



**Crown stays:** Material ✓ Tensile strength ✓ Diameter { at body of stay, ✓  
or over threads, ✓  
No. of threads per inch ✓ Area supported by each stay ✓ Working pressure by rules ✓

**Screw stays:** Material S.M. stud Tensile strength 44 kg/mm<sup>2</sup> Diameter { at turned off part, ✓  
or over threads, 25.4 mm. No. of threads per inch 9  
Area supported by each stay ✓ Working pressure by rules ✓ Are the stays drilled at the outer ends No.  
✓

**Tubes:** Material Steel External diameter { plain, 2 1/2"  
stay, 2 1/2" Thickness { S.W.G. No. 10  
8 mm.  
No. of threads per inch 9 Pitch of tubes 90 x 90 mm. Working pressure by rules 12.5 kg/cm<sup>2</sup>

**Manhole Compensation:** Size of opening in shell plate 305 x 405 mm. Section of compensating ring 60 x 70 x 13 mm. No. of rivets and diameter  
of rivet holes 34 of 19 mm. Outer row rivet pitch at ends 120 mm. Depth of flange if manhole flanged ✓

**Uptake:** External diameter ✓ Thickness of uptake plate ✓

**Cross Tubes:** No. ✓ External diameters { ✓ Thickness of plates ✓

Have all the requirements of Sections 14 to 23 inclusive for boilers been complied with Yes.

The foregoing is a correct description,  
**ACTIESELSKABET**  
**HELSINGØRS JERNSKIBS- OG MASKINBYGGERI** Manufacturer.  
*[Signature]*

Dates of Survey { During progress of work in shops - 16/4. 22/4. 26/4. 8/5. 18/5. 22/5. 31/5. 3/6  
while building { During erection on board vessel - 8/6. 15/6. 17/6. 19/6.  
Is the approved plan of boiler forwarded herewith Yes.  
(If not state date of approval.)  
Total No. of visits 12.

**GENERAL REMARKS** (State quality of workmanship, opinions as to class, &c.)

This donkey boiler has been built under Special Survey and in accordance with the Rules, the approved plan and the requirements contained in the Secretary's letter 3 dated 17th March 1926.

The material used in the construction has been examined and tested as required by the Rules, and the workmanship is good.

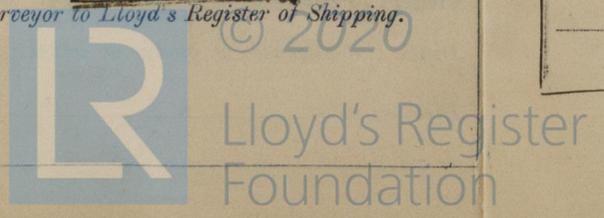
The boiler has been fitted on board the vessel under our supervision and to our satisfaction.

A duplex feed pump, 90 x 60 x 90 mm, and an injector have been fitted to feed the boiler.

1/2 = 14.18.34  
Survey Fee ... £ 14. 7. 03  
Travelling Expenses (if any) £ : :  
When applied for, 8. 7. 1926  
When received, 26/7/26

*C. Thomsen*  
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute FRI. 16 JUL 1926  
Assigned See P. Expt. attached



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