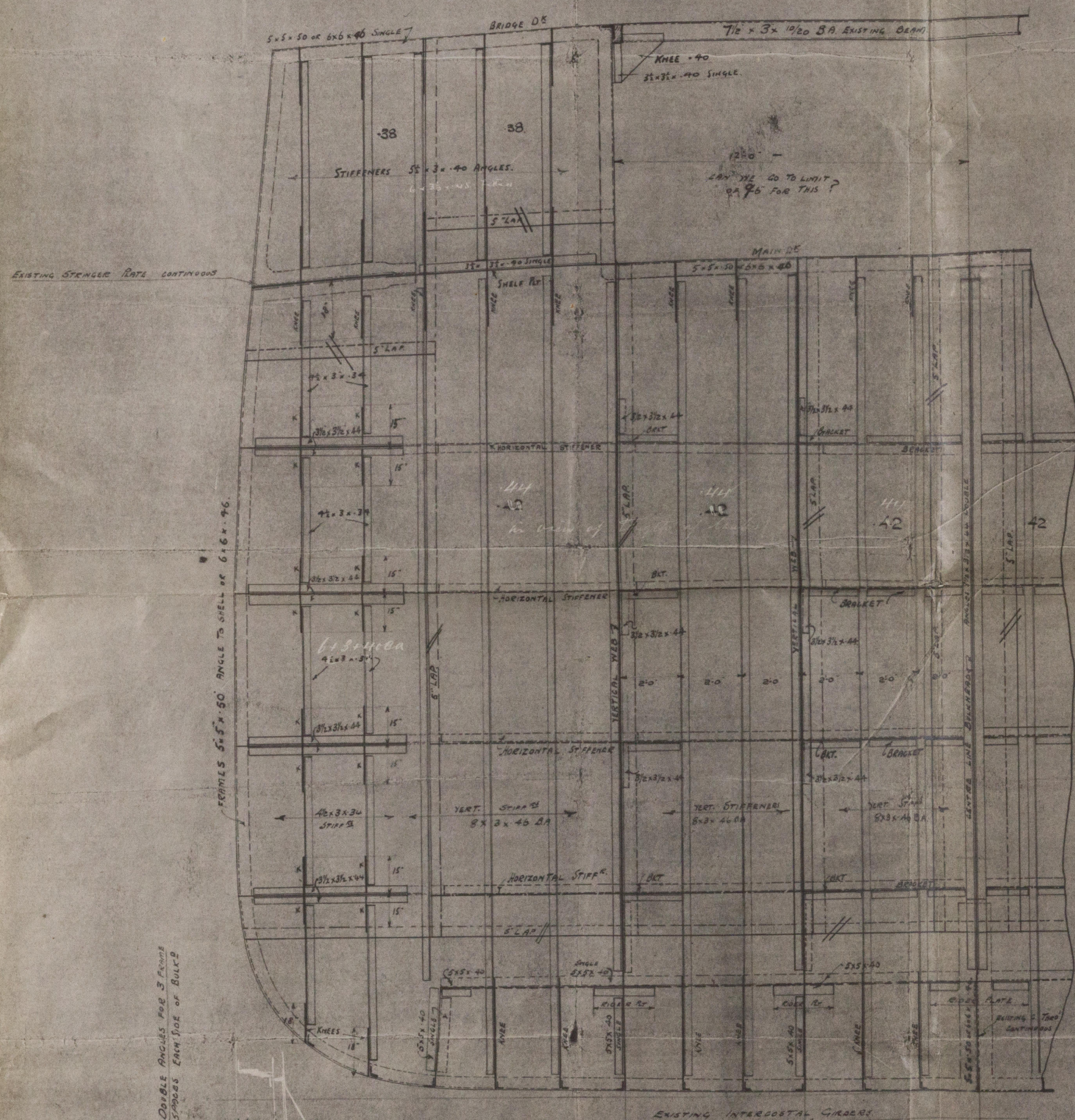


TRANSVERSE N° = 76-66  
BHD DEPTH,  $\phi$  = 25-46

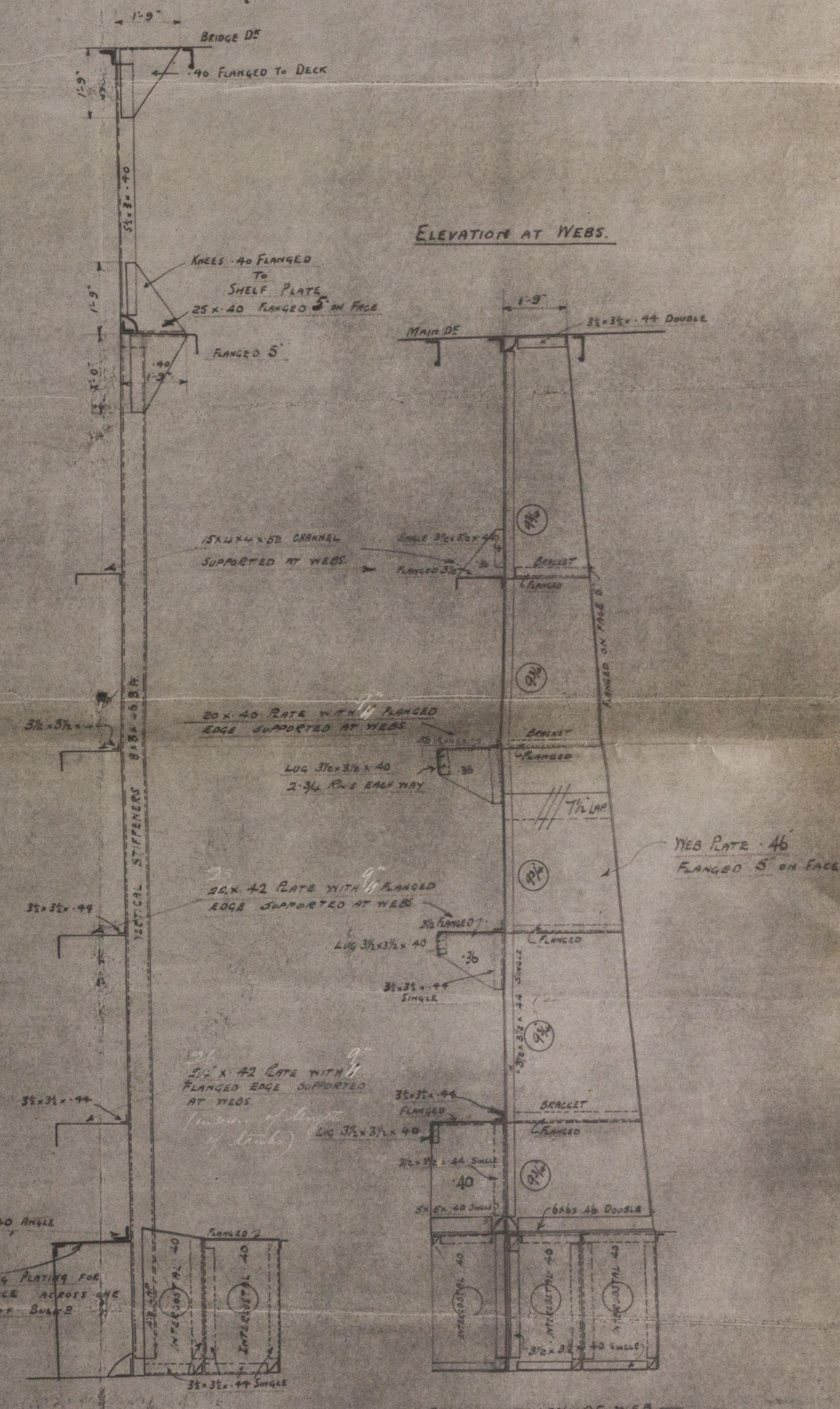
1/8 HARPORT  
OIL TIGHT TRANSVERSE BULKHEAD  
SCALE 1/2" = 1 FOOT  
DIMENSIONS 370" - X 50" EXT X 27" A.M.D.



ELEVATION AT STIFFENERS

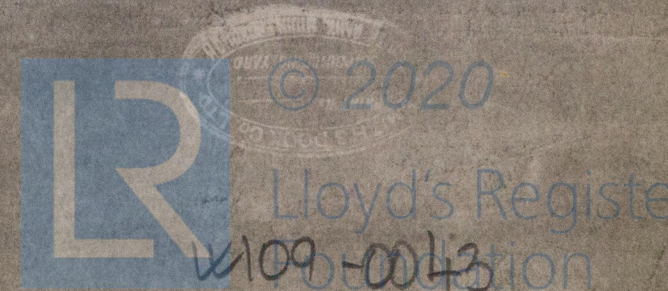


ELEVATION AT WEBS.



RIVETING OF O.T. BULKHEAD

BUTTS AND EDGES  $\frac{3}{4}$  RIVETS  $2\frac{1}{2}$  APART.  
BOUNDARY BARS  $\frac{3}{4}$  RIVETS 3' APART.  
BRACKET KNEES AND BULK<sup>9</sup> STIFFENERS  $\frac{3}{4}$  RIVETS  $3\frac{1}{2}$  APART.  
ALL OTHER ANGLES TO BRACKET ETC  $\frac{3}{4}$  RIVETS  $4\frac{1}{2}$  APART.





S/S "Olympic"

Oil tight transverse  
bulkhead.

Gal. 4137.

W/109-0043



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