

Lloyd's Register of Shipping.

(Report on Vessel No. 54286 Port HULL.)

No.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs. T.S. Forster & Sons, Limited, of Sunderland, for the Vessel No. 1319, being built by Messrs. Cochrane & Sons, Ltd. of Selby, have been inspected by me as set forth below and found to be, so far as can be seen, satisfactory.

Mark on Forgings or Castings.

Lloyd's

No. 6645

CP 5.2.46.

Chas. S. Porter

RUDDER HEAD.

Sunderland. 6-2-46

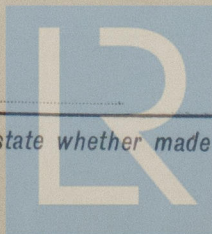
	STEEL FRAME.	RUDDER FRAME.	X SKEM.
Material	Scrap	Steel.	
How made		Forged.	
If annealed		-----	
Dimensions	6 1/4" dia.	6 1/2"x4 3/4" to 3 1/4"x4 3/4"	
Progress on Inspection	Forging	& Machining.	
Date when Inspected	} 5.2.46.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Ultimate Tensile.			
Tons per sq. in....			
Yield Point.			
Tons per sq. in....			
Extension per cent.			
on.....inches			
Red. of Area %			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ MONTHLY A/C.

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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WELDS