

Rpt. 4c.

Com. No.

649838 a

AUXILIARY

REPORT ON OIL ENGINE ~~ELECTRIC GENERATOR SETS.~~

No. 330

Date of writing Report

29. 6. 1939

When handed in at Local Office

4. 7. 1939

Port of

Received at London Office

JUL -7 1939

No. in Survey held at Cologne

Date, First Survey 18. 3. 1939

Last Survey 28. 6. 1939.

Reg. Book.

Number of Visits 6

Single
on the Twin
Triple
Quadruple

Screw vessel

M. V. LOLA

Tons { Gross 499
Net 120

Built at Westerbroek

By whom built E.J. Smit & Zoon's Scheepsw. Yard No. 660 When built

Owners

Port belonging to

Oil Engines made at Cologne

By whom made Klöckner-Humboldt-Deutz Engine

Contract No. 620830

When made 1939

Generators made at

By whom made

Contract No.

When made

No. of Sets 1 Aux. Engine Brake Horse Power 10

Nom. Horse Power as per Rule 2.9 Total Capacity of Generators Kilowatts.

OIL ENGINES, &c.—Type of Engines Heavy Oil Engine M.A.H. 716 2 or 4 stroke cycle 4 Single or double acting single

Maximum pressure in cylinders 50 kg/cm² Diameter of cylinders 120 mm Length of stroke 160 mm No. of cylinders 1 No. of cranks 1

Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 296 mm Is there a bearing between each crank yes

Revolutions per minute 1000 Flywheel dia. 2x 650mm Weight 2x 82 kgs Means of ignition sol. inject Kind of fuel used on test bed gas oil

Crank Shaft, dia. of journals as per Rule 70 mm Crank pin dia. 75 mm Crank Webs Mid. length breadth 100 mm Thickness parallel to axis 42 mm Mid. length thickness 42 mm Thickness around eye hole

Flywheel Shaft, diameter as per Rule Intermediate Shafts, diameter as per Rule Thickness of cylinder liners 15 mm

Is a governor or other arrangement fitted to prevent racing of the engine when declutched yes Means of lubrication forced

Are the cylinders fitted with safety valves yes Are the exhaust pipes and silencers water cooled or lagged with non-conducting material no

Cooling Water Pumps, No. none Is the sea suction provided with an efficient strainer which can be cleared within the vessel

Lubricating Oil Pumps, No. and size 1 pump driven by an eccentric capacity 37 lts/hour

Air Compressors, No. No. of stages Diameters Stroke Driven by

Scavenging Air Pumps, No. Diameter Stroke Driven by

AIR RECEIVERS:—Have they been made under Survey

State No. of Report or Certificate

Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined What means are provided for cleaning their inner surfaces

Is there a drain arrangement fitted at the lowest part of each receiver

High Pressure Air Receivers, No. Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

Starting Air Receivers, No. Total cubic capacity Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

ELECTRIC GENERATORS:—Type

Pressure of supply volts. Full Load Current Amperes. Direct or Alternating Current

If alternating current system, state the periodicity Has the Automatic Governor been tested and found efficient when the whole load is suddenly thrown on and off

Generators, are they compounded as per rule is an adjustable regulating resistance fitted in series with each shunt field

Are all terminals accessible, clearly marked, and furnished with sockets

Are they so spaced or shielded that they cannot be accidentally earthed, short circuited, or touched Are the lubricating arrangements of the generators as per Rule

If the generators are under 100 kw. full load rating, have the Makers supplied certificates of test and do the results comply with the requirements

If the generators are 100 kw. or over have they been built and tested under survey

PLANS. Are approved plans forwarded herewith for Shafting 214039 28.11.35 Receivers

Separate Tanks

SHAFTING GEAR as per Rules

The foregoing is a correct description,

Klöckner-

Humboldt-Deutz AG

Manufacturer.



© 2020

Lloyd's Register
Foundation

W1055-0046

Dates of Survey while building { During progress of work in shops - -) 18.3., 29.3., 25.5., 31.5., 27.6., 28.6.1939
 { During erection on board vessel - - -)
 { Total No. of visits
 Liner 31.5., 28.6.
 Dates of Examination of principal parts—Cylinders 31.5. Covers 31.5., 28.6. Pistons 28.6. Piston rods
 Connecting rods 25.5., 31.5., 28.6. Crank ~~xxxxxx~~ shafts 18.3., 29.3., 25.5., 28.6. Intermediate shafts
 Crank ~~xxxxxx~~ shafts, Material Mangan Steel Identification Marks LLOYD'S 3916 H.B. 25.5.39.
 Intermediate shafts, Material Connecting rods: Identification Marks 429 H.B.
 Identification marks on Air Receivers.

Is this machinery duplicate of a previous case yes If so, state name of vessel Hawthorn, Leslie & Co., Yard No. 60
(Düsseldorf Report No. 108)

General Remarks (State quality of workmanship, opinions as to class, &c.)

This auxiliary engine has been constructed under special survey in accordance with the Society's Rules and Regulations as well as with the approved plan and the instructions thereto. The auxiliary engine has been tested on Makers' test bed in the presence of the undersigned under full load during 8 hours and 10 % overload during 1 hour and was found working satisfactory during these trials. After trials all working parts have been opened out for examination and were found in good condition. The material used in the construction was found to be good and the workmanship satisfactory. The main engine is also being built by Messrs. Klöckner-Humboldt-Deutz. A copy of this report has been forwarded to Rotterdam

1. Senators are requested not to write on or below the space for Committee Minute.)

The amount of Fee £

Travelling Expenses (if any) £

When applied for,

19

When received.

19

Wm. H. Kingman
Surveyor to Lloyd's Register of Shipping.

TUE. 14 MAY 1940

Committee's Minute

Assigned

See Gro. J.E. 100 a

Lloyd's Register
Foundation