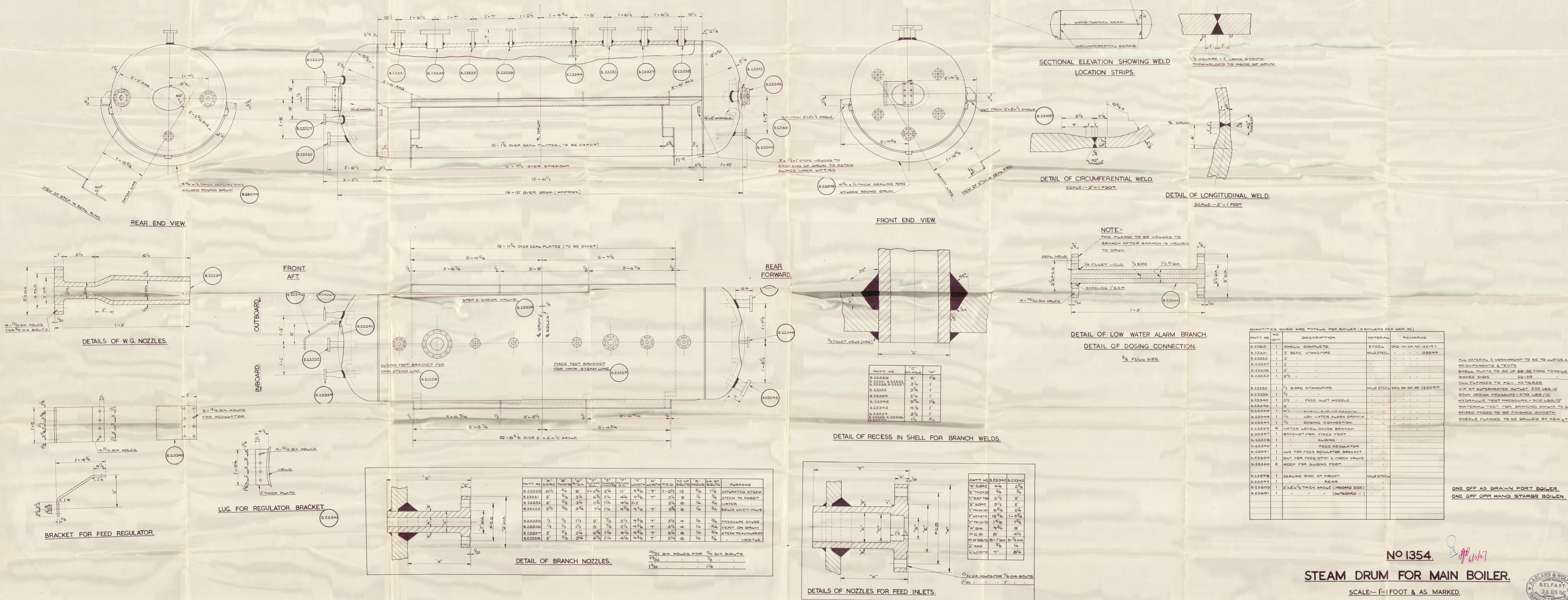


7 MAY 1947



QUANTITIES GIVEN ARE TOTALS PER BOILER (2 BOILERS PER SHIP NO.)

PART NO.	QTY.	DESCRIPTION	MATERIAL	REMARKS
B.23303	1	SHELL COMPLETE	STEEL	DRG ON SK N2 12219T.
B.23331	1	2 BORE STANDPIPE	MILD STEEL	12559T.
B.23332	1	"	"	"
B.23337	1	"	"	"
B.23338	1	"	"	"
B.23333	1	2 1/2"	"	"
B.23335	1	1/2 BORE STANDPIPE	MILD STEEL DRG ON SK N2 12559T.	"
B.23336	1	1/2"	"	"
B.23342	1	3/2" FEED INLET NOZZLE	"	"
B.23340	1	2"	"	"
B.23330	1	WATER LEVEL GAUGE BRANCH	"	"
B.23344	1	1/2" LOW WATER ALARM BRANCH	"	"
B.23344	1	1/2" DOSING CONNECTION	"	"
B.23329	4	WATER LEVEL GAUGE BRANCH	"	"
B.23337	1	BRACKET FOR FIXED FOOT	"	"
B.23338	1	SLIDING	"	"
B.23340	1	FEED REGULATOR	"	"
B.23341	1	LUG FOR FEED REGULATOR BRACKET	"	"
B.23339	1	BKT FOR FEED STOP & CHECK VALVE	"	"
B.23360	2	KEEP FOR SLIDING FOOT	"	"
B.23358	1	SEALING RING AT FRONT	MILD STEEL	"
B.23359	1	REAR	"	"
B.23600	1	5' x 3 1/2" THICK ANGLE (INBOARD SIDE)	"	"
B.23601	1	" (OUTBOARD SIDE)	"	"

ALL MATERIAL & WORKMANSHIP TO BE TO LLOYD'S & NOT REQUIREMENTS & TESTS.
SHELL PLATE TO BE OF 28-32 TONS TENSILE.
DRUM ENDS 28-30.
ALL FLANGES TO HAVE N2 7623B
W.P. AT SUPERHEATER OUTLET 525 LBS./Q.
DRUM DESIGN PRESSURE = 570 LBS./Q.
HYDRAULIC TEST PRESSURE = 905 LBS./Q.
MAINED FACES TO BE FINISHED SMOOTH
NOZZLE FLANGES TO BE DRILLED BY M&W LTO

ONE OFF AS DRAWN PORT BOILER.
ONE OFF OP. HAND STARB. BOILER.

NO 1354.

STEAM DRUM FOR MAIN BOILER.

SCALE:- 1"=1 FOOT & AS MARKED.

CODE NO 2/OO60

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HARLAND & WOLFF LTD.
BELFAST

No. 1354
TITLE Steam Drum for
Main Boiler (1)
DATE APPROVED 7/5/47.

Bel. n^o. No 1474 - Magdalena ★

RECORDS DEPT.,
LONDON

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