

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 140744 Port SUNDERLAND.)SunderlandNo. 2437.aSHIP FORGINGS ~~OR~~ CASTINGS.

I have to report that the undermentioned Iron ^{and} ~~or~~ Steel Forgings ^{and} ~~or~~ Castings, manufactured by The Darlington Forge Co. of Darlington for the Vessel No. 177, being built by The Sunderland S B Co. of Sunderland have been inspected by me as set forth below, and found to be, so far as can be seen, sound the stern and rudder frame (cast steel) have been tested as required by the Rules and found satisfactory

Mark on Forgings.

Lloyd's

No. 2437 aS.B. Co.Wugh CameronSunderland
4.7.93

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>Siemens steel</u>	<u>Siemens steel</u>	<u>Scrap iron</u>
How made ...	<u>Cast</u>	<u>Cast</u>	<u>Forged</u>
Dimensions ...	<u>as per drawing attached</u>	<u>as per drawing attached</u>	<u>9' x 3 1/2'</u>
Progress on Inspection	<u>Cast tested</u>	<u>Cast tested</u>	<u>Forged</u>
Date when Inspected	<u>March 20 April 5-7/93</u>	<u>April 19 May 1-5-17/93</u>	<u>Jan'y 6/93</u>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.



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