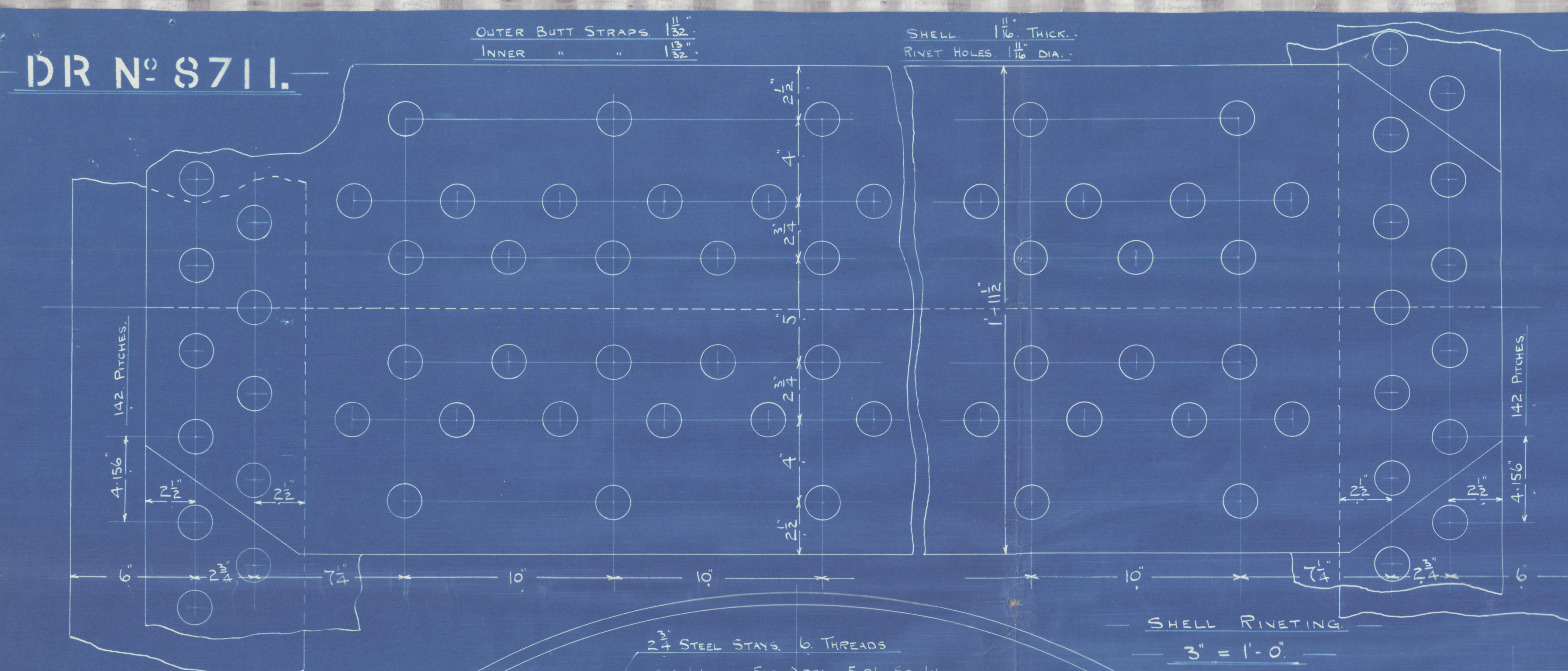
