

## Lloyd's Register of Shipping.

(Report on Machinery, No. 93528 Port Wine)No. 4708. ENGINE ~~FORGINGS~~ OR CASTINGS.

I have to report that the ~~Forgings~~ Castings, as herein described, manufactured by Messrs The Atlas Steel Foundry Eng. Co<sup>ltd</sup> of Armadale, West Lothian for the Engines No. 283. being constructed by Messrs Parsons Marine Steam Turbine Co<sup>ltd</sup> of Wallsend-on-Tyne. for the Ship No. , being built by

of have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Wallsend-on-Tyne.

Mark on Forgings or Castings.

Lloyd's

No. 4708

W.E.L. V. DATES.

W. E. L. V. DATES  
17 JAN 1934  
GLASGOW

	CRANK SHAFT. 1 Impulse Blade Carrier 2 HP. Half Dummy Cyls. FLYWHEEL SHAFT.	THRUST SHAFT. 1 HP. Ahead Cylinders. Top half.	INTERMEDIATE SHAFT. 1 HP. Ahead Cylinders Bottom half	TUBE SHAFT. 1 4P. Aft Cylinders Bottom half SCREW SHAFT.
Material	Siemens-Martin Acid, Open Hearth Steel			
How made	Cast.			
If Annealed	Annealed.			
Dimensions, Forgings				
Weight, Castings	2.3.13.	1.0.3.23.	1.11.0.5.	17.2.22.
Progress on Inspection	Rough dressed.			
Tests on Standard Test Pieces.	Test No 692.	Test No 694	Test No 695	Test No 697.
Tensile Test— Tons per square inch	30.8	31.6. 32.0.	30.4. 30.8	31.2
Extension per cent	37.0%	37.0% 37.0%	38.0% 35.0%	37.0%
Cold Bending Test— Angle before fracture	160° NF.	160° NF 160° NF	160° NF 160° NF	160° NF
Dates when Inspected	6/12/33	20/12/33	27/12/33	

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

The Castings were dropped and heated according to the Society's rules.

Fee (if any chargeable) £            (Vessel Class) To be paid at           

\* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.