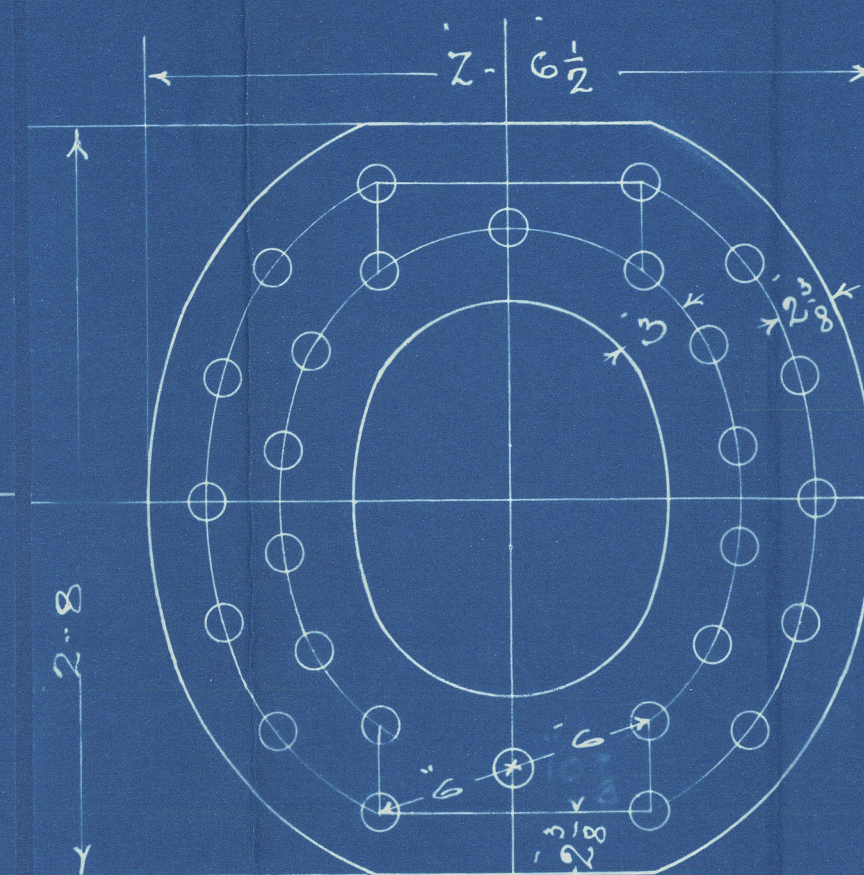


BUTT STRAPS

SCALE $1\frac{1}{2}$ IN = 1 FOOT

PLATE $\frac{19}{32}$ THICK ALL RIVETS $\frac{19}{32}$ DIA HOLES.
STRAPS $\frac{19}{32}$ & $\frac{1}{4}$ THICK.

ALL RIVET HOLES IN SHELL DRILLED IN PLACE.



