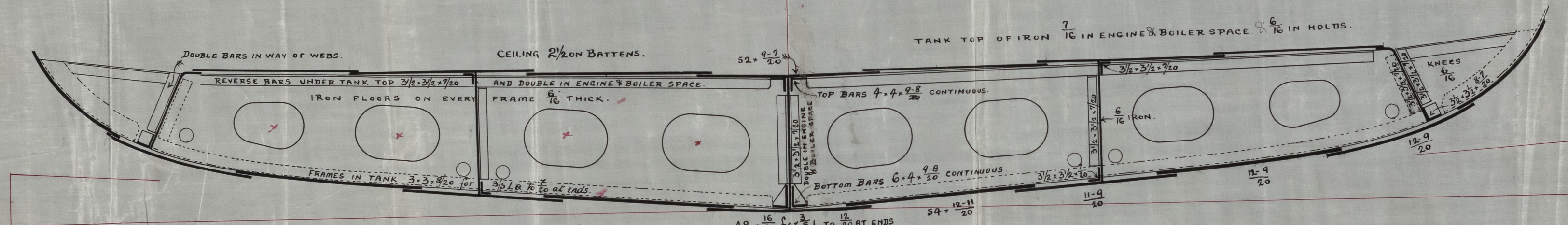


18/9/91
No 36

SS N° 88

Outline Sketch shewing Alteration from bar to flat plate keel.
Scale $\frac{1}{2}$ inch to one foot.



OSBOURNE, GRAHAM & CO.,
SHIPBUILDERS,
HYLTON,
SUNDERLAND.

Hole not to be larger than necessary
Sept 15th 1891.

48 x 16 for 3 L to 12/20 at ends
BUTTSTRAPS TREBLE RIV'D.
AND 3/20 THICKER THAN PLATES.
Shape as one length from side to side.

NOTE. ALL SHELL EXCEPT GARBOARD & KEEL STRAKES WHERE 11/20 THICK AND ABOVE AND ENTIRELY WITHIN DOUBLE BOTTOM TO BE REDUCED 1/20 IN THICKNESS.