

Rec 22 May 190

No. ✓ Survey held at Larnouth Date May 21st 1845
 on the Ketch Lion Master John Dodge
 Tonnage 56 M. B. Built at Larnouth When built 1845
 By whom built Walters & Wishart Owners W B Ash
 Port belonging to Larnouth Destined Voyage Coasting Trade
 If Surveyed Afloat or in Dry Dock in Builders Yard

Length aloft	Feet. 52	Inches. 3	Extreme Breadth	Feet. 17	Inches. 10	Depth of Hold	Feet. 7	Inches. 5	
Scantlings of Timber.			Thickness of Plank.						
Timber and Space.....	each	Inches. 18		Inches. Middle	Inches. Ends	Outside.	Inches.	Inside.	Inches.
Floors.....	sided	8	Moulded	8	7	Keel to Bilge	2 1/2	Foot Waling	2 1/2
1 st Foothooks.....	"	7	"	7	6 1/2	Bilge Planks	3 1/2	Bilge Planks	3
2 nd Ditto.....	"	7	"	6 1/2	6	Bilge to Wales	2	Ceiling in Flat	2
3 rd Ditto.....	"	6 1/2	"	6	4 1/2	Wales	3	Ditto Bilge to Clamp	2
Top Timbers	"	8 1/2	"	8 1/2	7	Topsides	2	Hold Beam Clamps	
Deck Beams N ^o . of 11	"	8 1/2	"	8 1/2	7	Sheer Strakes	2 1/2	Deck Beam Ditto.....	2 1/2
Hold Beams N ^o . of	"	9	"	14		Plank Sheers.....	2 1/2	Ceiling 'twixt Decks	
Keel	"	10	"	12	10	Water-Ways	3 1/2	Hold Beam Shelves	
Kelsons	"		"			Upper Deck	2 1/2	Deck Beam Ditto.....	

Copper.		Inches.	Size of Bolts in Fastenings.		Inches.	Iron.		Inches.
Heel-Knee, and Dead Wood abaft		1	Bolts thro' the Bilge and Foot Waling		5/8	Hold Beam		
Scarpings of Keel	N ^o . 1	3/4	Butt End Bolts		1/2	Deck Beam		3/4
Floor Timber Bolts		1	Lower Pintle of the Rudder		2 1/2	same in Iron above the Copper		
Kelson ditto		1						
Transoms and throats of Hooks		7/8						
Arms of Hooks		3/4						

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 1 1/2 Inches. The Space between the Top-timbers is 2 Inches. The Stem, Stern Post, are composed of Eng^l Oak the Transoms, Aprons, Knight Heads, Hawse Timbers, of Eng^l Oak and are free from all defects.

The Floors and first Foothooks are composed of Ditto Timber.

The other Foothooks and Top Timbers of Ditto

The Shifts of the first and second Foothooks are not less than 3 feet 3 in N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are Supper

The Frame is well squared from the first Foothook Heads upwards, and tolerably free from sap, and from thence downwards, the frame is Supper

The alternate Frames are all bolted together. N. B. If not, state how bolted.

The Butts of the Timbers are all close together; their thickness not less than _____ of the entire moulding at that place.

The Frame is well chocked with squares Butt at each end of the chock.

The Main Kelson is composed of Eng^l Oak and the False Kelson of _____

The Scarphs of the Kelsons are not less than 6 feet 6 inches.

The Deck and Hold Beams are composed of Eng^l Oak

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of Eng^l Oak

From the first Foothook Heads to the Light Water Mark of Eng^l Oak

From the Light Water Mark to the Wales of Ditto

The Wales and Black-strakes are of Ditto The Topsides of Eng^l Oak

The Sheer-strakes and Plank-sheers of Ditto The Water-ways of Ditto

The Decks of Run & Re Run State of Good

The Shifts of the Planking are not less than 4 Feet 6 Inches. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship.

The Planking is wrought two & three between

Planking Inside.—The Limber-strakes are composed of Eng^l Oak the Bilge Planks of Eng^l Oak

The Ceiling, Lower Hold, of Ditto Between Decks of Ditto

Shelf Pieces of _____ Clamps of Ditto

Fastenings.—To Hold Beams

Deck Beams Lodging & Locking Run & 3 in diagonal Run each side

Number of Breasthooks 3 Pointers _____ Crutches One Run

Butts End Bolts are of Run in the Bottom, and One Bolt in each Butt End through and clenched.

Bilge and Footwaling Run bolted through and clenched.

General Quality of Workmanship Good

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Name

Surveyor's Name

Walters & Wishart
John Ashman

Her Masts, Yards, &c. are in Good condition, and sufficient in size and length.

She has SAILS.			CABLES, &c.		ANCHORS, and their weights.		
N ^o .		Fathoms.		Inches.	N ^o .		
/	Fore Sails,	150	Chain	3/4	2	Bower,	4 cwt each
/	Fore Top Sails,	70	Hempen Stream Cable	5	1	Stream,	2,
	Fore Topmast Stay Sails,	70	Hawser	4	1	Kedge,	1
/	Main Sails,	70	Towlines	3			
	Main Top Sails,		Warp				
and all other necessary sails			All of <u>best</u> quality.				

Her Standing and Running Rigging is quite sufficient in size and Good in quality.

She has One Long Boat and

The present state of the Windlass is Good Capstan and Rudder Good

General Remarks—Statement and Date of Repairs.

^{timber in whole}
About 30, ^{Flows, fresh, & second futwoks,} in this
byre, together with about 300 feet of her plank
is old materials but very excellent in quality,
sound and good

Be pleased to send a Certificate
to Mr W B Ash

Starcross
Mr Carter

If Sheathed, Doubled, Felted, or Coppered _____ When last done _____

I am of opinion this Vessel should be Classed 2 years

The Amount of the Fee.....£ 1 : 0 : 0 is received by me,
Certificate " - 3 -
Special£ : :

Committee's Minute 23rd May 1845

Character assigned 1 per 6 years



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