

Lloyd's Register of Shipping.

(Report on Vessel No. 93528 Port Nwe)No. 593 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Shimmen Verkeerd of Shimmen for the Vessel No. 1513, being built by Swan, Hunter, & Wyham, Richardson & Co. of Wallsend on Tyne have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects

Mark on ~~Forgings or~~ Castings.

R. Lloyd's
4.10.35
S.V. No. 9699 & 9700
P.B.R.

Oslo 7th October 1935

P. Hilde Per G. Røer

	Upper part STERN FRAME. 9699	Lower part RUDDER FRAME. 9700	STEM.
Material*	Steel	Steel	
How made	Cast	Cast	
If annealed	Yes	Yes	
Dimensions	As per plan	As per plan	
Progress on Inspection	Rough & finished	Rough & finished	
Date when Inspected	17/9 & 4/10.35	17/9 & 4/10.35	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	29.9	29.4	
Extension per cent. ...	36.0	37.0	
Cold Bending Test—			
Angle before fracture	180°	180°	
Drop Test—			
Height from ground ...	8'	45°	
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes, good	Yes, good	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) kr. 118.— :To be paid at Oslo.

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Lloyd's Register

Foundation

W1014-0158

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.
3m,3,28. T.