

Longitudinal joint to be triple rivetted Double
Butt joint. Holes drilled $1\frac{1}{2}$ diam. pitch $6\frac{3}{4}$
Transverse joint to be Double Rivetted Lap
Holes drilled $1\frac{1}{2}$ dia. $3\frac{1}{4}$ pitch



Lined inside with $\frac{1\frac{3}{32}}{32}$ plate 7" broad.

5' 11 1/2" Double Girdle Stays of Steel

Double Girdler Stays of Steel

$\frac{7}{8} \times 10$ fitted with 3 steel
supporting bolts $\frac{1}{4}$ dia. Eff Area 207

① $1\frac{3}{4}$ stays 2:07 off area
② $1\frac{7}{8}$ stays 2:4 off area

STEEL BOILER N° [REDACTED]-1234

DRAWER No.

W1077-0031
Foundation

~MESSRS C.D. HOLMES & CO

~BOILER N^o 1234.~

~WP = 180 lbs.~

~DUPLICATE OF N^o 1178.~

Hull Rpt. No. 32519

RETAIN



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