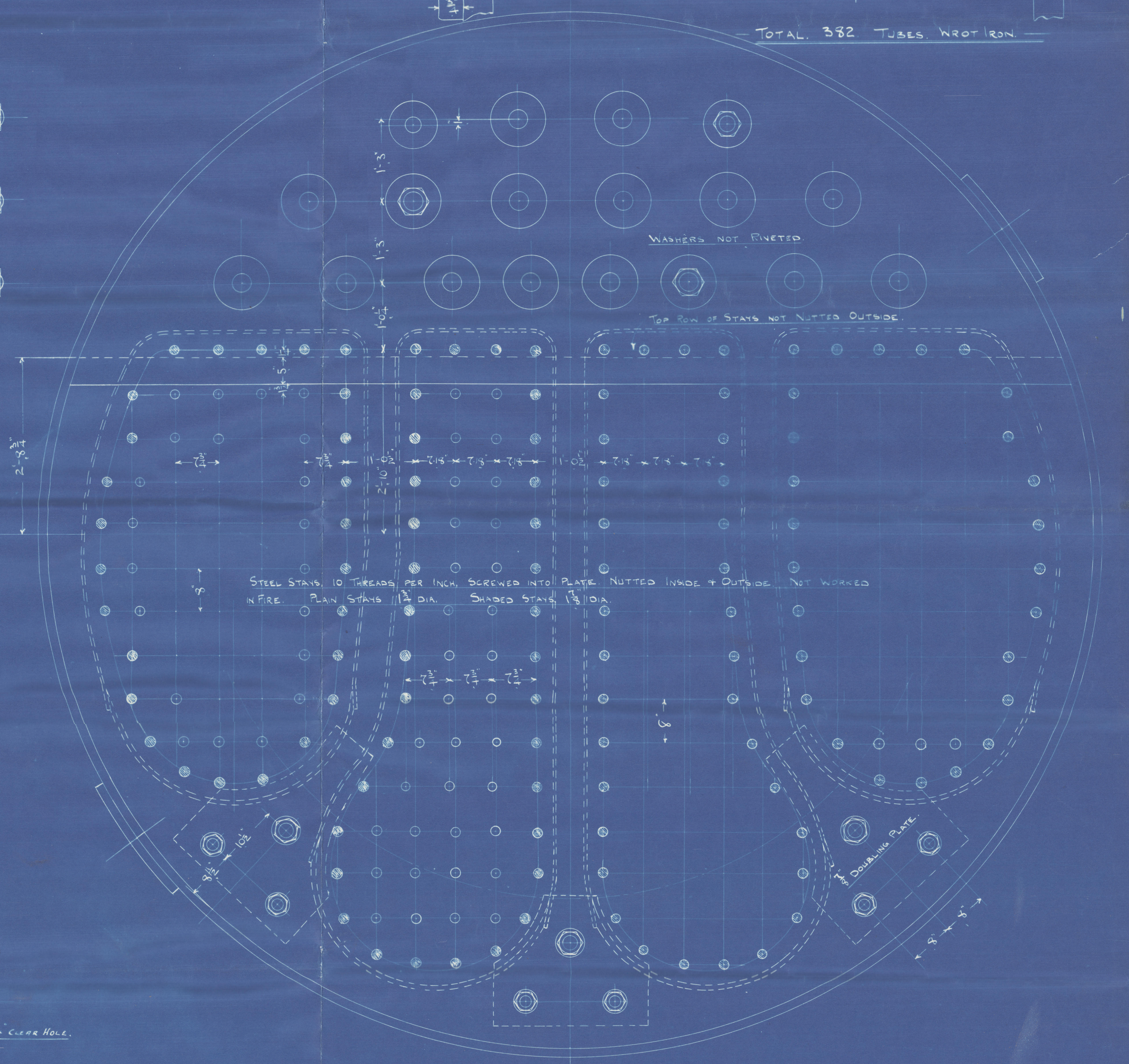
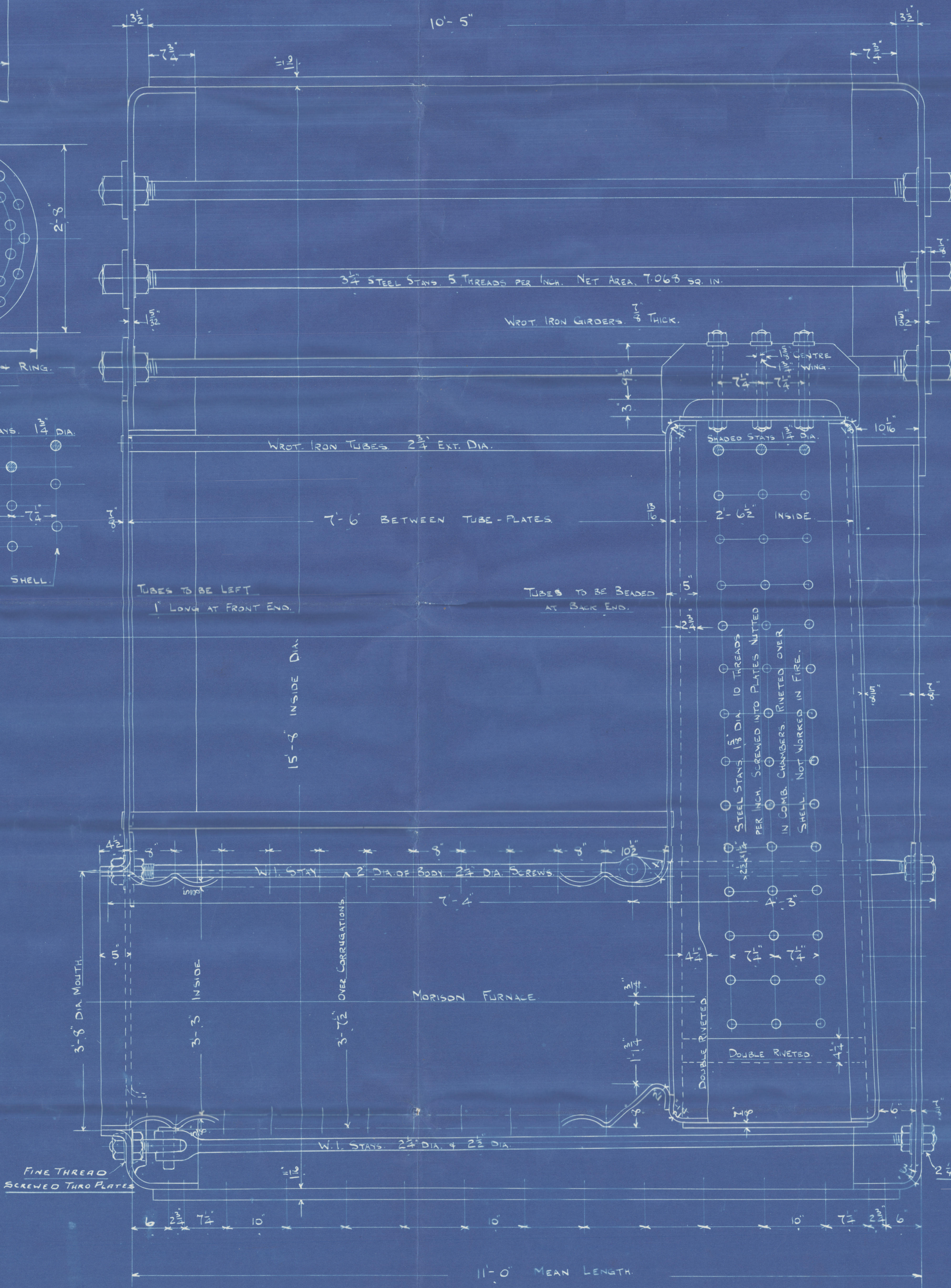
