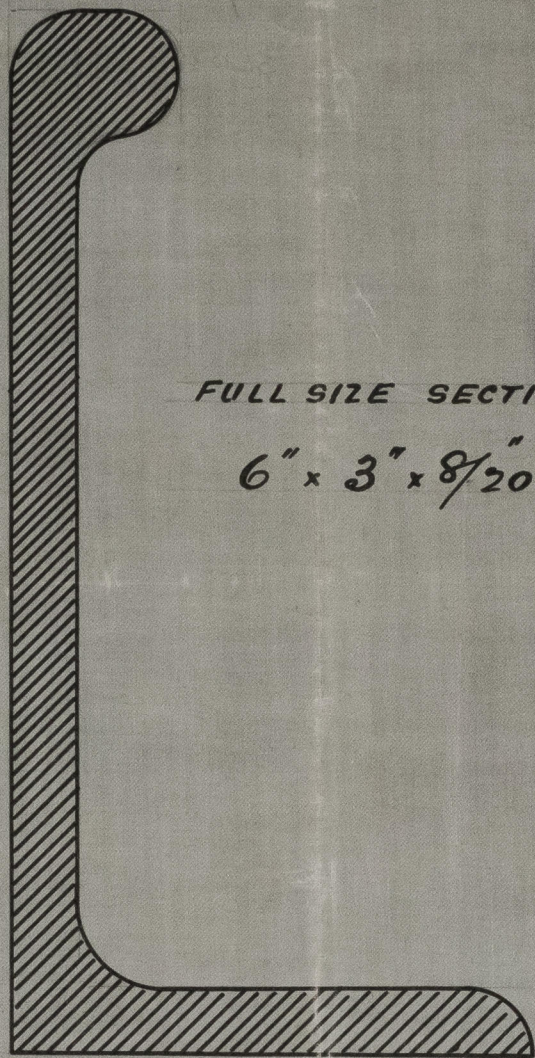


19.7.92  
 26.7.92

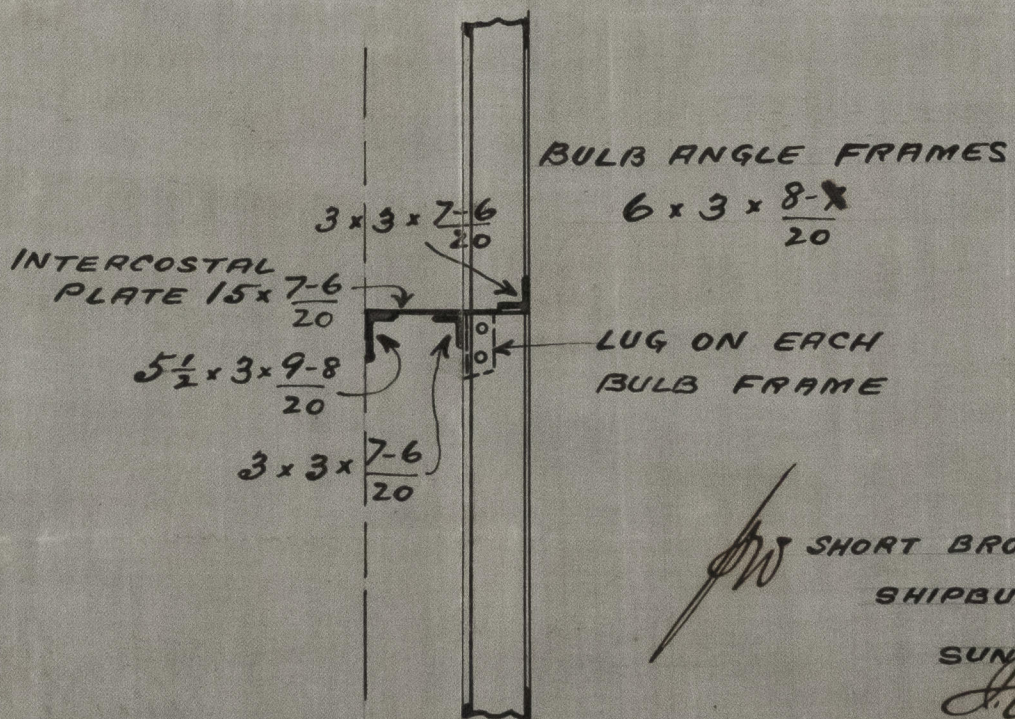
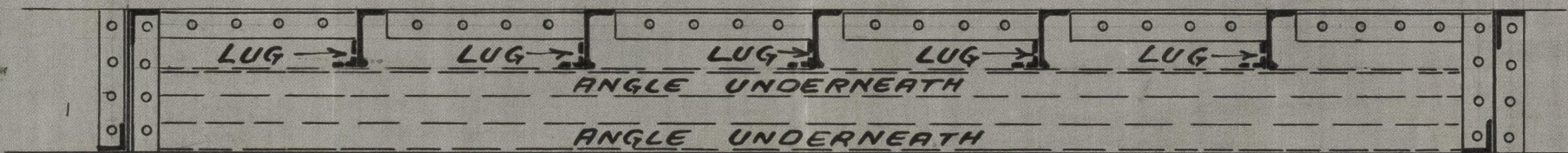
# SS No 223



