



LIST OF MATERIAL FOR ONE BOILER.				
PART	NO OFF PER SET	LENGTHS BEFORE BENDING OR FORGING.		
		PIPES 1 & 2.	PIPES 3 TO 8	PIPES 9 & 10
COIL	4	9'-4 $\frac{3}{4}$ "	4'-4 $\frac{1}{2}$ "	10"
FLANGE	8			

PIPE LENGTHS INCLUDE $3\frac{1}{4}"$ FOR EACH RETURN BEND ON EACH PIPE.
PIPES 1 & 2 (ONLY) 1" TO BE ADDED FOR CUTTING TO LENGTH AFTER BENDING.
PIPES 9 & 10 (ONLY) $\frac{1}{4}"$ TO BE ADDED FOR LEVELLING UP ON FLANGE.

THE SUPERHEATER CO. LTD.

TITLE DETAILS OF "ME. LE. SCO"
DE. SUPERHEATER.

ORDER NOS	REF	CKD	DRAWING NO
14940 ^M	14940 ^M		MP14290

S.S. "HOPESTAR".

SCALE
1 1/2" = ONE FOOT

WN Geo	TCD Geo
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Johna 14/5/41

TO PASS LLOYDS SURVEY