

Rpt. 4.

REPORT ON MACHINERY

No. 10649

THU MAR 19 1914

Date of writing Report *18th March 1914* When handed in at Local Office *18-3-1914* Port of *Antwerp*
 No. in Survey held at *Brussels* Date, First Survey *2nd February* Last Survey *13th March 1914*
 Reg. Book. on the *steel screw motor vessel "Poseidon"* Number of Visits *Three*
 Master Built at *Middlesbrough* By whom built *Smith's Dock Co. Ltd.* Tons { Gross
 Engines made at *Amsterdam* By whom made *Med. Fabrik van Weert on spoorweg material* Net
 Boilers made at By whom made when made
 Registered Horse Power Owners Port belonging to

Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted

GINES, &c.—Description of Engines *Internal combustion (Diesel)* No. of Cylinders *Four* No. of Cranks *Four*

Length of Stroke Revs. per minute Dia. of Screw shaft as per rule Material of screw shaft as fitted

the screw shaft fitted with a continuous liner the whole length of the stern tube Is the after end of the liner made water tight

the propeller boss If the liner is in more than one length are the joints burned If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two

are fitted, is the shaft lapped or protected between the liners Length of stern bush

Dia. of Tunnel shaft as per rule Dia. of Crank shaft journals as per rule Dia. of Crank pin *9 1/2"* Size of Crank webs *4 5/8" x 13 1/2"* Dia. of thrust shaft under

lars Dia. of screw Pitch of Screw No. of Blades State whether moveable Total surface

No. of Feed pumps Diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Bilge pumps Diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Donkey Engines Sizes of Pumps No. and size of Suctions connected to both Bilge and Donkey pumps

Engine Room In Holds, &c.

No. of Bilge Injections sizes Connected to condenser, or to circulating pump Is a separate Donkey Suction fitted in Engine room & size

Are all the bilge suction pipes fitted with roses Are the roses in Engine room always accessible Are the sluices on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship Are they Valves or Cocks

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Are the Discharge Pipes above or below the deep water line

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Are the Blow Off Cocks fitted with a spigot and brass covering plate

How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

Notes of examination of completion of fitting of Sea Connections of Stern Tube Screw shaft and Propeller

Is the Screw Shaft Tunnel watertight Is it fitted with a watertight door worked from

MANUFACTURERS, &c.—(Letter for record) Manufacturers of Steel

Heating Surface of Boilers Is Forced Draft fitted No. and Description of Boilers

Working Pressure Tested by hydraulic pressure to Date of test No. of Certificate

Can each boiler be worked separately Area of fire grate in each boiler No. and Description of Safety Valves to

Boiler Area of each valve Pressure to which they are adjusted Are they fitted with easing gear

Smallest distance between boilers or uptakes and bunkers or woodwork Mean dia. of boilers Length Material of shell plates

Thickness Range of tensile strength Are the shell plates welded or flanged Descrip. of riveting: cir. seams

Seams Diameter of rivet holes in long. seams Pitch of rivets Lap of plates or width of butt straps

Percentages of strength of longitudinal joint rivets Working pressure of shell by rules Size of manhole in shell

of compensating ring No. and Description of Furnaces in each boiler Material Outside diameter

Thickness of plain part top Thickness of plates crown Description of longitudinal joint No. of strengthening rings

Working pressure of furnace by the rules Combustion chamber plates: Material Thickness: Sides Back Top Bottom

No. of stays to ditto: Sides Back Top If stays are fitted with nuts or riveted heads Working pressure by rules

Material of stays Diameter at smallest part Area supported by each stay Working pressure by rules End plates in steam space:

Material Thickness Pitch of stays How are stays secured Working pressure by rules Material of stays

Diameter at smallest part Area supported by each stay Working pressure by rules Material of Front plates at bottom

Thickness Material of Lower back plate Thickness Greatest pitch of stays Working pressure of plate by rules

Diameter of tubes Pitch of tubes Material of tube plates Thickness: Front Back Mean pitch of stays

Working pressures by rules Girders to Chamber tops: Material Depth and

Thickness of girder at centre Length as per rule Distance apart Number and pitch of stays in each

Working pressure by rules Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked

Material Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet

Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

Reinforced with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

M1065-0188

VERTICAL DONKEY BOILER— Manufacturers of Steel

No.	Description	Made at	By whom made	When made	Where fixed
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with easing gear	If steam from main boilers can enter the donkey boiler	Dia. of donkey boiler	Length		
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	Rivets Plates
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates	Radius of do.	Stayed by		
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied :—

The foregoing is a correct description,

Manufacturer.

Dates of Survey while building	During progress of work in shops - - -	1914. Feb. 3 - March 10, 13.
	During erection on board vessel - - -	
	Total No. of visits	

Is the approved plan of main boiler forwarded herewith

Dates of Examination of principal parts—Cylinders	Slides	Covers	Pistons	Rods	10-3-14		
Connecting rods	10-3-14	Crank shaft	13-3-14	Thrust shaft	Tunnel shafts	Screw shaft	Propeller
Stern tube	Steam pipes tested	Engine and boiler seatings	Engines holding down bolts				
Completion of pumping arrangements	Boilers fixed	Engines tried under steam					
Main boiler safety valves adjusted	Thickness of adjusting washers						
Material of Crank shaft	Steel	Identification Mark on Do.	LLOYDS 145 J. R. 10-13	Material of Thrust shaft	Identification Mark on Do.		
Material of Tunnel shafts	Identification Marks on Do.	Material of Screw shafts	Identification Marks on Do.				
Material of Steam Pipes	Test pressure						

General Remarks (State quality of workmanship, opinions as to class, &c.

Certain parts of these engines comprising the bedplate, columns and cylinder rest, have been cast and machined at this port, at the S. A. des ateliers de construction H. Polinckx, Brussels. The columns have been erected, the guide plates fitted thereon, main bearings cast and fitted, and the crankshaft satisfactorily bedded. The piston and connecting rods have been machined, the crosshead bearings fitted, and all the afore-mentioned parts are now being sent to Amsterdam where the motor is to be erected and finished in its entirety. The Amsterdam Surveyors are being advised.

Certificate (if required) to be sent to
(The Surveyors are requested not to write on or below the space for Committee's Minute.)

The amount of Entry Fee .. £	:	:	When applied for,
Part Special (Part.). .. £ 81.-	:	:19.....
Donkey Boiler Fee £	:	:	When received,
(Part.) Travelling Expenses (if any) £ 10 50	:	:19.....

Committee's Minute

Assigned

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping



© 2019

Lloyd's Register Foundation