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S. S. N^o 6.

ALTERATION TO WIDTH OF DOUBLE BOTTOM
SKETCH SHEWING DETAIL OF COMPENSATING GUSSETS
FITTED, MARGIN PLATE BEING 10% UNDER RULE WIDTH

SCALE $\frac{1}{2}$ IN = 1 FT.

$\frac{7}{16}$ GUSSET PLATE EVERY 5TH FRAME

12.5 1/2

MARGIN PLATE $21\frac{1}{2} \times \frac{7}{16}$ $\frac{1}{16}$ IN B⁸ SPACE
SHELL ANGLE $3\frac{1}{2} \times 3\frac{1}{2} \times \frac{8}{16}$
VERTICAL ANGLES $3 \times 3 \times \frac{7}{16}$ ($\frac{1}{16}$ IN B⁸ SP. INSIDE TANK)
CONNECTION 5 $\frac{1}{4}$ IN SETS IN EACH FLANGE
BUTTS DOUBLE ALL FORE & AFT.

6-9

 $3-4\frac{1}{2}$

13-2 7/2

C.B.
18.9.

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