

Lloyd's Register of Shipping.

(Report on Vessel No. 9015 Port Belfast)

No. 220 SHIP FORGINGS ~~OR CASTINGS.~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Deumpton Forge Coy of Dumarton for the Vessel No. , being built by S.S. "Graphic" of have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Forwarded to Belfast

on Forgings ~~or Castings~~.

Lloyd's
No. 220
A.F.

Alexander Fletcher
"Stock of" Glasgow 26/9/1923

	STERN FRAME.	RUDDER FRAME.	STEM.
Material		<u>Soft Ingot Steel</u>	
Made		<u>Forged</u>	
Dimensions		<u>by dia</u>	
Process on Inspection		<u>Forging & Finishing</u>	
When Inspected		<u>20/9/23 & 26/9/23</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		<u>32-0</u>	
Tons per square inch		<u>27</u>	
Extension per cent. ...		<u>180</u>	
Bending Test—			
Angle before fracture			
Impact Test—			
Height from ground ...			
Numbering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

X 29 SEP 1923

Fee (if any chargeable) £ 17. 0. weight 34.
To be paid at Glasgow A/c 27/9/23. Monthly a/c.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.