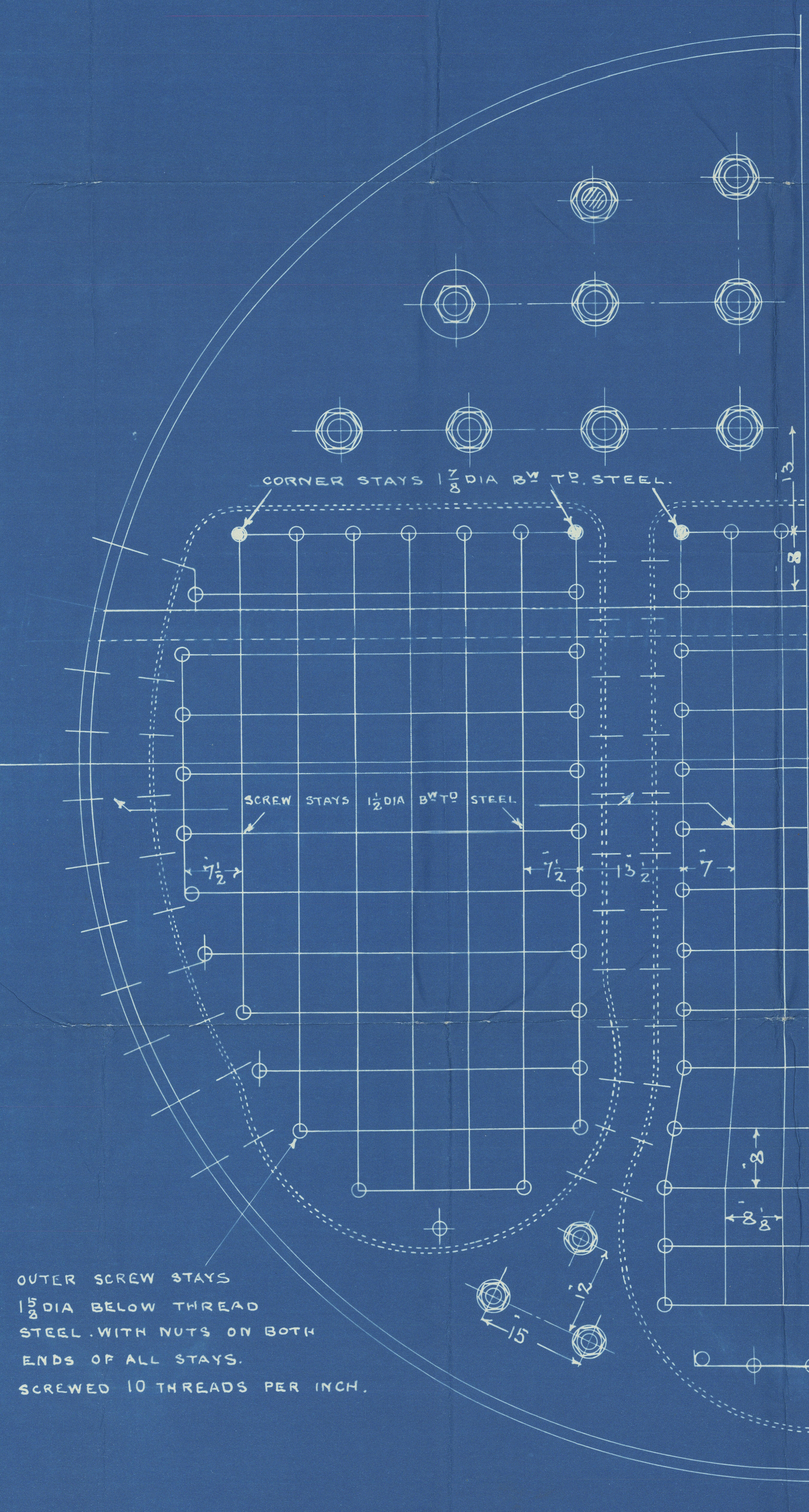
MANHOLE $13 \times 16\frac{1}{2}$
PLATE $\frac{19}{32}$ THICK RIVETS $\frac{19}{32}$ DIA
1. DOOR $\frac{1}{8}$ SPIGOT.

TO BE FITTED TO MESSRS. J. PRIESTMAN & CO'S S.S. NO 238.
TO PASS LLOYD'S & B.O.F.T. SURVEYS FOR 215 LBS WORK PRESSURE
TO BE TESTED IN THE PRESENCE OF LLOYD'S B.O.F.T. & OWNERS SURVEYORS.

