

## Lloyd's Register of Shipping.

(Report on Vessel No. *9015* Port *Belfast*.)No. *220* SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~  
~~Castings~~, manufactured by *Dumpton Forge Coy.*  
 of *Dumarton* for the Vessel No. *9015*, being built  
 by *S.S. "Graphic"* of *Lond.*  
 have been inspected by me as set forth below and found to be, so far as can  
 be seen, *sound*

*Forwarded to Belfast*

on Forgings or Castings.

Lloyd's

No. *220**A.F.**Alexander Fletcher**Stock of Glasgow 26/9/1923*

	STERN FRAME.	RUDDER FRAME.	STEM.
Material		<i>Swedish Ingot Steel</i>	
Made		<i>Forged</i>	
Dimensions		<i>7" dia</i>	
Process on Inspection		<i>Forging &amp; Finishing</i>	
When Inspected		<i>20/9/23 &amp; 26/9/23</i>	
CASTINGS.			
Tests on Standard Test Pieces.			
Site Test—		<i>32-0</i>	
Tons per square inch		<i>27</i>	
Extension per cent.		<i>180</i>	
Bending Test—			
Angle before fracture			
Impact Test—			
Height from ground			
Numbering Test—			
If made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

X

29 SEP 1923

Fee (if any chargeable) £—*17. 0. weight 34.*

To be paid at

*Glasgow A/c. 27/9/23. Monthly a/c.*

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.