

EQUIPMENT No. 27280.			LETTER V.			ANCHORS.			TONNAGE U.D.K. OR PLATING No. FOR TRAWLERS		
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			Description of Anchor.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	
57444	1st Bower	48	3	10				41	13	1	21
57445	2nd "	47	2	7				40	16	1	0
57475	3rd "	43	0	24				38	1	1	0
	4th "										
	Collective weight.	139	2	13				139	1		
38290	Stream	13	0	8	2	0		14	7	0	21
38291	Kedge	6	0	0	2	6		8	5	0	0

Particulars of Drop Test of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	1st Bower	31-1-17	P.O.L.	4258	12-11-20
	2nd "	31-1-17	E.W.C.	4316	23-12-20
	3rd "	27-3-3	W.A.B.	4936	25-3-22
	4th "				

CHAIN CABLES.										HAWSERS AND WARPS.									
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and Size per Table 31.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.		Breaking Test of Steel Wire Towline.	Length and Size per Table 31.		Length.	Cir.
	Fathoms.	Ins.	Tons.	Break-ing.	Supplied.	Per Rule.	Fathoms.	Ins.					Fathoms.	Ins.		Fathoms.	Ins.		
34324	270	2	12	100	539.2	538.4	270	2	Stud		CH. 28/2/23. Paul	LOWLINE	120	4	38	120	4		
												HAWSERS & WARPS	1-90	3	18	2-90	7		
													4-90	7	Manilla	2-90	2 1/2		
													2-48	14	Coi				

Boats Two. 25-0 lifeboats, one 15-0 dinghy
Pumps, Number one 6" hand pump to fire pipe
Windlass is Emerson Walker & Thompson Bros. Steam Capstan none
Engine Room Skylights.—How constructed? steel plates angled What arrangements for deadlights in bad weather? Bulls eyes in flaps
Coal Bunker Openings.—How constructed? steel plates angled How are lids secured? tarpaulins Height above deck? 18"
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. 10 Scuppers & 6 freeing ports P & S.
Ceiling in Holds, thickness and material 2 1/2" W.W. under hatches only Cargo Battens, thickness and material 6 x 2. W.W.
Cargo Hatchways.—How formed? steel plates angled Hatches, If strong and efficient? yes
State size No. 1 Hatch (Forward) 25-8 x 17-1/2 No. 2 Hatch 28-0 x 17-1/2 No. 3 Hatch 28-0 x 17-1/2 No. 4 Hatch 25-8 x 17-1/2
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch Four. in Br 2 1/2 7-0 x 14-0 wide 1 inch
Bulwarks, height above deck and description steel plate, 4-0" high No. of Breasthooks 9 No. of Crutches deep floors
The foregoing is a correct description. FOR JOHN READHEAD & SONS, LIMITED. Surveyor's Signature J. Webb
Builder's Signature (here only) J. Webb
Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)
1922. Aug 4th & 24th Sept. 4th 18th 1923. 15th

Workmanship. Are the butts of plating planed or otherwise fitted? planed
Is the riveted work properly closed? yes
Are the liners between the frames and plates solid single pieces? jagged frames Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? yes Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? yes Do any rivets break into or through the seams or butts of the plating? a few
Are the butts of Plating, Stringers, &c., properly shifted and strapped? yes, upper
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? yes State results of tests good
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? yes State results of tests good
General Remarks (State quality of workmanship, &c.) This vessel has been constructed in accordance with the approved plans, the Secretary's letters, and in general conformity with the rules. The material & workmanship are good. The bulkheads & tunnel have been tested & found satisfactory. The approved plans & facing reports are attached hereto

The Surveyor should state the Number of Report and Name of any Sister Vessel.
Plans to be forwarded with F.E. Report showing vessel as built.
The amount of Entry Fee £ 7: 0: 0 Fees applied for, 1/6/23
Special Survey Fee £ 261: 4: 0 Received by me, 1/6/23
Travelling Expenses, if any £ : :
State whether the Vessel has been built under Special Survey yes
I am of opinion this Vessel should be Classed +100 A1.
With, or without Freeboard, as condition of Class without
Certificate sent to Newcastle Date of issue 12/6/23
Surveyor to Lloyd's Register of Shipping. J. Webb

Committee's Minute
Character assigned
TUE 12 JUN 1923
Lloyd's a & b. O.
Wise & Co. J. Webb
+ Lmb 523 C.L.
WID86-0203 2/2

GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 30.79 ft., ~~R.O.D.~~ ft., Bridge 93.33 ft., Forecastle 34.37 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated no.

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as should appear in the Register Book) 1 Stk. Steel

Official No. 145527; Signal Letters _____ State if Machinery is fitted aft no

How are the surfaces preserved from oxidation? Inside Bitumastic Paint Cement in E.R. tank Outside Paint
+ Bolster Epia. Cement fillets elsewhere

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors. C.D.B. except B. Space

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	<u>109.66</u>	<u>282</u>	Fore peak tank,	<u>13.7</u>	<u>54</u>
Double bottom, under Engines and Boilers,	<u>23.33</u>	<u>81</u>	After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,	<u>151.66</u>	<u>447</u>	Deep tank, forward,		
Double bottom, forward,		<u>810</u>	Other tanks, if fitted,		
Total capacity of double bottom			(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules Yes

Order for Special Survey No. 4995

Date 26/9/22

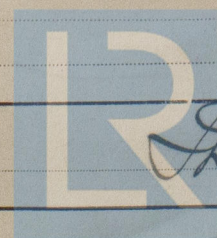
No. 472 in builder's yard.

DATES OF SURVEYS held while building

1922 Oct. 26. 27. Nov. 9. 17. 22. 23. Dec. 4. 18. 29. 1923 Jan. 4. 19. 24. 26. 30. 31. Feb. 5. 13. 15. 19. 20. 23. 28. Mar. 1. 2. 12. 13. 15. 20. 21. 22. 26. 27. 28. Apr. 4. 5. 10. 11. 12. 13. 17. 19. 23. 24. 26. 30. May 4. 7. 8. 9. 11. 14. 16. 17. 18. 23. 29.

Total No. of Visits 56

Surveyor's Signature



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