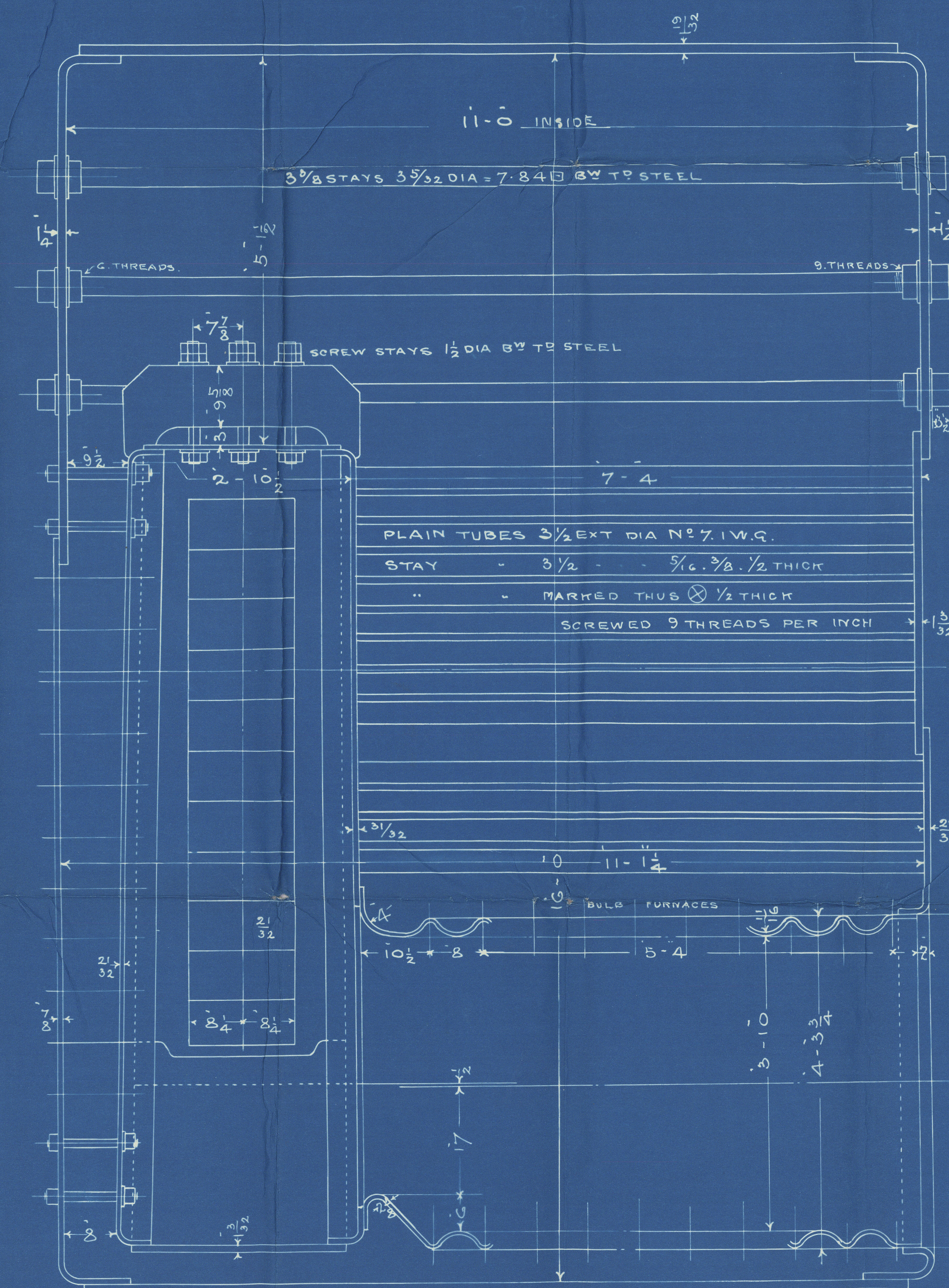
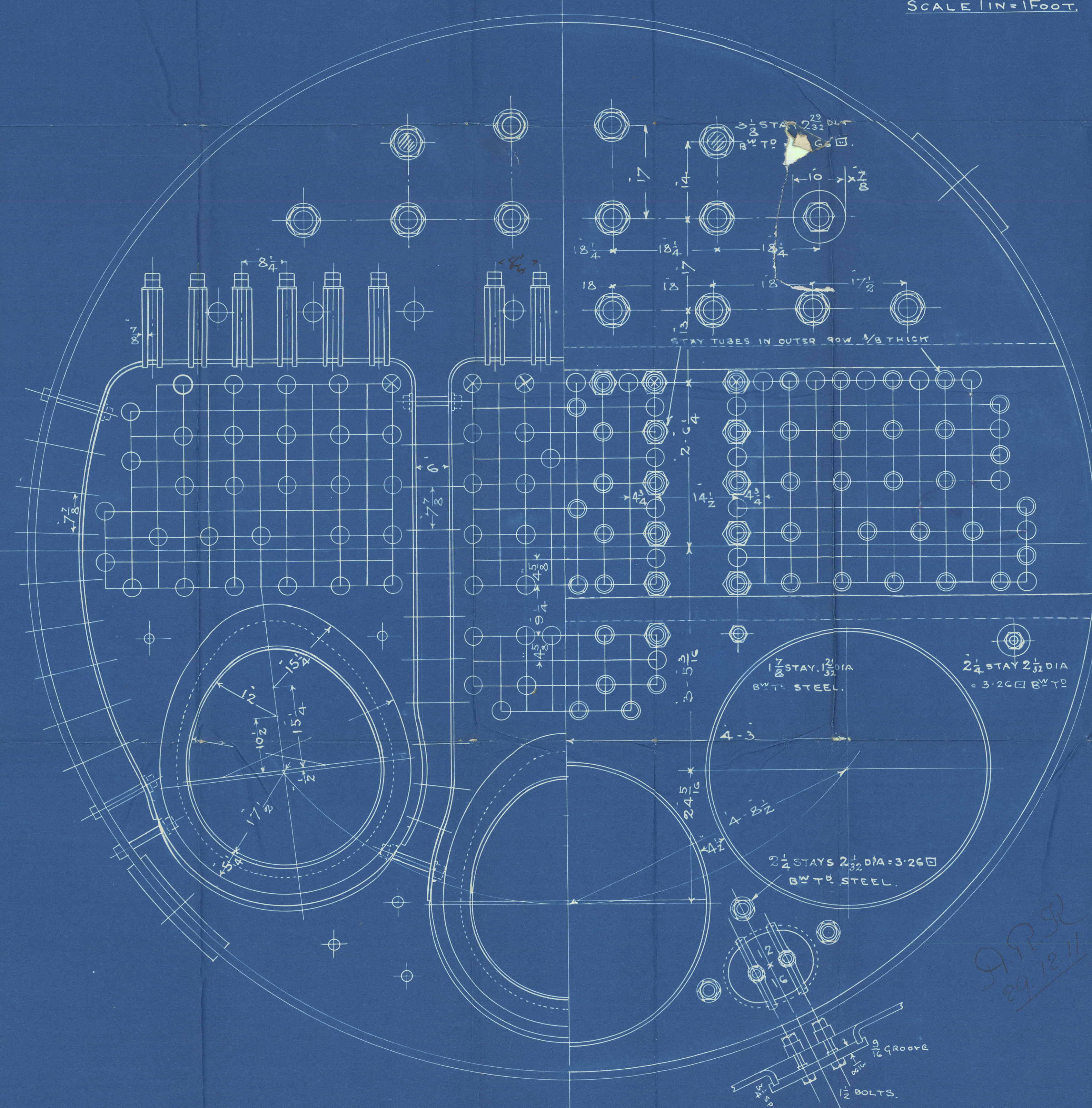
TENSILE OF SHELL PLATES	=	31.0	TO	34.0	TONS
FLANGE	=	26.0	-	30.0	-
FURNACES	=	26.0	-	28.0	-
MAIN STAYS	=	28.0	-	32.0	-
SCREW	=	26.0	-	30.0	-
SHELL RIVETS	=	28.0	-	32.0	-
RIVET BARS	=	26.0	-	30.0	-

3. OFF.

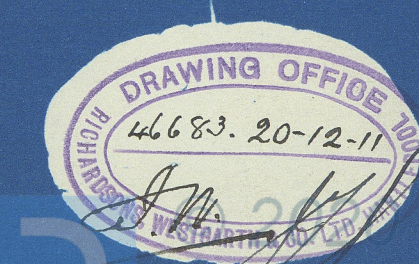
SCALE 1 IN = 1 FOOT.



OUTER SCREW STAYS
 $1\frac{1}{2}$ DIA BELOW THREAD
STEEL WITH NUTS ON BOTH
ENDS OF ALL STAYS.
SCREWED 10 THREADS PER INCH.



BOILERS N° 1301



W1030-0063

Richardson Waterbury & Co.

© 1301

J. Priestman & Co.

\$238

No 3284

LLOYD'S TEST

430 LBS.

12/6/12 a.p.

ss. "Lure"

Rpt. 14538.



Std Rpt. 25390



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