

Lloyd's Register of Shipping.

(Report on Machinery, No. 93528 Port Wwe)

No. 4708. ENGINE ~~FORGINGS~~ OR CASTINGS.

I have to report that the ~~Forgings~~ Castings, as herein described, manufactured by Messrs The Atlas Steel Foundry Eng. Co^{ltd} of Armadale, West Lothian for the Engines No. 283. being constructed by Messrs Parsons Marine Steam Turbine Co^{ltd} of Wallsend-on-Tyne. for the Ship No. _____, being built by _____ of _____ have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Wallsend-on-Tyne.

The words FORGINGS or CASTINGS should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's
No. 4708
W.E.L. V. DATES.

W. Lamberton
17 JAN 1933
GLASGOW

| | CRANK SHAFT. 1 Impulse Blade Carrier 2 HP. Half Dummy Cyls. FLYWHEEL SHAFT. | THRUST SHAFT. 1 HP. Ahead Cylinders. Top half. | INTERMEDIATE SHAFT. 1 HP. Ahead Cylinder Bottom half | TUBE SHAFT. 1 4P. Aftern Cylinder Bottom half SCREW SHAFT. |
|---|--|---|---|--|
| Material | Siemens-Martin Acid, Open Hearth Steel | | | |
| How made | Cast. | | | |
| If Annealed | Annealed. | | | |
| Dimensions, Forgings | 2. 3. 13. | 1. 0. 3. 23. | 1. 11. 0. 5. | 17. 2. 22. |
| Weight, Castings | | | | |
| Progress on Inspection | Rough dressed. | | | |
| Tests on Standard Test Pieces. | Test No 692. | Test No 694 694A 695 695A. | Test No 697. | Test No 698 |
| Tensile Test— Tons per square inch | 30.8 | 31.6 32.0. 30.4. 30.8 | 31.2 | 32.4 |
| Extension per cent | 37.0% | 37.0% 37.0% 38.0% 35.0% | 37.0% | 37.0% |
| Cold Bending Test— Angle before fracture | 160° NF. | 160° NF 160° NF 160° NF 160° NF | 160° NF | 160° NF. |
| Dates when Inspected | 6/12/33 | 20/12/33 | 27/12/33 | |

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

The Castings were dipped and handled according to the Society's rules.

Fee (if any chargeable) £ _____ (Vessel Class) To be paid at _____ here.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

