

Lloyd's Register of Shipping.

(Report on Vessel No.

Port *Middlebrough*)

No.

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *J. & E. Jopling & Son Ltd* of *Sunderland* for the Vessel No. *546*, being built by *Ropner & Son* of *Stockton on Tees* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*

Crosshead for steering gear being constructed by
Morrison & Co. Ltd

Mark on ~~Forgings or~~ Castings.

Lloyd's

No. *4440**5-6-24**D. D. Williamson**Crosshead Sunderland*

STERN FRAME.

~~RUDDER FRAME~~

STEM.

Material* ...

How made ...

Dimensions ...

Progress on Inspection ...

Date when Inspected ...

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch ...

Extension per cent. *2.7* ...

Cold Bending Test—

Angle before fracture ...

Drop Test—

Height from ground ...

Hammering Test—

If made according to Rules and found satisfactory ...

Hammering & Heating
5-6-24

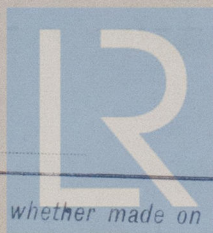
*29.0**30.0**120°**Yes*

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

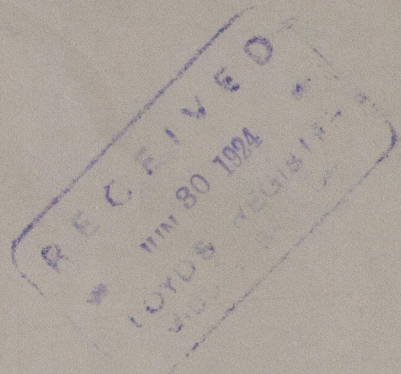
To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation



Trans Mr Rupert Long & Co

No 546

Crashend

S/S. Snakepool

Mult report N^o 12167

Suggested card have special

note :-

"Correspondence re sinking
retained"

8/8/62
G.S.



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