hingley & Son.	Netherton 4/2/25. D. J. Green	TOWLINE ...	150	6	85			
76597	150	2 5/8	1209	169.5	519	3 18	520	150	2 5/8	Stud.	Do.	do. 16/1/25 do.	HAWSERS & WARPS	22 100	8 1/2				
76669	47	2 5/8	1209	169.5	20	2 18				Stud.	Do.	do. 21/1/25 do.	"	22 100	8 1/2				
Iron Chain or Steel Wire	120	5 1/2		88				120	5 1/2				"	4 2 100	5 1/2	18			

Steering Gear, Steam *Hastie & Co. 1/10. McTaggart, Scott & Co. 2.0. Telemotor* Steering Gear, Hand *Relieving tackle to capstans*  
*2 Wood motor boats 28 x 86 x 39.*  
 Control.

Boats *4 Wood lifeboats 28 x 85 x 35* Steering Chains, Size and Test

Windlass *Steam. Napier Bros.*  
*Capstans aft. Steam do. do. 18. 1.5*

Ceiling in Holds, thickness and material *over b'ges only 2 1/2 W.P.* Cargo Battens, thickness, material and spacing *6" x 2" W.P. 9' apart.*  
*Tank top plating under latches measured .08.*

Cargo Hatchways.—(Upper Deck) *Plates and angles. Coamings .44* Thickness of Hatches *2 1/2 Wood.*

Size of No. 1 Hatchway (Forward) *Trunked 15' 9" x 14' 0" No. 2 24' 9" x 14' 0" No. 3 19' 3" x 14' 0" No. 4 19' 3" x 14' 0" No. 5* No. 6

Number of Shifting Beams *and for Fore and Afters N° 1. 2., N° 2. 4., N° 3. 2., N° 4. 2.*

FOR BARCLAY CURLE & CO., LTD

Builder's Signature

*H. J. Jewell* SECRETARY

GENERAL DECLARATION *The materials and workmanship are good. The vessel has been built in accordance with the approved plans and instructions, the Secretary's letters of various dates and in conformity with the Rules for the class contemplated. The tanks, decks, bulkheads, tunnels and W.T. doors have been tested in accordance with the Rules. The freeboard has been verified and the marks cut in on the vessel's sides, and corresponds with the sub-division load line assigned by the Board of Trade. See letter from B.O.T. 25<sup>th</sup> October 1924 and Secretary's letter N. 24<sup>th</sup> October 1924. N° 1 and 2 lower tween decks and N° 4 main tween decks are inculated but were not surveyed for R.M.C. The Owners stated in their specification that the vessel was to be built to Lloyd's new Rules.*

Records for Register Book. *3 DK' Uteaks. Lower deck (etc) N° 1 + 2 holds.*

*part con.*

P.T.O.

The amount of Entry Fee ..... £ 12 : 0 : 0  
 Special Survey Fee.... £ 457 : 12 : 3.  
*Freeboard 15 0 0*  
 Travelling Expenses, if any £ : :  
 Fees applied for, **30 SEP 1925**  
 Received by me, *28/9/25*

I am of opinion the Vessel should be Classed **\*100 A.1. with freeboard.**

State whether the Vessel has been built under Special Survey *Yes.*

Signature *Andersson*  
 Surveyor to Lloyd's Register of Shipping.

Certificate to be sent to **GLASGOW** Date of issue *30/10/25.*

Committee's Minute **GLASGOW 30 SEP 1925**

Character assigned **÷ 100 A.1.**

*with freeboard*  
*9.25*

*Lloyd's a.s.c.*

*LMC 9.25*



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

The following plans and forging and casting reports are enclosed.

Plans. 20 1/2 N.  
Midship Section as built (forwarded in advance)  
Midship Section.  
Midship Section for bottom only.  
Profile.  
Profile for framing only.  
Steel decks.  
Strengthening of bottom forward.  
Painting arrangement.  
Sternframe & Rudder.  
Hatches.  
Houses on Pont Deck.  
do. from do.  
do. Shide do.  
Docking Bridge.  
Bridge and Ballast Angles.  
Workports.  
Anchor crane.  
Aft end framing.  
Pillars and girders.  
Spar rigging.

Forging and casting reports. 5 in 1  
Stem frame.  
Rudder frame.  
Anchor crane post.  
Tiller.  
Quadrant.

#### Damage.

1st. Damage stated to have been caused by an outbreak of fire while lying at the N.B. Pier Wharf on 16th August 1925.  
Now done. Three shell plates on starboard side for removed, annealed, faired and replaced.  
One deck plate (stringer) removed.  
Two do. removed, annealed, faired and replaced.  
Three frames faired in place.  
Three beam knees removed, annealed faired and replaced. One beam faired in place.  
2nd. Damage. Damage stated to have been caused by colliding with quay wall when entering Rotherham Dock Clydebank on 6th September 1925. Now done. One shell plate on 4th below cheestroke and 6th from stem starboard side removed faired & replaced and two frames cropped and repaired.

Particulars of Drop Test of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	Statutory test Cert	Weight	Surveyor	Nº of Cert	Date of test
1st Bower	87383	60-2-24	D.D.H.	179	30-1-25
2nd "	87378	60-0-14	D.D.H.	178	30-1-25
3rd "	87379	60-1-23	D.D.H.	148	9-1-25

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge 211.75 ft., Forecastle 65.5 ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☒

No. and Material of Decks and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 3rd Utraks. Lower deck (all) in 1st & 2 holds

Official No. 148678. Signal Letters

If bottom of Vessel has been coated Inside cement fillets

particulars of composition cement wash. Cemented under boilers.

#### PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	107.25	272	Fore peak tank,	23.0	116
Double bottom, under Engines and Boilers,	60.5	291	After peak tank,	24.5	140
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only, Dry tank.	188.0	674	Deep tank, forward,		
Double bottom, forward,	Total capacity of double bottom	1237	Other tanks, if fitted,		

Total length of Double bottom tanks 355.75 ft.

\* The wells are not to be included in the lengths of the tanks.

Order for Special Survey No. 5627

Date

22.5.24.

Dates of Surveys held while building

1924. Apr 10. 14. 28. May 2. 6. 12. 29. June 2. 26. Aug 8. 19. Sept 10. 22. Oct 10. 20. 30. Nov 5. 19. 24. 27. Dec 4. 12. 17.  
1925. Jan 9. 19. 27. Feb 3. 7. 13. 19. 26. Mar 4. 6. 11. 16. 19. 23. 25. 31. Apr 2. 8. 9. 14. 17. 23.  
May 11. 12. 17. 21. 25. 29. June 10. 12. 20. 26. July 1. Aug 4. 6. 10. 12. 14. 18. 14. 26.  
Sep 2. 4. 5. 11. 14. 22. 23. 24.

Total No. of Visits

Lloyd's Register Foundation