

REPORT ON MACHINERY.

No. 25107

Received at London Office TUE. JUN. 18. 1912

Date of writing Report 19 When handed in at Local Office 15-6-12 Port of Hull.
 No. in Survey held at Hull. Date, First Survey Mar 4th Last Survey June 5th 1912
 Reg. Book. (Number of Visits 22)
 138 a/c on the Stead Sc. K. "CYELSE"
 Master Built at Selby By whom built Messrs. Cochrane & Sons. When built 1912
 Engines made at Hull. By whom made Messrs. Charles W. J. Holmes & Coy. Ltd. when made 1912
 Boilers made at Hull. By whom made when made 1912
 Registered Horse Power Owners R. Pettit Port belonging to Milford.
 Nom. Horse Power as per Section 28 45 Is Refrigerating Machinery fitted for cargo purposes No. Is Electric Light fitted No.

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 12" 21" 34" Length of Stroke 24" Revs. per minute 112 Dia. of Screw shaft as per rule 4.04" Material of screw shaft Iron
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes. Is the after end of the liner made water tight in the propeller boss Yes. If the liner is in more than one length are the joints burned Yes. If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive No. If two liners are fitted, is the shaft lapped or protected between the liners Length of stern bush 2'-4"
 Dia. of Tunnel shaft as per rule 6.26" Dia. of Crank shaft journals as per rule 6.54" Dia. of Crank pin 6 3/8" Size of Crank webs 4 3/8" 13 3/8" Dia. of thrust shaft under collars 6 3/8" Dia. of screw 8'-4 1/2" Pitch of Screw 11-3" 10-3" No. of Blades 4 State whether moveable No. Total surface 24 1/2 sq ft
 No. of Feed pumps 1 Diameter of ditto 2 3/8" Stroke 14 1/4" Can one be overhauled while the other is at work No.
 No. of Bilge pumps 1 Diameter of ditto 2 3/8" Stroke 14 1/4" Can one be overhauled while the other is at work No.
 No. of Donkey Engines 1 Sizes of Pumps 5" x 2 3/4" x 5" No. and size of Suctions connected to both Bilge and Donkey pumps In Engine Room Two - 2" one forward & one aft. In Holds, &c. One 2" suction from main hold.
 Steam injection suction from all bilges with discharge on deck.
 No. of Bilge Injections 1 sizes 3" Connected to condenser, or to circulating pump pump. Is a separate Donkey Suction fitted in Engine room & size Yes. 2 1/2" dia.
 Are all the bilge suction pipes fitted with roses Yes. Are the roses in Engine room always accessible Yes. Are the sluices on Engine room bulkheads always accessible No.
 Are all connections with the sea direct on the skin of the ship Yes. Are they Valves or Cocks Both.
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes. Are the Discharge Pipes above or below the deep water line Above.
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes. Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes.
 What pipes are carried through the bunkers Hold suction How are they protected Wood casing
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes.
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes.
 Dates of examination of completion of fitting of Sea Connections 3.4.12 of Stern Tube 3.4.12 Screw shaft and Propeller 3.4.12
 Is the Screw Shaft Tunnel watertight No. Is it fitted with a watertight door No. worked from No.

BOILERS, &c.—(Letter for record S.) Manufacturers of Steel Phoenix & Co. Ltd. HM. Hördor Verein of Hördor
 Total Heating Surface of Boilers 1330 sq ft Is Forced Draft fitted No. No. and Description of Boilers One cyl. mult. single ended.
 Working Pressure 180 lbs. Tested by hydraulic pressure to 300 lbs. Date of test 25.5.12 No. of Certificate 1901.
 Can each boiler be worked separately No. Area of fire grate in each boiler 42 1/2 sq ft No. and Description of Safety Valves to each boiler Two Spring. Area of each valve 4.9 sq in Pressure to which they are adjusted 185 lbs. Are they fitted with easing gear Yes.
 Smallest distance between boilers or uptakes and bunkers or woodwork 6" EX. Mean dia. of boilers 13'-0" Length 10'-6" Material of shell plates S.
 Thickness 1 3/32" Range of tensile strength 29 tons. Are the shell plates welded or flanged No. Descrip. of riveting: cir. seams L. 79. long. seams 10. B. S. J. P. Diameter of rivet holes in long. seams 1 3/32" Pitch of rivets 6 3/8" Lap of plates or width of butt straps 15".
 Per centages of strength of longitudinal joint rivets 88. Working pressure of shell by rules 183 lbs. Size of manhole in shell 16" x 12"
 Size of compensating ring 4" x 1 3/32" No. and Description of Furnaces in each boiler 3 plain Material S. Outside diameter 34"
 Length of plain part top 6'-6" Thickness of plates crown 2 3/32" Description of longitudinal joint Welded. No. of strengthening rings 0.
 Working pressure of furnace by the rules 185 lbs. Combustion chamber plates: Material S. Thickness: Sides 2 1/32" Back 1 7/16" Top 1 1/16" Bottom 2 1/32"
 Pitch of stays to ditto: Sides 9" x 8" Back 9 1/2" x 9 1/2" Top 9" x 8" If stays are fitted with nuts or riveted heads No. Working pressure by rules 181 lbs.
 Material of stays S. Diameter at smallest part 2.40" Area supported by each stay 116.37 sq in Working pressure by rules 185 lbs. End plates in steam space: Material S. Thickness 1 1/8" Pitch of stays 18" x 18" How are stays secured D.N. & W. Working pressure by rules 184 lbs. Material of stays S.
 Diameter at smallest part 6.330" Area supported by each stay 324 sq in Working pressure by rules 203 lbs. Material of Front plates at bottom S.
 Thickness 3/8" Material of Lower back plate S. Thickness 2 9/32" Greatest pitch of stays 15" x 9 1/2" Working pressure of plate by rules 183 lbs.
 Diameter of tubes 3 1/2" Pitch of tubes 5" x 4 1/8" Material of tube plates S. Thickness: Front 1/8" Back 3/8" Mean pitch of stays 9 1/8".
 Pitch across wide water spaces 14" & 10" Working pressures by rules 285 lbs. Girders to Chamber tops: Material S. Depth and thickness of girder at centre 10 1/4" side 9 1/4" Length as per rule 2-11 3/8". Distance apart 9" Number and pitch of stays in each 3-8"
 Working pressure by rules 194 lbs. Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked separately
 Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

