

TOWNSEND & Co.

LLOYD'S REGISTER  
LONDON.

RECD 29 MAR 1922

ANSO

MOTOR VESSEL "LIMA".

LIST OF PLATES, PATCHES; & REPAIRS EFFECTED AT

PUNTA DELGADA. DECEMBER 1921.

STARBOARD SIDE. No 1. Hold.

Between frames 144 & 152 at the bilge. One patch made of three plates  $\frac{3}{8}$ " X 5'-0" X 8'-6". riveted together forming a patch 5'-0" X 14'-3" long.

This patch riveted on at the bilge & bolted with  $\frac{3}{4}$ " bolts in the tanks.

Eight spaces in the bilge filled up with concrete, & decked over with  $2\frac{1}{2}$ " X 6" planking, secured with  $\frac{5}{8}$ " bolts.

One stringer 8" X 6" fitted at margin plate, & planking caulked.

PORT SIDE.

Under No 1. Tank (Port Tank). No 1. Hold.

One patch  $\frac{3}{8}$ " X 8'-7" long. 7'-1" wide Ford. end & 8'-9" Aft end, fitted to a wooden frame. Tank in this part covered with cement, & steel angle shores fitted where required.

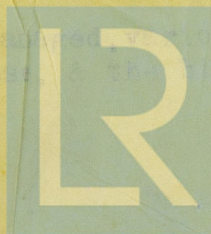
From frame 180 at the port bilge:- A patch 6'8"-2" long made & placed, consisting of the following twelve plates.

One plate	$\frac{3}{8}$ "	X 4'-0" X 7'-0".
"	"	X 5'-0" X 8'-0".
"	"	X 5'-0" X 8'-6".
"	"	X 5'-0" X 9'-3".
"	"	X 4'-2" X 8'-2".
"	"	X 4'-2" X 9'-0".
"	"	X 4'-3" X 6'-11".
Three plates	$\frac{1}{4}$ "	X 3'-10" X 3'-4".
One plate.	"	X 3'-2" X 10'-0".
"	"	X 3'-2" X 8'-0".

The bilges filled with concrete from the Ford. bulkhead of No 1 Hold to frame 12' in No 2 Hold, & decked over with  $2\frac{1}{2}$ " X 6" timber secured with  $\frac{5}{8}$ " bolts. A stringer 8" X 8" fitted along the margin plate for the whole length.

One patch 3'-0" X 5'-0" at the forward end of the port bilge keel, two feet of which, was cut away to allow of the plate being fitted over the hole in the bilge.

No 3. Hold. Bilge keel cut away where damaged, & the bilge caulked, slight leakages stopped with grease.



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Referred to Mr. Mayne.

29 MAR 1922

NAME	ROOM	TEST	DATE
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AI	100	100	100

the following:-

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might agree in the same place.

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