FULL SIZE SECTION OF BULB ANGLE FRAME

$$6'' \times 3'' \times \frac{8}{20} = 4'' \times 3'' \times \frac{8}{20} \angle$$

SKETCH SHEWING CONNECTION OF INTERCOSTAL PLATE TO BULB ANGLE FRAMES



SHORT BROTHERS  
SHIPBUILDERS

SUNDERLAND 12.7.92.

Waring 12/7/92

THIS VESSEL WILL HAVE NO CEILING, BEING EXCLUSIVELY FOR THE COAL TRADE.



Short Bros 2223  
Built Angle Frames.

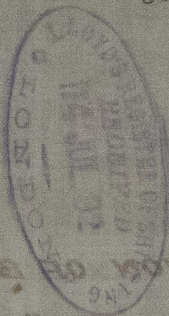
2223

S.S. "RATCLIFF"

Report No. 16799

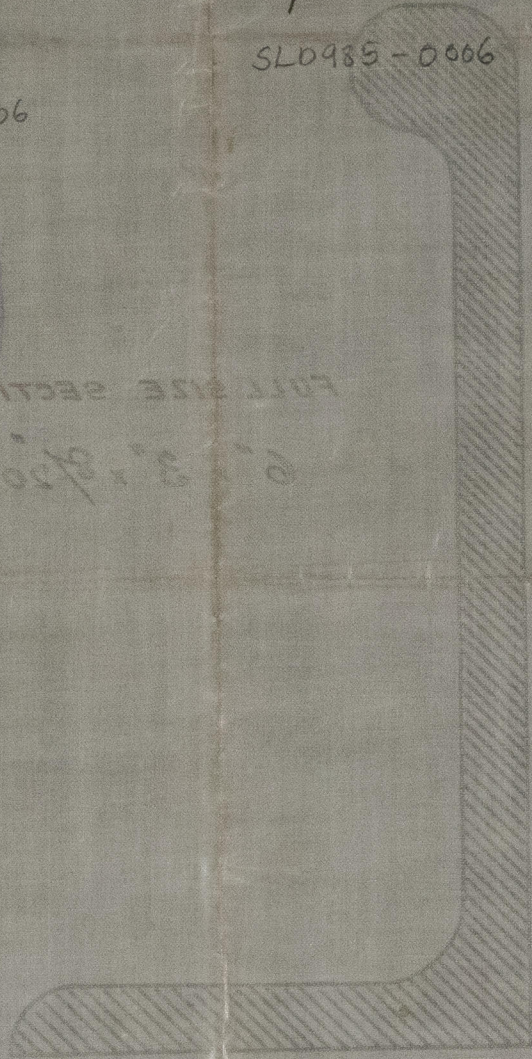
SLD985-0006

006

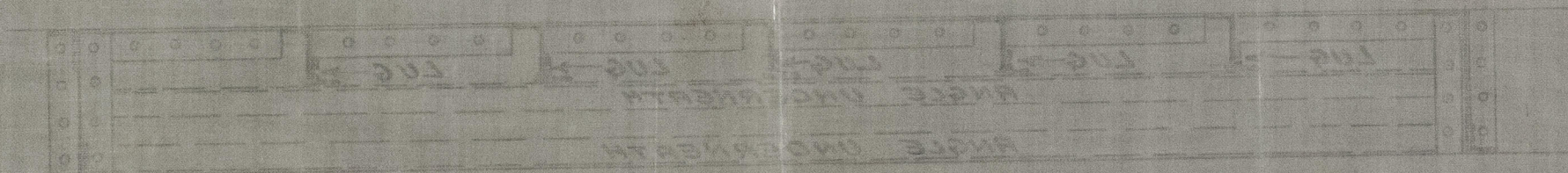


Full size section of built angle frame

6" 3/4" x 3" 3/4" x 3" 3/4"



Sketch showing connection of intercostal plate to built angle frames



Built angle frames

6" 3/4" x 3" 3/4"

0006

LUG ON EACH  
BUILT FRAME



2223

This vessel will have no ceiling, being exclusively for the coal trade



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Foundation