



Lloyd's Register of Shipping,

Imperial House,

Donegall Square East,

Belfast, 30th June 1938



Reference

The Secretary,

LONDON.

Dear Sir,

MESSRS. HARLAND & WOLFF'S NOS. 1016 & 1017.

We are forwarding herewith plan (in duplicate) showing proposal to weld the Shell Landings and Frames in way of the Oil Fuel Bunkers amidships for the above vessels, for which the Builders desire approval at your earliest convenience.

It is observed that the light inner weld is shewn continuous behind the frame flange, and as this welding will be done with the frames in position, it is problematical whether full penetration will be achieved for the full width of the flange. It will be noted therefore that the Builders have proposed a $\frac{3}{4}$ " rivet in the landing in way of the frame flange.

We are, Dear Sir,
Yours faithfully,
The Surveyors.

A. P. Scott

encl.

per

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30th June 1938

The Secretary,
LONDON.

Dear Sir,

REURER, HENRI & VOITTE'S HOTEL, 101 St. James's Place.

We are forwarding herewith (in duplicate) a drawing proposal to weld the shell junctions and frames in way of the 611 feet diameter caissons for the above vessels, for which the Builders desire approval at your earliest convenience.

It is observed that the light inner weld is shown continuous behind the frame flange, and as this welding will be done with the frames in position, it is problematical whether full penetration will be achieved for the full width of the flange. It will be noted therefore that the Builders have proposed a rivet in the flange in way of the frame flange.

The Surveyors,
Your faithfully,
Dear Sir,

21 JUL 1938

REQUESTS EARLY REPLY.

Referred to the Chief Ship Surveyor



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