

COPY.

LONDON

GLASGOW

1 plan enclosed.

16th March, 1938

Dear Sirs,

Yard No. 912 - S.S. "JALABHAGRA"
Plan of Oil Fuel Bunker.

I return herewith the above plan submitted with your letter of the 14th instant and with regard to your proposals I have to inform you that the existing single riveting of the plating and boundary bars of the after bulkhead of the tank will be approved, provided it be reinforced by electric welding and the consent of the Owners be obtained.

Further, the scantlings and arrangements as shown and amended on the plan will be approved, provided they be carried out to the satisfaction of the Society's Surveyors.

I shall be glad if you will kindly submit your proposals regarding the construction of the crown of the tank.

If it is desired to carry oil fuel in the double bottom between frames 86 and 111 as stated by Mr. Campbell, the riveting of the seams of the inner bottom plating where single instead of double as required by the Rules could be accepted, provided it be reinforced by electric welding and the consent of/

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of the Owners be obtained. The gusset plates at every frame instead of a continuous plate required by the Rules could also be approved, provided their attachments be increased by 30%. This could be done by means of electric welding, provided the consent of the Owners be obtained.

Any holes in the centre girder in the tank in question should be efficiently closed.

The remaining requirements of Section 20 of the Rules should be complied with where applicable.

The electric welding should be carried out to the satisfaction of the Society's Surveyors and the Regulations for the Application of Electric Arc Welding to Ship Construction should be complied with.

The remaining copies of the plan have been retained in this Office for record.

I am, Dear Sirs,

Yours faithfully,

Local Secretary.

Messrs. Lithgows, Ltd.,

PORT GLASGOW.



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Lloyd's Register
Foundation

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