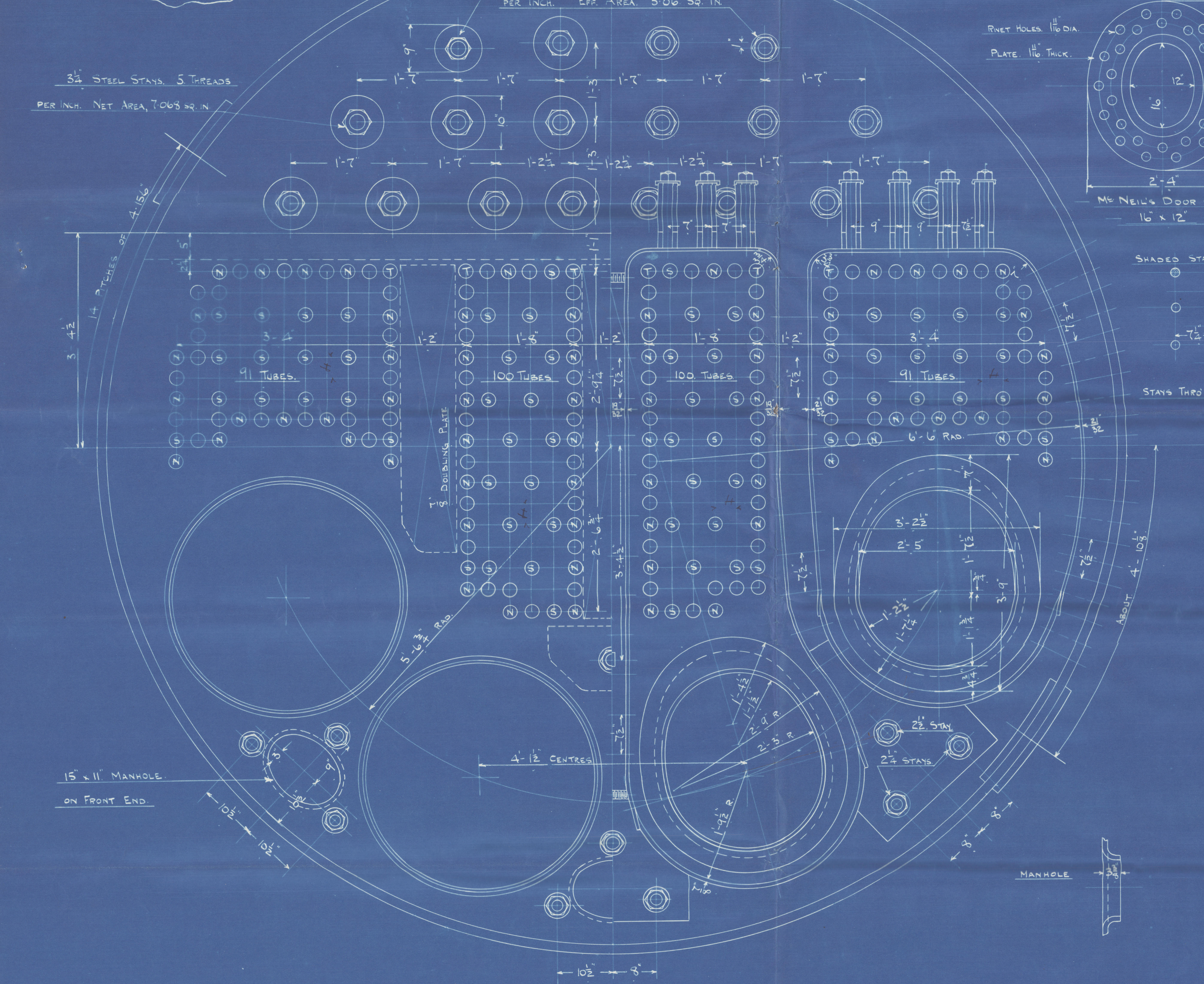
