

67205

COPY.

From STEWARTS and LLOYDS, LIMITED, COATBRIDGE.
To

B.F.4/476. Copy of order to Messrs. Richardsons, Westgarth
& Co. Ltd., Hartlepool Engine Works, Hartlepool
No. E/15410 of 28/5/26. Contract No. H.2658.

2 Lapwelded Steel Expansion Bends 5" o/d x 5/16" thick

6 ft. Over flanges.

Outreach 4 ft. 2½".

Space Centres 12".

Radii 1 ft. 1½" and 1 ft. 3½".

Faced length 13 ft. 11¾".

Flanged each end as under.

4 Mild Steel Flanges (without boss at back).

10" diam. x 1½" thick welded on with a fillet at back,
faced plain, turned on edge, but not drilled for bolts.

To blue print No. 85711.

Flanges to be faced across at right angles to the axis of the
tube. Faces of flanges to be exactly parallel to one another.

Lapwelded Steel Tubes 5" o/d x 5/16" thick as under.

1 length x 9 ft. Position port M.S.P.

1 " x 6 ft. 9" " starbd. M.S.P.

Plain at ends.

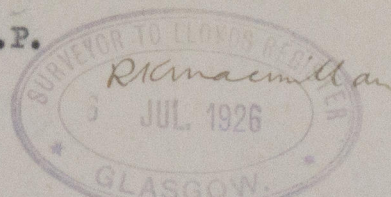
"Main steam tubes".

All above for a working pressure of 180 lbs. per square inch.

Tested to 540 lbs. per square inch at our works.

See Lloyds requirements, tests and inspection at our (S. & L.
Ltd) Works.

Plain/



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W1075-01772

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2.

Plain at end tubes will be tested at customers works after completion.

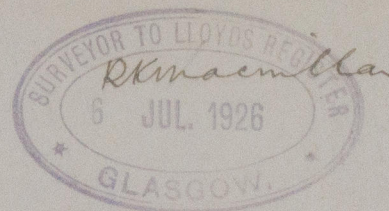
"Engines No. H.2658.

Anneal all tubes that have been locally heated.

Each tube to have clear Lapweld throughout, and to be quite free from Glut pieces, patches etc. arising from imperfect workmanship guarantee, usual 6 months after commission.

Mark :- H.2658.
painted on in "WHITE".

Delivery - in 2/3 working weeks as promised when quoting.



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L1075-0177 1/2