VERTICAL DONKEY BOILER— Manufacturers of Steel

No.	Description				
Made at	By whom made	When made	Where fixed		
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with casing gear	If steam from main boilers can enter the donkey boiler		Dia. of donkey boiler	Length	
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	Rivets Plates
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates	Radius of do.	Stayed by		
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied:— Two each top & bottom, and connecting rod bolts & nuts, two main bearing bolts & nuts, one set of coupling bolts & nuts, one set each fuel & bilge pump valves, iron of various sizes, a quantity of assorted bolts, nuts etc.

The foregoing is a correct description,

CHARLES D. HOLMES & Co. LTD.
Manufacturer.

Harold E. Sheardson

Dates of Survey while building: During progress of work in shops --- 1912: - March 6. 12. 14. 19. 26. 27. April 3. 12. 17. 19. 23. 25. May 1. 3. 7. 25. 30. 31.
During erection on board vessel --- Jun 3. 5.
Total No. of visits 22

Is the approved plan of main boiler forwarded herewith *Yes*

Dates of Examination of principal parts—Cylinders 3.4.12 Slides 1.5.12 Covers 1.5.12 Pistons 23.4.12 Rods 14.4.12
Connecting rods 23.4.12 Crank shaft 19.4.12 Thrust shaft 23.4.12 Tunnel shafts - Screw shaft 14.3.12 Propeller 19.3.12
Stern tube 19.3.12 Steam pipes tested 31.5.12 Engine and boiler seatings 3.4.12 Engines holding down bolts 31.5.12
Completion of pumping arrangements 3.6.12 Boilers fixed 3.6.12 Engines tried under steam 3.6.12
Main boiler safety valves adjusted 3.6.12 Thickness of adjusting washers *Forward 3" Off: 13"*
Material of Crank shaft *S.* Identification Mark on Do. *N° 8847.9.D.* Material of Thrust shaft *S.* Identification Mark on Do. *N° 8847.9.D.*
Material of Tunnel shafts *S.* Identification Marks on Do. *S.* Material of Screw shafts *S.* Identification Marks on Do. *N° 8847.9.D.*
Material of Steam Pipes *Solid drawn copper* Test pressure *360 lbs. per square inch.*

General Remarks (State quality of workmanship, opinions as to class, &c. *The engines & boiler of this vessel have been inspected under special survey in accordance with the Rules. The materials & workmanship are sound & good. The boiler tested by hydraulic pressure & with the engines secured on board & tested under steam they are now in good order & safe working condition & respectfully submitted as being eligible in my opinion to be classed with the notation of + L.M.C. 6.12 in the Register Book.*

It is submitted that this vessel is eligible for THE RECORD + L.M.C. 6.12.

J.W.D.
18/6/12
ARSL

Certificate (if required) to be sent to the Surveyors and not to write on or below the space for Committee's Minute.

The amount of Entry Fee .. £ 1 : 0 :
Special £ 11 : 5 :
Donkey Boiler Fee £ : :
Travelling Expenses (if any) £ : 4/ :
When applied for, 17-6-12
When received, 28/6/12

H. E. Sheardson
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute FRI. JUN. 21. 1912
Assigned + L.M.C. 6.12