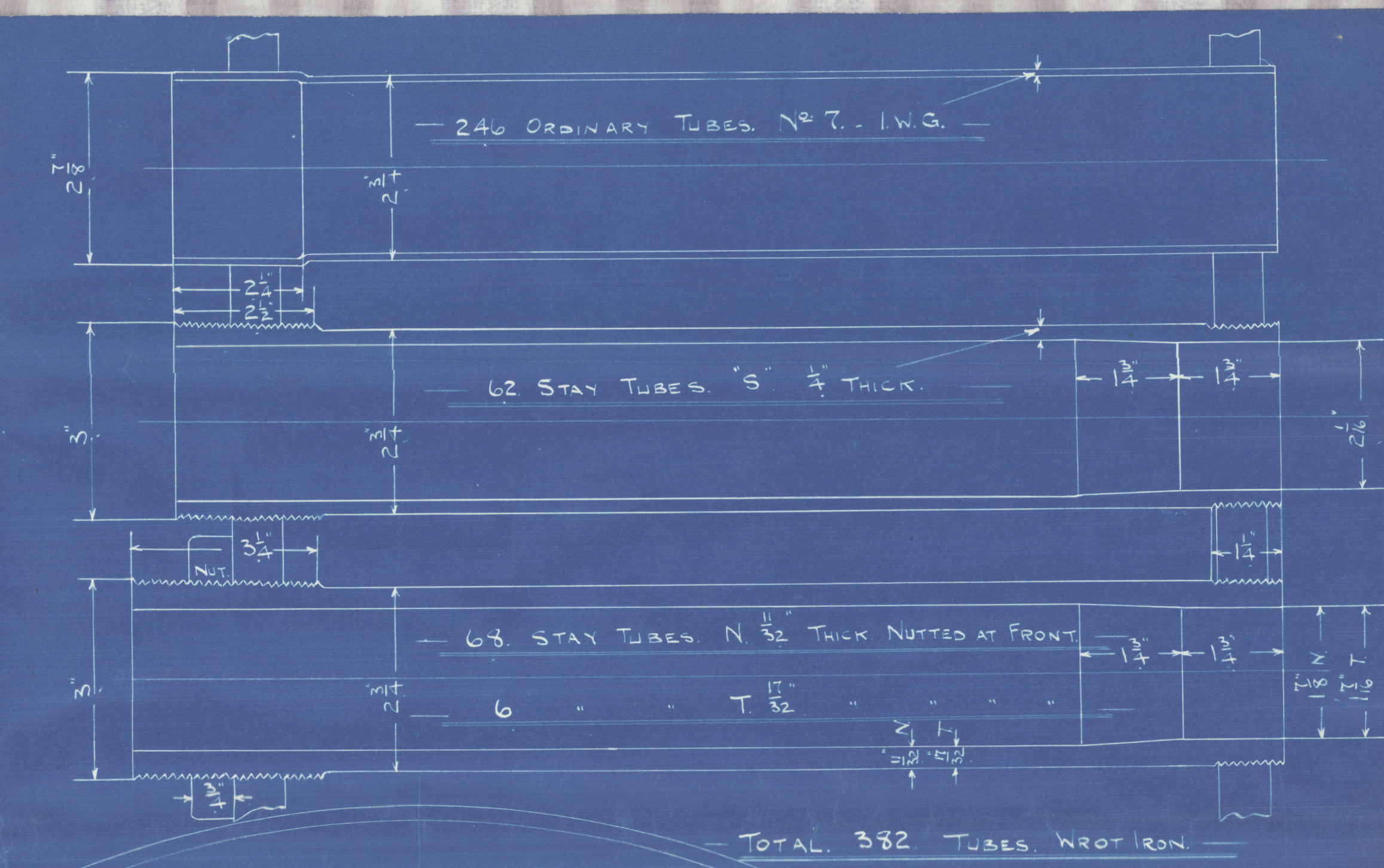


