

SCALE  $\frac{1}{2}$ " = ONE FOOT.

TO PASS LLOYDS. 1

2/6/ 3

RIYETS IN RUDDER FRAME  $\frac{7}{8}$ " DIA.  
-SPACED 5" APART CENTRE TO CENTRE.  
HOLES TO BE DRILLED & COUNTERSUNK.

EXTREME LENGTH = 37'-5"

SECTION SHEWING  
GROOVE IN RUBBER

STOPPER

PLAN SHEWING STOPPERS

SPLIT PIN

### PLAN OF COUPLING —

Scale 1 foot

STERN FRAME.

THIS PINTLE FOR TOP  
SURGEON ONLY



J. Loring

5-25-1

Budden Frame

J. S. Umfuti

Sunderland Report

No. 17162

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