

Rpt. 8.

For the information of Surveyors and the Committee only.

Received at

Office

16. NOV. 1929

Lloyd's Register of Shipping.

Order: 27110/St
Post: 24091

(Report on Vessel No. 9129

Port Trieste

M. Cortellazzo

No. 1791

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel~~ ~~Castings~~ Castings, manufactured by Messrs. Witkowitz Bergbau & Eisenh. Gew. of W i t k o w i t z for the Vessel No. 223, being built by Messrs. Cantieri Navale Triestino of Monfalcone have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern post upper part, 1 stern post lower part, 1 stem lower part, 1 stem upper part, sound and free from defects.

Mark on ~~Castings~~ Castings.

Reg. Ital.
Lloyd's

No. 3803 9925-9928

HK.31.10.29

V i e n n a, 11th November 1929

Hans Kolbow.

	1 STERN FRAME. upper	1 stern upper FRAME. lower	1 STEM. lower p.
Material*	Siemens	Martin	Steel
How made	cast	cast	cast
If annealed	annealed	annealed	annealed
Dimensions	to sketch	to sketch	to sketch
Progress on Inspection	almost finished	almost finished	almost finished
Date when Inspected	31.10.1929	31.10.1929	31.10.1929
CASTINGS.	No: 9925	No: 9926	No: 9927
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	29.4 29.3	28.1 29.7	27.6 27.3
Extension per cent. ...	35.5 38.2	33.6 32.9	35.5 39.5
Cold Bending Test—			
Angle before fracture	120 degrees		good
Drop Test—			
Height from ground ...	7'	7'	7'
Hammering Test—			
If made according to Rules and found satisfactory ...	satisfactory	satisfactory	satisfactory

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 stem upper part, /rolled/, 265x7, Tens. str. in 30.7 with 29.6 in 3" 21.5 in 200mm t/sq" No: 9928

Bend test good.

Fee (if any chargeable) £ : :

To be paid at VIENNA

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m, 3.28. T.

Seamless, h



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Foundation

W1048-0021