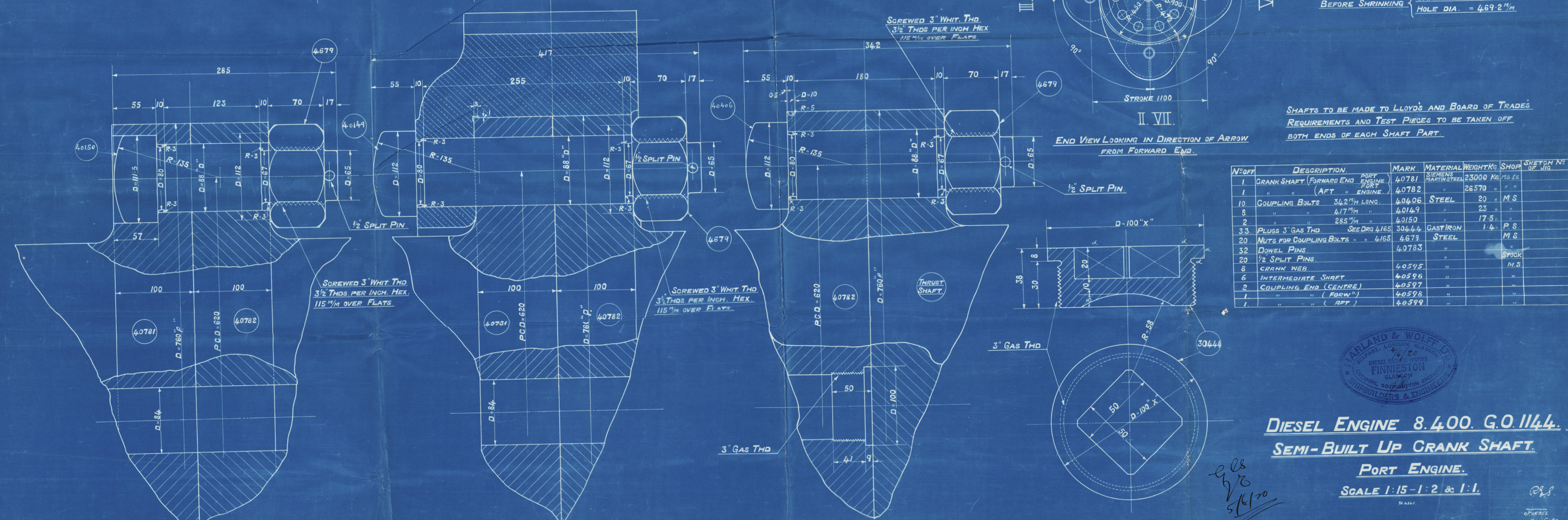
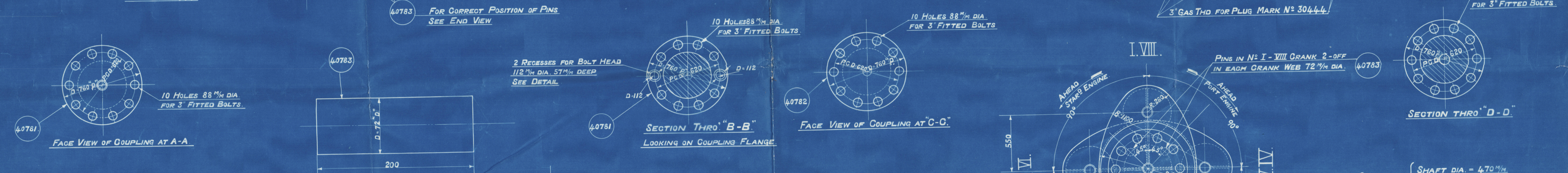
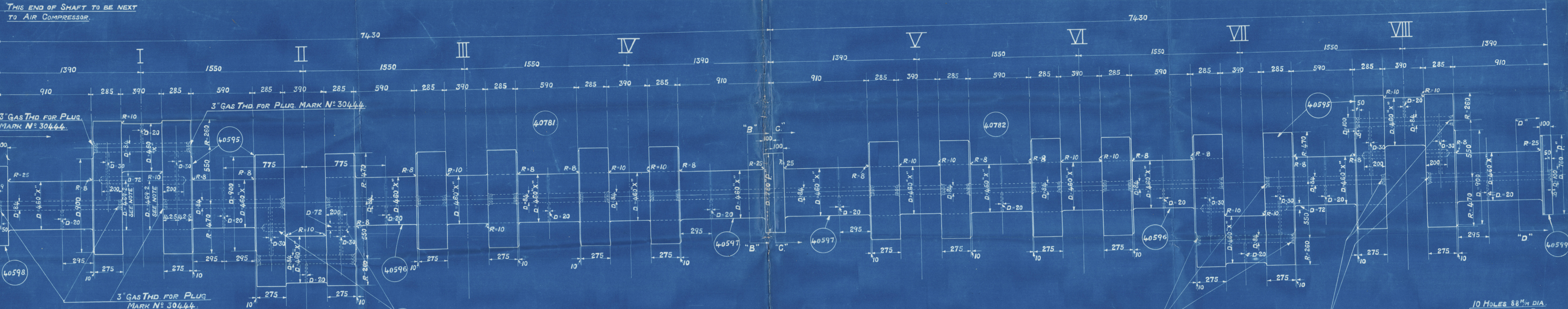


THIS END OF SHAFT TO BE NEXT TO AIR COMPRESSOR.



Nº OFF	DESCRIPTION.	MARK	MATERIAL	WEIGHT Kg	SHOP	SKETCH Nº OF JIG
1	CRANK SHAFT (FORWARD END PORT ENGINE)	40781	SIEMENS	23000	Kg	MS ES
1	" " (AFT " ENGINE)	40782	"	26570	"	"
10	COUPLING BOLTS 3/4" LONG	40406	STEEL	20	"	MS
8	" " 1/2" LONG	40149	"	23	"	"
2	" " 285mm	40150	"	17.5	"	"
33	PLUGS 3" GAS TIGHT	30444	CAST IRON	1.4	"	P.S.
20	NUTS FOR COUPLING BOLTS	4165	STEEL	"	"	MS
32	DOWEL PINS	40783	"	"	"	STOCK
20	1/2 SPLIT PINS	"	"	"	"	MS
8	CRANK WEB	40595	"	"	"	"
6	INTERMEDIATE SHRET	40596	"	"	"	"
2	COUPLING END (CENTRE)	40597	"	"	"	"
1	" " (FORWARD)	40598	"	"	"	"
1	" " (AFT)	40599	"	"	"	"



DIESEL ENGINE 8.400. G.O. 1144.
SEMI-BUILT UP CRANK SHAFT.
PORT ENGINE.
SCALE 1:15 - 1:2 & 1:1.

NEWALL'S STANDARD LIMITS TO BE USED

Mahona
"ex"
8/2 Alva

Gls rept No. 38170.

GLASGOW REPORT No.
41317

RETAIN



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