DR N° 8711.

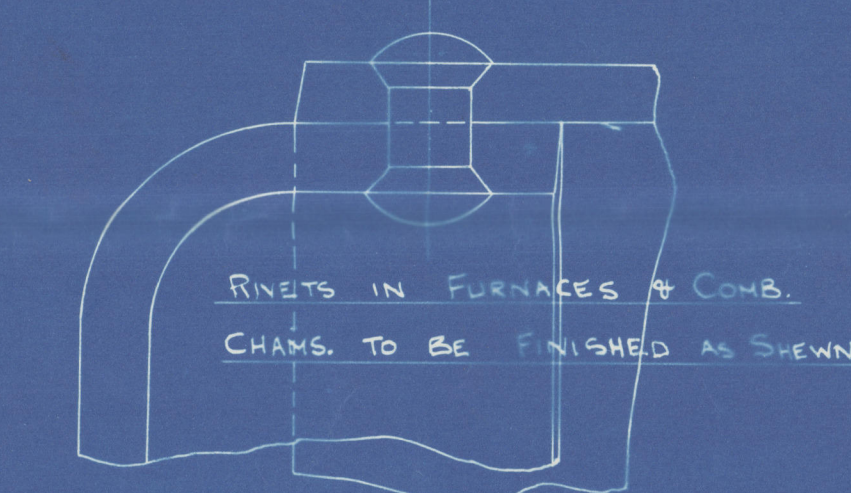


HEATING SURFACE.	1 BOILER	2 BOILERS
TUBES	2057 #	
FURNACES	200 "	
COMB. CHAMBERS	263 "	
FRONT TUBE-PLATES	32 "	
TOTAL	2557 #	5114 #
GRATE AREA (4' x 8')	32 SQ. FT.	
STEAM CAPACITY	423 #	846 #



PARTICULARS OF RIVETING			
LONGITUDINAL SEAM	DOUBLE BUTT STRAPS RIVETED AS SHOWN		
STRENGTH OF PLATE	43.125%	STRENGTH OF RIVET	92%
CIRCUMFERENTIAL SEAM	DOUBLE RIVETED AS SHOWN		
LAPPED DOUBLE RIVETED	1 1/2 RIVETS 3 1/2 PITCH		
DOUBLE RIVETED	1 1/2 RIVETS 3 1/2 PITCH	SINGLE RIVETED	1 1/2 RIVETS 2 1/2 PITCH
ALL PLATES + RIVETS	STEEL	ALL HOLES DRILLED IN PLACE	
MINIMUM TENSILE STRENGTH OF SHELL PLATES	29 TONS PER SQ. INCH		
MAXIMUM	33 TONS		
MINIMUM	BUTT STRAPS	23 TONS	
MAXIMUM		32 TONS	
MINIMUM	ENDS + COMB. CHAMBERS	26 TONS	
MAXIMUM		30 TONS	

WORKING PRESSURE 215 LBS PER SQ. INCH.
TEST 430



APR 1, 1909

2-OFF.
S.E. MAIN BOILER, N° 409.

UNDER SURVEY OF BOARD OF TRADE & LLOYDS.

SCALE - 1" = 1'-0"

Belfast
Flauland & Wolff
No. 409

S. And Main Bailles.
SB. Pakeha.

Bel 6833.

RETAIN



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